



Beechcraft Service Instruction Master Index

Service Instructions (sorted by ATA Chapter/SI Number)						
SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 00 General Introduction						
SI 0005-000	Jun 1968	-	2	00-00	Take-Off Procedures with Minimum Fuel Supply	BEECHCRAFT Barons, Models 95-55, 95-A55, 95-B55, 95-C55, D55; and Travel Airs, Models 95, B95, B95A, D95A, E95.
SI 0021-241	Feb 1968	-	1	00-00	Power Plant, Installation of New Screws on McCauley Propellers	
SI 0023-200	Feb 1968	-	3	00-00	LANDING GEAR, Change of Paint on Strut, Steering and Retract Mechanisms	All 1968 model BEECHCRAFTS
SI 0032-241	Mar 1968	-	1	00-00	Power Plant, Reduction of Propeller Diameter	
SI 0044-450	Apr 1968	-	1	00-00	PRESSURIZATION, Rework of Outflow Valve	BEECHCRAFT King Airs, Models 65-90, 65-A90, and B90, serials LJ-1 through LJ-349, with outflow valves having P/N 103460-1.
SI 0051-317	Sep 1968	-	1	00-00	Seats (Special) Replacement of Seat Belt for Sixth Seat	
SI 0095-010	Aug 1968	-	2	00-00	* Superseded by 0250-010	
SI 0146-240	Dec 1968	-	1	00-00	Power Plant, Inspection of Constant Speed Propeller Installation	
SI 0158-065	Feb 1969	-	3	00-00	NACELLE, Addition of improved access to Wing Ice Lights	BEECHCRAFT 99 Airliner U-1 thru U-79
SI 0159-355	Feb 1969	-	3	00-00	Electrical (Wing and Engine Section), Ignition Harness Improvement	
SI 0181-289	Mar 1969	-	1	00-00	FUEL SELECTOR VALVE, Inspection to Insure Proper Shutoff	Beechcraft Musketeers, Models 23, A23, A23A, and B-23. Serials M-1 through M-1208; Model A23-19 and 19A, Serials MB-1 through MB-410; Model A23-24, serials MA-1 through MA-341

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0201-013		-	I	00-00	* Superseded by SI 0407-103	Model 60 Duke, serials P-1 through P-131, which do not have an aft fuselage drain tube.
SI 0231-150	Jul 1969	-	1	00-00	FLIGHT CONTROLS, Inspection of Tab Control Push-Pull Tubes	BEECHCRAFT Bonanzas, Model 35-33, 35-A33, 35-B33, 35-C33 and E33, serials CD-1 through CD-1228, Model 35-C33A and E33A, serials CE-1 through CE-278; Model E33C, serials CJ-1 through CJ-25, Model 36, serials E-1 through E-169; BEECHCRAFT Barons, Models 95-55, 95-A55 and 95-B55, serials TC-1 through TC-1289, Models 95-C55 and D55, serials TE-1 through TE-752, BEECHCRAFT Turbo-Barons, Model 56TC, serials TG-1 through TG-83.
SI 0250-010		-	2	00-00	* Superseded By SB 2001	
SI 0261-158	Sep 1969	-	3	00-00	FUEL SYSTEM, Nacelle Fuel Tank Indicator Light	BEECHCRAFT Airliner Model 99, Serials U-2 thru U-39
SI 0274-392	Aug 1970	-	2	00-00	INSTRUMENT PANEL, Installation of an improved Cabin Heat Control Cable Assembly	All BEECHCRAFT Musketeer models 23, A23, A23A, and B23, serials M-1 through M-1284; models A23-19 and 19A, serials MB-1 through MB-480; model A23-24, serials MA-1 through MA-363.
SI 0277-158		-	1	00-00	* Superseded by SI 0328-158	
SI 0616-010	Apr 1974	2	1	00-00	General - Gross Weight Modification	
SI 0760-010	Aug 1975	-	2	00-00	General - Inspection and/or Replacement of Control Rod End Bearings	
SI 1148	Sep 1980	-	3	00-00	General -Gross Weight and Performance Modification	BEECHCRAFT 99 and 99A Airliners, serials U-1 through U-131, U-133 through U-145 and U-147

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 05 Time Limits/Maintenance Checks						
SI 0569-356	Sep 1973	2	1	05-20	Electrical - Battery Installation - Nickel-Cadmium Battery Condition Inspection Procedures	Beechcraft King Air 65-90, 65-A90, B90, C90 and E90 series aircraft; Beechcraft 99, 99A, A99A and B99 Airliner series aircraft; King Air 100 and A100 series aircraft.
SI 0576-356	Oct 1973	1	1	05-20	Electrical: Battery Installation - Nickel Cadmium Battery Inspection Procedures.	
SI 0663-600	Sep 1974	-	1	05-10	Miscellaneous - Time Limits - Observing Initial Time Between Overhaul	All BEECHCRAFT airplanes in service.
SI 0774-211	Jan 1977	1	2	05-10	Time Limits/Maintenance Checks - Inspection and /or Replacement of the MC815AS1 Landing Gear Motor Controller	

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 11 Placards and Markings						
SI 0082-015	Dec 1968	1	2	11-20	PLACARDS (EXTERIOR), Retrofit of Exterior Decal-Type EMBLEMS	
SI 0122-016	Oct 1968	-	1	11-30	Placards (Interior), Temporary Limitation of Slow Roll Maneuvers	
SI 0141-113	Dec 1968	-	2	11-30	Baggage Compartment Doors (Forward), Installation of Caution Decals	
SI 0142-016	Feb 1969	-	3	11-30	PLACARDS (INTERIOR), Operation of Aircraft without Utility Doors	
SI 0149-015	Feb 1969	-	3	11-20	Placards (Exterior), Inverter Cooling Duct Warning	
SI 0150-016	Mar 1969	1	1	11-30	Placards (Interior), Installation of a Caution Plate on the Pilot's Air and Light Escutcheon	
SI 0167-010	Feb 1969	-	2	11-10	General, Addition of Protective Coating on Fiberglass Parts	
SI 0173-016	Feb 1969	-	1	11-30	Placards (Interior), Revision of Max. Structural Cruise Speed and Never Exceed Speed	
SI 0177-015	Feb 1969	-	1	11-20	Placards (Exterior), Installation of Engine Oil Placard	
SI 0223-016	Jan 1970	1	1	11-30	Placards (Interior), Inspection of Fuel Selector Valve Cover Plate	
SI 0235-016	Jul 1969	-	2	11-30	Placards (Interior) Adding a Fuel Selector and Takeoff and Landing Decal	
SI 0275-016	Oct 1969	1	1	11-30	Placards (Interior), Installation of a Horizontal Stabilizer Actuator Duty Cycle Definition and Instructions Placards	
SI 0294-016	Nov 1969	-	1	11-30	Placards (Interior), Installation of a Horizontal Stabilizer Actuator Duty Cycle Definition and Instructions Placard	
SI 0297-016	Nov 1969	-	2	11-30	Placards (Interior), Replacing the Battery and Alternator Switch Identification Plate	

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0305-015	Feb 1970	-	1	11-20	Placards (Exterior), Replacing the External Power Placard	
SI 0316-016	Dec 1969	-	1	11-30	Placards (Interior), Addition of Decal to Polarized Window Frames	
SI 0509-016	Jun 1972	-	1	11-00	Placards (Interior) - Installation of Emergency Procedures Engine Shut-Down Decal	
SI 0678-016	Feb 1976	1	3	11-30	Placards - Installation of a Cleaning Instructions Decal For Plastic Interior Trim	
SI 0685-106	Nov 1974	-	2	11-00	Fuselage - Baggage Door (Aft) - Addition of Decal	
SI 0818-016	May 1977	2	1	11-30	Placards and Markings - Add Caution to Cabin Door Instruction Plate	
SI 0834-016	Apr 1976	-	1	11-00	Placards and Markings - Replacement of the Limitations Panel in the Overhead Panel	
SI 0877-016	Jan 1977	-	2	11-00	Placards - Inspection of a Plate on the Standby Generator Switch	
SI 0929		-	1	11-30	Placards - Installation of a Fuel Return Decal	BEEHCRAFT A23 and A23A, serials M-555 through M-1094
SI 1093	Dec 1979	-	2	11-30	Placards and Markings - Installation of Improved Fuel Placarding	BEEHCRAFT Bonanza A36TC, serials EA-1 through EA-53
SI 1094	Jan 1980	-	2	11-30	Placards and Markings - Installation of Placard For Use With Utility Doors Removed	BEEHCRAFT Bonanza A36, serials E-1371 through E-1421, E-1423 through E-1550, E-1552 through E-1568, E-1570 through E-1580, and E-1582 through E-1593. BEEHCRAFT Bonanza A36TC, serials EA-2 through EA-46
SI 1131		-	2	11-20	Placards and Markings - Replacement of the Nose Gear Strut Servicing Placard	BEEHCRAFT Skipper 77, serials WA-1 through WA-82

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SI 1134		-	2	11-00	* Superseded by SB 2405	A-1 thru A-1035; BA-1 thru BA-765, airplanes listed in FAA Aircraft Specifications No. A-757, No. A-765 and A-2-582; MB-1 thru MB-520; MB-521 thru MB-905; M-2 thru M-1361; M-1362 and after; MA-1 thru MA-368; MC-2 thru MC-95; MC-96 and after; CD-1 thru CD-1304; 35-C33A, E33A and F33A, CE-1 thru CE-235, CE-249, CE-250, CE-260, CE-264 thru CE-268 and CE-270 and after; E33C and F33C, CJ-1 and after; D-150001, D-150002, D-1 and after; 36 and A36, E-1 and after; Twin Bonanza 50, H-1 thru H-11; B50 and C50, CH-12 thru CH-360; D50, D50A, D50B, D50C and D50E, DH-1 thru DH-347; E50, EH-1 thru EH-70; F50, FH-71 thru FH-93, FH-95 and FH-96; G50, GH-94 and GH-97 thru GH-119; H50, HH-120 thru HH-149; J50, JH-150 thru JH-176; Baron 95-55, 95-A55, 95-B55 and 95-B55A, TC-1 thru TC-349, TC-351 thru TC-1392, TC-1397 thru TC-1401 and TC-1403 and after; 95-C55, 95-C55A, D55, D55A, E55 and E55A, TC-350, TE-1 thru TE-49, TE-51 and after; Turbo-Baron 56TC and A56TC, TG-2 thru TG-94; Baron 58 and 58A, TH-1 and after; Pressurized Baron 58P and 58PA, TJ-3 and after; Baron 58TC and 58TCA, TK-1 and after; Duke 60, A60 and B60, P-4 and after; Queen Air 65, A65 and A65-8200, L-1, L-2, L-6, LF-7, LF-8 and LC-1 thru LC-335; 70, LB-1 thru LB-35; Duchess 76, ME-1 and after; Queen Air 65-80, 65-A80, 65-A80-8800 and 65-B80, LD-1 thru LD-511; 65-88, LP-1 thru LP-26, LP-28 and LP-30 thru LP-47; King Air 65-90, 65-A90, B90 and C90, LJ-1 and after; E90, LW-1 and after; F90, LA-1 and after; Travel Air 95, B95, B95A, D95 and E95, TD-2 thru TD-721; 99, 99A, A99A and B99 Airliners, U-1 thru U-164; King Air 100 and A100, B-1 thru B-204 and B-206 and after; B100, BE-1 and after; Super King Air 200, BB-2 thru BB-185, BB-187 thru BB-202, BB-204 thru BB-269, BB-271 thru BB-407, BB-409 thru BB-488, BB-490 thru BB-509, BB-511 thru BB-529, BB-531 thru BB-550 and BB-552 and after; 200C, BL-1 and after; 200T, BT-1 and after
SI 1152	Dec 1980	-	1	11-30	Placards and Markings - Part I, Replacement of Airspeed Limitation Edgelite Panel Assembly; Part II, Replacement of Fuel Control Edgelite Panel Assembly	BEECHCRAFT King Air F90, serials LA-2 through LA-19, LA-21 through LA-50, LA-52, LA-53, LA-55 through LA-61 and LA-63. BEECHCRAFT King Air F90, serials LA-2 through LA-92

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1177	Aug 1981	-	1	11-20	Placards and Markings - Installation of Wing Bolt Torque Information Decals	BEEHCRAFT King Air C90, serials LJ-930 through LJ-960, E90, serials LW-343 through LW-347, B100, serials BE-105 through BE-115
SI 1187	Jun 1981	-	1	11-20	Placards & Markings - Inspection and/or Replacement of the Emergency Locator Transmitter Remote Switch Placard	BEEHCRAFT Bonanza F33A, serials CE-920 through CE-932, CE-934 through CE-936, CE-938 and CE-939; V35B, serials D-10352 through D-10361; A36, serials E-1734 through E-1765, E-1767, E-1768, E-1770 through E-1772, E-1774 through E-1784, E-1786, E-1787, E-1789 through E-1796, E-1798 through E-1800, E-1802 and E-1803; A36TC, serials EA-124 through EA-158 and EA-160 through EA-183

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1241	Oct 1983	-	1	11-30	Placards and Markings - To Standardize Emergency Exit Placards and Modify the Openable Window Latch	BEECHCRAFT Debonair/Bonanza E33, F33, and G33, serials CD-1119 through CD-1304; E33A and F33A, serials CE-180 through CE-918, CE-920 through CE-922, CE-924, CE-926 and CE-928; Bonanza E33C and F33C, serials CJ-1 through CJ-155; 35, A35, B35, C35, D35, E35, F35, G35, H35, J35, K35, M35, N35, P35, S35, V35, V35TC, V35A, V35A-TC, V35B and V35B-TC, serials D-1 through D-10347, D-10349 through D-10352, D-15001 and D-15002; 36 and A36, serials E-1 through E-1421, E-1423 through E-1550, E-1552 through E-1568, E-1570 through E-1580, and E-1582 through E-1593; A36TC, serials EA-1 through EA-20, EA-22 through EA-27, and EA-29 through EA-32; Twin Bonanza 50, serials H-1 through H-11; B50 and C50, serials CH-12 through CH-360; D50, D50A, D50B, D50C and D50E, serials DH-1 through DH-347; E50, serials EH-1 through EH-70; F50, serials FH-71 through FH-93, FH-95 and FH-96; G50, serials GH-94 and GH-97 through GH-119; H50, serials HH-120 through HH-149; J50, serials JH-150 through JH-176; Baron 95-55, 95-A55, 95-B55, and 95-B55A, serials TC-1 through TC-349, TC-351 through TC-2339, and TC-2341 through TC-2354; 95-C55, 95-C55A, D55, D55A, E55 and E55A, serials TC-350, TE-1 through TE-1151, and TE-1153 through TE-1180; 95-B55B (T42A), serials TF-1 through TF-70; Turbo Baron 56TC and A56TC, serials TG-2 through TG-94; Baron 58 and 58A, serials TH-1 through TH-1026, TH-1028 through TH-1061, TH-1063 through TH-1066, TH-1068 through TH-1079; 58TC and 58TCA, serials TK-1 through TK-106 and TK-109. All Travel Air 95, B95, B95A, D95A and E95, serials TD-2 through TD-721 which have openable windows

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ATA Chapter 12 Servicing						
SI 0916	Jul 1977	-	3	12-30	Servicing - Sealing Minor Leaks in Rim-Inflated Tubeless Tires	BEEHCRAFT Queen Air 65, A65, and A65-8200, serials L-1, L-2, L-6, LF-7, LF-8, and LC-1 through LC-335, 70, serials LB-1 through LB-35, 65-80, 65-A80, 65-A80-8800, and 65-B80, serials LD-1 and after, 65-88, serials LP-1 through LP-26, LP-28, and LP-30 through LP-47, King Air 65-90, 65-A90, B90, and C90, serials LJ-1 and after, E90, serials LW-1 and after, 99, 99A, A99A, and B99 Airliner, serials U-1 and after, King Air 100 and A100, serials B-1 and after, B100, serials BE-1 and after, Super King Air 200, serials BB-2 and after

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ATA Chapter 20
Standard Practices - Airframe

SI 0515-354	Mar 1973	1	2	20-00	Electrical (Fuselage Section) - Inspection for Clearance Between Switch Terminal Lugs and Installation of Support for Wire Bundles Behind the Left Hand Subpanel	
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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 21 Environmental/Air Conditioning						
SI 0019-410	May 1969	1	3	21-70	Conditioned Air, Accumulation of Water in Plenum Chamber	
SI 0020-453	Feb 1968	-	3	21-30	Valves, Improved Outflow and Safety	
SI 0030-412	Feb 1968	-	3	21-40	Heater and Ignitor, New Heater Spark Plug	Beechcraft King Airs, all models and serials.
SI 0033-411	Mar 1968	-	1	21-40	Heat and Vent, Installation of Control Relay and Rewiring of Control Box	
SI 0083-412	Sep 1968	-	1	21-40	Heater Installation, Modification to Prevent Fuse Burn-Out During Normal Operation	
SI 0096-412	Aug 1968	-	1	21-40	Heater Installation, Inspecting the Hanlon and Wilson, (P/N 8046-1), Heater-Muffler for Cracks	
SI 0104-412	Sep 1968	-	2	21-50	Heater Installation, Addition of Gasket Under Fuel Nozzle	
SI 0120-190	Feb 1970	1	1	21-30	Pressure System, Modification, Inspection and Adjustment	AIRCRAFT AFFECTED: PART 1: BEECHCRAFT Bonanza E33, serials CD-1119 through CD-1234; Bonanza E33A, serials CE-180 through CE-289, Bonanza E33C, serials CJ-1 through CJ-25; Bonanzas V35A and V35A-TC, serials D-8599 through D-9068, Bonanza 36, serials B-i t
SI 0134-453	Feb 1969	-	1	21-30	Pressurization Controller, Outflow and Safety Valves,	
SI 0145-410	Dec 1968	-	1	21-50	Conditioned Air, Addition of Pressure Relief Valve, Improvement of Overpressure Switch Circuit and Reduction of Freon System Pressure	
SI 0151-412	Jan 1969	-	2	21-40	Heater Installation, Rerouting of Heat and Vent Ducting	
SI 0152-450	Jun 1969	-	2	21-30	Pressurization, Improvements and Modifications in System	
SI 0174-452	Aug 1969	-	2	21-30	Pressurization Plumbing and Ducts, Cleaning the Flow Control Valve Solenoid Valve Screen and Rerouting the Ram Air Door Latch Wiring	

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SI 0196-412	Apr 1969	-	1	21-40	Heater Installation, Rework for Improvement	
SI 0198-452	Jun 1969	1	1	21-60	Pressurization Plumbing and Ducts, Temporary Restriction on Operation of Intercooler Control	
SI 0206-452	Aug 1969	-	1	21-30	Pressurization Plumbing and Ducts, Modification of Firewall Shutoff Valve	
SI 0207-451	Jun 1969	-	1	21-10	Compressor, Inspection of Hydraulic Reservoir Supercharger Drive System Vent	
SI 0219-413	Jul 1969	-	2	21-40	Heater Fuel Plumbing, Replacing a Check Valve with a Ball Valve	
SI 0230-412	Jan 1976	3	1	21-40	Heater Installation, Improvement	
SI 0232-450	Jul 1969	-	3	21-30	Pressurization, Operation of System	
SI 0234-450	Sep 1972	1	3	21-30	Pressurization System - Installation of Improved Safety and Outflow Valves	
SI 0266-351	Sep 1970	-	2	21-60	Electrical (Cockpit and Nose Section), Adjustment or Replacement of Heater Overtemperature Switch	
SI 0281-452	Oct 1969	-	1	21-40	Pressurization Plumbing and Ducts, Installing a Righthand Bleed Air Supplemental Heating System	
SI 0310-241	Apr 1970	1	1	21-30	Power Plant, Rerouting Bleed Air Flex Hose and Replacement of Flex Hose Clamp	
SI 0317-412	Dec 1969	-	2	21-40	Heater Installation, Installation of Improved Overboard Air Intake for Heater Combustion Blower	
SI 0319-351	Mar 1970	-	1	21-50	* Superseded by SI 0503-351	
SI 0320-426	Jan 1970	-	3	21-50	Condenser Compartment, Improved Air Conditioning System Performance	
SI 0326-351	Jun 1970	-	2	21-20	Electrical (Cockpit and Nose Section), Installation of Improved Forward Vent Blower Resistor Assembly	
SI 0338-453	Jul 1970	-	2	21-30	Pressurization Controller, Outflow and Safety Valves, Modification of Outflow Valves	

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0352-453	Jul 1970	-	2	21-30	Pressurization Outflow Valve, and Outflow Valve Silencer Cone	
SI 0356-425	Apr 1970	-	1	21-10	Compressor, Installation of a Self Locking Screw in the Air Conditioner Drive Clutch	
SI 0366-351	Sep 1970	-	2	21-50	Electrical (Cockpit and Nose Section), Addition of Overtemp Protection Circuit for Air Conditioner Soft Start Ballast Resistor	
SI 0368-351	May 1970	-	3	21-50	Electrical (Cockpit and Nose Sections), Addition of Air Conditioner Soft Start Control	
SI 0369-417	May 1970	-	2	21-20	Air Ducts (Standard), Installation of Emergency Exit Hatch Overhead Air Duct Seal	
SI 0372-412	Nov 1972	-	2	21-20	Heater Installation, Installation of Differential Pressure Switch.	
SI 0389-428	Jan 1972	1	2	21-50	Air Conditioning Plumbing, Installation of Low Pressure Shut-Off Switch	
SI 0429-412	Feb 1971	-	1	21-40	Heater Installation, Inspection of Heater Muffler Assembly	
SI 0479-453	Jan 1972	-	3	21-30	Pressurization Controls, Installation of a Motorized Cabin Pressurization Rate Controller	
SI 0500-412	Jun 1972	-	1	21-40	Heater Installation - Installation of New Differential Pressure Switches and Inspection of Heater Fuse	
SI 0503-351	Feb 1974	1	2	21-50	Electrical (Cockpit and Nose Section) - Improved Air Conditioner Start Control	
SI 0517-429	Sep 1972	-	2	21-50	Conditioned Air - Compressor Drive Motor - Replacement of Air Conditioner Compressor Drive Motor	
SI 0519-411	Aug 1976	2	2	21-60	Conditioned Air - Replacement and Relocation of the 50° O.A.T. Switch	
SI 0528-453	Oct 1972	-	3	21-30	Air Conditioning - Pressurization Control - Installation of Filter Kit on Motorized Pressurization Controllers	

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0544-412	Nov 1972	-	2	21-40	Conditioned Air (Heater Installation) - Inspection of the Aft Heater Plenum Clamp for Security	
SI 0558-412	Mar 1973	-	2	21-40	Heater Installation - Inspection Procedure For Heater	
SI 0571-350	Mar 1973	-	2	21-50	Electrical - Cockpit and Nose Section - Installation of an Air Conditioner Circuit Breaker Which May Be Tripped by Hand	
SI 0580-452	Feb 1978	1	2	21-30	Pressurization - Plumbing and Ducts - Part I, Relocation of the Cabin Door Seal Pressurization Source and Increased Pressure for the Door Seal; Part II, Increased Pressure for the Cabin Door Seal	
SI 0592-411	Aug 1973	-	2	21-50	Condition Air (General Arrangement) - Addition of Lubrication Oil to Increased Level Specifications	
SI 0599-427	Apr 1974	-	3	21-50	Conditioned Air - Evaporator - Installation of a Low Pressure Switch in the Air Conditioning System	
SI 0639-354	Nov 1974	1	2	21-60	Electrical (Fuselage Section) - Replacement of the Heater Five Amp Slow Blow Fuses	
SI 0664-417	May 1976	1	2	21-60	Conditioned Air - Air Ducts (Standard) - Part I, Relocation of Bleed Air Duct Sensor; Part II, Relocate Cabin Air Temperature Sensor	
SI 0671-418	Jun 1976	1	2	21-50	Conditioned Air - Modification of the Environmental System	
SI 0672-355	Sep 1974	-	3	21-40	Electrical (Wing and Engine Section) - Installation of Diodes On the Ambient Air Valves	
SI 0686-452	Nov 1974	-	2	21-40	Conditioned Air - Heater - Installation of a Manual Reset Overtemperature Switch	
SI 0690-428	Nov 1974	-	2	21-60	Condition Air - Air Conditioning Plumbing - Part I, Adjustment of the Low Pressure Switch; Part II, Rewiring of the Auto Cool Circuit	

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0704-452	Feb 1975	-	2	21-00	Pressurization - Pressurization Plumbing and Ducts - Installation of Provisions for Flight Checking the Flow Control Valves	
SI 0706-452	Aug 1979	3	2	21-30	Pressurization - Pressurization Plumbing and Ducts - Inspection and Modification of Bypass Valves	
SI 0718-429	May 1978	2	2	21-50	Air Conditioning - Air Conditioning Improvements	
SI 0721-412	Apr 1976	1	2	21-40	Conditioned Air - Heater Pressure Differential Switch Relocation	
SI 0738-456	Oct 1975	-	3	21-30	Air Conditioning - Replacement of Bleed Air Warning Pressure Switches	
SI 0749-453	Jul 1975	-	3	21-30	Air Conditioning - Installation of Improved Pressurization Control and/or Safety and Outflow Valves	
SI 0756-426	Aug 1975	-	1	21-50	Air Conditioning - Part I, Inspection and/or Replacement of Air Conditioner Condenser Coil, Part II, Inspection of Air Conditioner Clutch Control PC Board and Functional Test of Air Conditioning High Pressure Protection System	
SI 0762-427	Sep 1976	-	3	21-50	Conditioned Air - Replacement of the Ventilation Blower	
SI 0763-412	Sep 1975	-	3	21-40	Air Conditioning - Installation of Deflectors On the Crew Compartment Heat Outlets	
SI 0785-417	Dec 1975	-	2	21-20	Air Conditioning - Part I, Inspection and Replacement of the Aft Air Duct Check Valve; Part II, Inspection and Replacement of the Aft Air Ducts and the Forward Evaporator Plenum	
SI 0792-414	Feb 1977	1	3	21-50	Air Conditioning - Notification of Availability and Installation Instructions for an Improved Forward Vent Blower Assembly	
SI 0815-418	Mar 1976	-	2	21-50	Air Conditioning - Removal of the Aft Blower Return Air Ducts	

Service Instructions (sorted by ATA Chapter/SI Number)						
SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0820-410	Oct 1976	1	2	21-50	Air Conditioning - Part I, Replacement of Refrigerant Under-Pressure Switch: Part II, Replacement of Refrigerant Over-Pressure Switch: Part III, Installation of Condenser Blower Cutoff Switch	
SI 0821-453	Mar 1976	-	1	21-30	Air Conditioning - Installation of the Improved Flow Control Valves and Pneumostats	
SI 0830-453	Apr 1976	-	1	21-30	Conditioned Air - Modification of the Cabin Door Seal Pressurization Installation	
SI 0842-410	Jul 1976	-	3	21-60	Air Conditioning - Relocation of Cabin Air Control Valve	
SI 0859-428	Feb 1977	-	3	21-50	Air Conditioning - Improved Condenser Installation	
SI 0872-453	Dec 1976	-	3	21-30	Air Conditioning - Modification to Change Cabin Pressurization Set Point	
SI 0880-452	Jan 1977	-	1	21-30	Air Conditioning - Inspection of Pressurization Control Vacuum Source Line for Proper Clearance	
SI 0888	Apr 1977	-	2	21-40	Heating - Addition of Second Check Valve to Fuel Plumbing	BEECHCRAFT Baron 95-B55 and 95-B55A, serials TC-1927 through TC-2014; E55 and E55A, serials TE-1075 through TE-1085; 58 and 58A, serials TH-713 through TH-781; 58TC and 58TCA, serials TK-1 through TK-38
SI 0899	Apr 1977	-	2	21-40	Air Conditioning - Replacement of the Radiant Heat Thermostats in the Cabin Headliner	BEECHCRAFT Super King Air 200, serials BB-2 through BB-186 that are equipped with the optional radiant heat headliner installation
SI 0905	Sep 1977	-	3	21-60	Air Conditioning - Cabin Temperature Gage Adjustment	BEECHCRAFT King Air 65-A90, B90 and C90, serials LJ-76 and LJ-114 through LJ-687, E90, serials LW-1 through LW-184; 100 and A100, serials B-1 through B-227; B100, serials BE-1 through BE-8, Super King Air 200, Serials BB-2 through BB-165
SI 0912	May 1977	-	3	21-20	Air Conditioning - Installation of an Improved Crossover Duct	BEECHCRAFT King Air 65-90, 65-A90, B90 and C90, serials LJ-1 through LJ-701, E90, serials LW-1 through LW-202, 100 and A100, serials B-1 through B-230, B100, serials BE-1 through BE-16

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0917		-	1	21-20	Conditioned Air - Installation of an Improved Air Source for Cabin Door Seal Pressurization	BEECHCRAFT Baron 58P, serials TJ-3 through TJ-85 and TJ-87 through TJ-97
SI 0923	Sep 1977	-	2	21-50	Air Conditioning - Installation of an Improved Start Control Resistor Mount	BEECHCRAFT King Air C90, serials LJ-556 through LJ-730, E90, serials LW-6 through LW-244, A100, serials B-124 through B-235, B100, serials BE-1 through BE-29, Queen Air 65-88, serials LP-1 through LP-26, LP-28 and LP-30 through LP-47, King Air 65-90, 65-A90, 65-B90 and C90, serials LJ-1 through LJ-565, E90, serials LW-1 through LW-5, 100 and A100, serials B-1 through B-123
SI 0934	Aug 1977	-	3	21-30	Air Conditioning - Relocation of Bleed Air Flow Test Points	BEECHCRAFT King Air C90, serials LJ-654 and LJ-674 through LJ-694, E90, serials LW-134 and LW-157 through LW-194
SI 0941	Feb 1978	-	3	21-50	Air Conditioning - Installation of Improved Refrigerant Pressure Relief Valve	BEECHCRAFT Bonanza F33A, serials CE-602 through CE-685, V35B, serials D-9787 through D-9970, A36, serials E-716 and E-732 through E-963, Turbo-Baron 56TC and A56TC, serials TG-74 through TG-96, Baron 58P and 58PA, serials TJ-2 through TJ-105 that have not installed the improved air conditioner condenser Kit No 102-5003-1 S per Service Instructions No 0859-428 or, subsequent Duke 60, A60 and B60, serials P-3 through P-418
SI 0949	Oct 1977	-	3	21-50	Air Conditioning - Insulation of the 33° Refrigerant Freeze Protection Switch	BEECHCRAFT King Air 65-90, 65-A90, B90 and C90, serials LJ-1 through LJ-749, E90, serials LW-1 through LW-259, 100 and A100, serials B-2 through B-238, B100, serials BE-1 through BE-34
SI 0950	Oct 1977	-	3	21-30	Air Conditioning - Replacement of the Heat Exchanger Air Inlet Duct Assemblies	BEECHCRAFT Super King Air 200, serials BB-65 through BB-185, BB-187 through BB-202, BB-204 through BB-269 and BB-271 through BB-336; 200T, serials BT-1, BT-2 and BT-3
SI 0965		-	3	21-20	Air Conditioning - Nacelle Airscoop Actuator Replacement	BEECHCRAFT Baron 58P and 58PA, serials TJ-2 through TJ-105
SI 0966		-	1	21-50	Air Conditioning - Inspection of Firewall Elbow Fitting	BEECHCRAFT Baron 58P and 58PA, serials TJ-2 through TJ-122

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0968	Jan 1978	-	2	21-50	Air Conditioning - Installation of High Pressure Plumbing and a New High Pressure Switch	BEECHCRAFT Super King Air 200, serials BB-2, BB-6 through BB-33 and BB-35 through BB-122, BB-124 through BB-185, BB-187 through BB-202, BB-204 through BB-269 and BB-271 through BB-344 200T, serials BT-1, BT-2 and BT-3
SI 0979	Apr 1980	1	3	21-20	Air Conditioning - Installation of Eyeball Air Outlets in the Glareshield	BEECHCRAFT King Air B90 and C90, serials LJ-402 through LJ-568; E90, serials LW-1 through LW-27; 100, serials B-2 through B-89 and B-93 BEECHCRAFT King Air C90, serials LJ-569 through LJ-910, E90, serials LW-28 through LW-334; A100, serials B-90, B-91, B-92, B-94 through B-204 and B-206 through B-247, B100, serials BE-1 through BE-91. BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-379; 200T, serials BT-1, BT-2 and BT-3
SI 0980	Mar 1978	-	2	21-60	Air Conditioning - Modification of the Bleed Air Bypass Valve Assembly	BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269 and BB-271 through BB-321; 200T, serials BT-1, BT-2 and BT-3
SI 0992	May 1978	-	3	21-10	Air Conditioning - Change of Turbine Oil in the Super Charger Drive System	BEECHCRAFT King Air 65-90, serials LJ-1 through LJ-75 and LJ-77 through LJ-113
SI 1002		-	2	21-30	Air Conditioning - Installation of Guard On Cabin Door Seal Deflate Button	BEECHCRAFT 58P, serials TJ-2 through TJ-168
SI 1007	Sep 1978	-	2	21-40	Air Conditioning - Inspection of Heater Combustion Air Intake Scoop Position	BEECHCRAFT Baron 95-B55 and 95-B55A, serials TC-1658 through TC-2046; E55 and E55A, serials TE-959 and TE-968 through TE-1096; 58 and 58A, serials TH-437 through TH-815; 58TC and 58TCA, serials TK-1 through TK-47
SI 1018	Nov 1978	-	2	21-50	Air Conditioning - Improved Corrosion Prevention For Evaporator Tubes	BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-407 and BB-409 through BB-431, 200T, serials BT-1 through BT-4
SI 1022		-	2	21-30	Pneumatic - Replacement of Plastic Tubing In Door Seal Plumbing System	BEECHCRAFT Baron 58P and 58PA, serials TJ-2, TJ-86 and TJ-98 through TJ-122. BEECHCRAFT Baron 58P and 58PA, serials TJ-3 through TJ-85 and TJ-87 through TJ-97

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1060		-	1	21-30	Air Conditioning - Relocation of Door Seal Emergency Deflate Valve	BEECHCRAFT Baron 58P and 58PA, serials TJ-2 through TJ-168
SI 1079	Oct 1979	-	3	21-50	Air Conditioning - Installation of Additional Refrigerant Service Ports	BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-407, BB-409 through BB-468, BB-470 through BB-488, BB-490 through BB-509, BB-511 through BB-529, BB-531 through BB-550 and BB-552 through BB-556; 200C, serials BL-1 through BL-4; 200T, serials BT-1 through BT-9
SI 1099	Dec 1979	-	1	21-50	Air Conditioning - Installation of Diode In Condenser Door Actuator Wiring	BEECHCRAFT Bonanza F33A, serials CE-602 through CE-882; V35B, serials D-9787 through D-10300; A36, serials E-710, E-716 and E-732 through E-1590
SI 1109	Nov 1980	1	1	21-30	Air Conditioning - Inspection of Airesearch Outflow/Safety Valves	BEECHCRAFT Baron 58P, serials TJ-198 through TJ-245; Duke B60, serials P-501 through P-525; King Air C90, serials LJ-832 through LJ-876; E90, serials LW-325 through LW-328, F90, serials LA-2 through LA-12; A100, serials B-247; B100, serials BE-66 through
SI 1125		-	2	21-30	Air Conditioning - Installation of a Drain On the Door Seal Air Tank	BEECHCRAFT Pressurized Baron 58P, serials TJ-3 through TJ-209 and TJ-211 through TJ-228
SI 1133		-	3	21-30	Air Conditioning - Modification To Install Airesearch Pressurization System	BEECHCRAFT Duke 60, A60 and B60, serials P-4 through P-307
SI 1141		-	2	21-50	Air Conditioning - Installation of a Condenser Blower Relay Diode	Baron 58TC and 58TCA, serials TK-68 and TK-71 through TK-107

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1162	Feb 1981	-	1	21-30	Air Conditioning - Inspection and Possible Replacement of the Outflow/Safety Valves	BEECHCRAFT Pressurized Baron 58P, serials TJ-255 through TJ-270, TJ-272 through TJ-282, TJ-284 through TJ-294 and TJ-296 through TJ-312; Duke B60, serials P-530 through P-555; King Air C90, serials LJ-890 through LJ-925; E90, serials LW-332 through LW-341; F90, serials LA-17 through LA-21 and LA-30 through LA-80, B100, serials BE-86 through BE-101; Super King Air 200, serials BB-624 through BB-747; 200C, serials BL-7 through BL-13, 200T, serials BT-14 through BT-16, BT-18, BT-20 and BT-21 Any other airplane serials of the above models which may have installed a replacement AiResearch P/N 103648-1, 103648-4, 103648-5 or 103648-6 outflow or safety valve during the period beginning January 1, 1980 and ending January 1, 1981
SI 1178	Feb 1983	1	2	21-30	Air Conditioning - Installation of Insulation Retainers On Heat Exchangers	BEECHCRAFT King Air C90, serials LJ-719 through LJ-905; E90, serials LW-229 through LW-334; F90, serials LA-2 through LA-41; 100 and A100, serials B-234 through B-247; B100, serials BE-1 through BE-89
SI 1199		-	1	21-10	Air Conditioning - Installation of a Flow Control Valve Solenoid Cover and Filter	BEECHCRAFT King Air B100, serials BE-1 through BE-119
SI 1210	Jun 1982	-	1	21-50	Air Conditioning - Installation of a Latching Relay Type Pressure Control Printed Circuit Board for Improved Pressure Protection and a Hole and Cover Plate are Installed in the Condenser Access Door	BEECHCRAFT Super King Air 200, serials BB-2 through BB-687 and BB-689 through BB-728, 200C, serials BL-1 through BL-11, 200CT, serial BN-1; 200T, serials BT-1 through BT-16 and BT-18. BEECHCRAFT Super King Air 200 and B200, serials BB-2 through BB-1047; 200C, serials BL-1 through BL-55; 200CT, serials BN-1; 200T, serials BT-1 through BT-22
SI 1236		-	1	21-10	Air Conditioning - Installation of a Retaining Bolt and a Pulley Guard On the Air Conditioning Compressor	BEECHCRAFT Duke 60, A60 and B60, serials P-4 through P-577, P-579 through P-587 and P-589 and P-592

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 22 Auto Flight						
SI 0238-181	Jun 1973	1	1	22-10	H-14 Autopilot, Inspection of Aileron servo Cables and Rigging	
SI 0379-351	Jun 1970	-	1	22-20	Electrical (Cockpit and Nose Section), Replacement of Stall Warning Transistor Switch Assembly	
SI 0395-353	Jun 1970	-	2	22-10	Electrical (Aft Fuselage Section), Installation of Control and Bypass Valve Relay to the H-14 Autopilot	
SI 0466-181	Oct 1971	-	2	22-10	Autopilot - H-14 Autopilot - Relocation of Localizer A+ (Power) Source	
SI 0601-180	Mar 1974	1	1	22-10	Autopilot - Retorquing of Roll and Pitch Servo Cable Clamps	
SI 0693-491	Dec 1974	-	2	22-10	Flight Controls - Autopilot - Exchange of the KFC-300 Flight Director Computer	
SI 0744-180	Jul 1975	-	1	22-10	Auto Flight - Modification of Collins AP105 Autopilot Aileron Servo System	
SI 0909	May 1977	-	1	22-10	Auto Flight - Installation of a Diode in the Marker Beacon Circuitry	BEECHCRAFT King Air E90, serials LW-190, LW-191, LW-193 and LW-199; A100, serials B-230 and B-231; B100, serials BE-12 through BE-17; Super King Air 200, serials BB-157, BB-161, BB-163, BB-165, BB-166, BB-168 through BB-185, BB-188, BB-190, BB-191, BB-193, BB-194, BB-196 and BB-197
SI 0962	Nov 1977	-	1	22-10	Auto Flight - Inspection for Possible Interference Between Aileron Servo Cable Clamp and Flap Position Indicator Transmitter	BEECHCRAFT Bonanza F33A, serials CE-375 through CE-637, CE-639 through CE-641, and CE-643, V35B, serials D-9339 through D-9876, A36, serials E-326 through E-831, E-833 through E-836, and E-838

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0984	Apr 1978	-	3	22-10	Auto Flight - Sperry SPZ-200A Flight Control System Heading Mode Roll Rate Modification	BEECHCRAFT King Air C90, serials LJ-694 through LJ-743; E90, serials LW-158 through LW-247 and LW-249 through LW-251; B100, serials BE-1 through BE-26 and BE-28 through BE-31; Super King Air 200, serials BB-100 through BB-185, BB-187 through BB-202, BB-204 through BB-251, BB-253 through BB-269 and BB-271 through BB-305; 200T, serials BT-1, BT-2 and BT-3
SI 1110	Jan 1980	-	3	22-00	Autoflight - Modification of the King KFC 300 Autopilot Wiring	BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-407, BB-409 through BB-468, BB-470 through BB-488, BB-490 through BB-509, BB-511 through BB-529 and BB-531 through BB-538
SI 1197	Nov 1981	-	1	22-00	Auto Flight - Inspected and Reinforcement of the Sperry SPZ-200A Autopilot Elevator Servo Support Bracket	BEECHCRAFT King Air A100, serials B-240, B-241, B-243, B-244, B-245 and B-247, B100, serials BE-2 through BE-11, BE-13 through BE-20, BE-22 through BE-24, BE-27 through BE-32, BE-34, BE-36 through BE-39, BE-41, BE-43, BE-45, BE-47 through BE-61, BE-63 through BE-69, BE-71, BE-72, BE-74, BE-76 through BE-82, BE-85 through BE-91, BE-94, BE-96 through BE-98, BE-100 through BE-103, BE-107, BE-109, BE-110 and BE-112 through BE-119
SI 1240	Jan 1983	-	2	22-10	Auto Flight - Installation of a Replacement Autopilot Controller For the Sperry SPZ-200A Autopilot Control System	BEECHCRAFT King Air C90, serials LJ-625 through LJ-1035; F90, serials LA-1 through LA-194 and LA-197 through LA-199; B100, serials BE-1 through BE-134; Super King Air 200 and B200, serials BB-2 through BB-1067, BB-1069 through BB-1071, BB-1074, BB-1075 and BB-1077 through BB-1091; 200C and B200C, serials BL-1 through BL-53

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 23 Communications						
SI 0507-491	Dec 1973	1	2	23-00	Avionics - Assemblies and Installation - Relocation of the Emergency Locator Antenna	
SI 0598-491	Sep 1973	-	2	23-20	Avionics - Antenna Installation - Reinforcement of Emergency Locator Antenna Mount	
SI 0823-491	May 1976	-	1	23-20	Communication - Compliance with Federal Air Regulations 91.177	
SI 0900	Apr 1977	-	2	23-60	Communications - Part I, Improved Static Discharge Bonding; Part II, Installation of Additional Static Discharge Wicks	BEEHCRAFT Super King Air 200, serials BB-2 through BB-222 BEEHCRAFT Super King Air 200, serials BB-2 through BB-258
SI 1003	Aug 1979	-	2	23-60	Communications - Installation of Bond Jumpers, Drain Tube And Conductive Strips	BEEHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269 and BB-271 through BB-391; 200T, serials BT-1 through BT-3 Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-366, BB-369 through BB-375, BB-377 through BB-382, BB-385 through BB-407 and BB-409 through BB-413; 200T, serials BT-1 through BT-4 Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-407 and BB-409 through BB-431, 200T, serials BT-1 through BT-4
SI 1009		-	2	23-60	Communications - Installation Of Static Discharge Wicks	BEEHCRAFT Duchess 76, serials ME-4, ME-5, ME-6 and ME-9 through ME-79
SI 1151	Jan 1981	-	1	23-60	Communications - Inspection and/or Replacement of Aileron Bond Jumpers	BEEHCRAFT Super King Air 200, serials BB-2 through BB-654, 200C, serials BL-1 through BL-4; 200T, serials BT-1 through BT-10

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 24 Electrical Power						
SI 0001-350	Jan 1968	-	1	24-00	Electrical, Relocation of the Regulator Field and Alternator Out Relay Fuses	
SI 0013-356	Feb 1968	-	3	24-00	Batteries, Installing G.E. Nickel Cadmium	
SI 0061-358	Jan 1970	1	2	24-30	Starter/Generator, Proper Installation of Lear Siegler Starter/Generator or Generators Using Mounting Adapters	
SI 0080-350	Jul 1968	-	3	24-40	Electrical, Use of Adequate Ground Power Supplies for Engine Starting	
SI 0087-354	Aug 1968	-	2	24-50	Electrical (Fuselage Section), Rerouting Lower Rotating Beacon Wire Harness	
SI 0111-350	Sep 1968	-	3	24-50	Electrical, Addition of Resistor to Alternator Out Relay Circuit	
SI 0112-350	Oct 1968	-	1	24-40	Electrical, Rerouting of Auxiliary Power Lead Wire	
SI 0113-061	Oct 1968	-	3	24-40	Center Section Assembly, Reinforcement of External Power Plug Bracket	
SI 0161-010	Feb 1969	-	3	24-20	General, Description and Operation of Alternator System	
SI 0171-355	Feb 1969	-	1	24-00	Electrical (Wing and Engine Section), Inspection of Generator Fault Relay Wiring	
SI 0184-241	Apr 1977	1	2	24-30	Power Plant, Installation of Prestolite Alternators in place of Delco-Remy Alternators	
SI 0191-350	Jun 1969	-	2	24-50	Electrical, Voltage Regulator Adjustment	
SI 0192-355	Mar 1969	-	2	24-00	Electrical (Wing and Engine Section), Prevention of Diode Burn Out	
SI 0193-356	Apr 1969	-	3	24-00	Battery Installation, Servicing General Electric Nickel-Cadmium Batteries with Sonotone Model PCA131 Battery Charger/Analyzer	

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0213-355	Feb 1970	1	1	24-50	Electrical (Wing and Engine Section), Changing the Wire Terminals at the Generator/Alternator	
SI 0215-356	Jul 1969	-	1	24-30	Battery Installation, Adding Extra Vent Holes to the Battery Cell Vent Spray Caps	
SI 0236-354	Jul 1969	-	1	24-50	Electrical (Fuselage Section), Installing Chafe Strips for the Wing Stub Terminal Boards	
SI 0240-355	Jul 1969	-	1	24-50	Electrical (Wing and Engine Section), Applying a Protective Coating to the Flap Control Potentiometer	
SI 0241-351	Jul 1969	-	1	24-50	Electrical (Cockpit and Nose Section), Insulating Terminals on Main and Standby Trim Relays in the Pedestal	
SI 0248-354	Sep 1969	-	1	24-50	Electrical (Fuselage Section), Adding One Ampere Fuses to the Fuel Flow Indicator Inverter Circuit	
SI 0267-352	Sep 1969	-	1	24-00	Electrical (Cabin Section), Replacing Current Limiters	
SI 0270-350	Oct 1969	1	1	24-50	Electrical, Addition of Pitch Trim Warning System and Modification of Standby Trim Switches	
SI 0271-355	Oct 1969	-	1	24-50	Electrical (Wing and Engine Section), Providing a Heated Stall Warning Switch	
SI 0288-356	Nov 1969	-	1	24-50	Battery Installation, Inspecting the Battery Case Vent Tube	
SI 0290-356	Nov 1969	-	1	24-50	Battery Installation, Application of Corrosion Preventive Compound on Battery Relay Diodes	
SI 0292-350	Nov 1969	-	1	24-50	Electrical, Inspection for Proper Location of Fuel Control Air-Line Heater Gound	
SI 0298-355	Nov 1969	-	1	24-40	Electrical (Wing and Engine Section), Replacement of the External Power Solenoid	
SI 0315-350	Dec 1969	-	1	24-50	Electrical, Conformity Inspection of Power Distribution Dual Bus Systems	
SI 0347-351	Mar 1970	-	1	24-50	Electrical (Nose and Cockpit), Installation of Trim in Motion Audio Noise Control	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0348-351	Mar 1970	-	1	24-50	Electrical (Cockpit and Nose Section) Conformity Inspection of the Power Distribution Dual Bus System	
SI 0350-353	Apr 1970	-	1	24-50	Electrical (Aft Fuselage Section), Installation of Sealed Trim System Relays and Sealing of aft Fuselage Area	
SI 0354-351	Apr 1970	-	2	24-50	Electrical (Cockpit and Nose Section), Provide Test Jack Potential for Voltage Regulator Adjustment	
SI 0359-351	Jun 1970	1	1	24-50	Electrical (Cockpit and Nose Section) Conformity Inspection of the Power Distribution Dual Bus System	
SI 0360-351	Apr 1970	-	2	24-50	Electrical (Cockpit and Nose Section), Provide Test Jack Potential for Voltage Regulator Adjustment	
SI 0363-354	May 1970	-	3	24-50	Electrical (Fuselage Section), Voltage Regulator Parallelling Eratic	
SI 0371-350	Jul 1970	1	1	24-30	Electrical, Installation of Loadmeter Fuses	
SI 0402-354	Oct 1970	-	1	24-00	Electrical (Fuselage Section), Insulation of Circuit Breaker Bus Bar and Installation of Ammeter Circuit Fuses	
SI 0410-354	Apr 1972	1	1	24-00	Electrical (Fuselage Section), Installation of 10-Ampere Starter Relay Circuit Breaker	
SI 0412-357	Dec 1970	-	2	24-30	Starter-Generator, Replacement of Existing Conventional Brushes with Cored Brushes	
SI 0413-354	Nov 1970	-	1	24-00	Electrical (Fuselage Section), Installation of a Switch for Strobe Light and/or Rotating Beacon Operation	
SI 0441-354	Jan 1972	1	1	24-00	Electrical (Fuselage Section), Installation of Smaller Capacity Circuit Breaker for Narco Avionics Mark 16 Nav/Com System	
SI 0443-350	Oct 1971	-	2	24-00	Electrical System - Improved Ground Installations for Air Conditioner Power, Battery, and External Power Receptacle	

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0452-359	Mar 1973	2	2	24-30	Electrical (Alternator) - Installation of Alternator Cooling Fan	
SI 0472-351	Jan 1972	-	2	24-30	Electrical (Cockpit and Nose Section) - Inspection of Loadmeter Shunt	
SI 0477-356	Dec 1971	-	2	24-30	Battery Installation - Improved Vent Installation for Batteries Installed in Nose Baggage Compartment	
SI 0487-359	Aug 1972	-	2	24-30	Electrical - Alternator - Part I, Inspection of Alternator Mounting Bracket; Part II, Installation of New Alternator Housing Through Bolts; Part III, Clearance Check Between Alternator and Alternator Mounting Bracket; Part IV, Reclamping of ...	
SI 0498-354	Apr 1972	-	2	24-00	Electrical - Fuselage Section - Inspection of 435-210-104 Circuit Breakers	
SI 0499-354	Apr 1972	-	2	24-00	Electrical - Fuselage Section - Inspection of Circuit Breakers for Landing Gear Position Lights and Auxiliary Fuel Pump	
SI 0502-359	May 1972	-	2	24-30	Electrical - Alternator - Part I, Installation of Alternator Support Assembly; Part II, Torque Check of Alternator Mounting Stud Nuts	
SI 0533-351	Mar 1973	1	2	24-50	Electrical (Cockpit and Nose Section) - Replacement of Standard Fuel Boost Circuit Breakers with Thermal Compensated Type	
SI 0535-355	Jan 1973	1	1	24-00	(Wing and Engine Section) - Part I, Inspection of the Overvoltage and Starter Relays for Possible Rust and/or Corrosion; Part II, Installation of Fuse Blocks and Fuses on the Reverse Current Relays; Part III, Functional Test of the Overvoltage Relays	
SI 0546-359	Nov 1976	2	1	24-30	Electrical Power - Alternator - Periodic Inspection of Rotor Shaft Bearings	
SI 0555-354	Feb 1973	-	1	24-00	Electrical (Fuselage Section) - Inspection of Voltage Regulator For Proper Solder Joints	
SI 0563-395	Feb 1973	-	1	24-50	Subpanel - Insulation of Circuit Breakers on Right Inboard Switch Panel	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0573-356	Apr 1973	-	2	24-00	Electrical - Installation of Air Cooled Battery	
SI 0587-356	Nov 1973	-	1	24-30	Electrical - Battery Installation - Installation of a Nickel-Cadmium Battery Charge Current Detector	
SI 0606-357	Jul 1975	2	1	24-10	Starter/Generator - Inspection and Replacement of Retaining Clamp T-Bolt	
SI 0607-356	Feb 1979	1	3	24-00	Electrical - Battery Installation - Installation of an Air Cooled Battery	
SI 0614-351	Nov 1973	-	2	24-30	Electrical - Nose Section - Removal of S550 Klipvolt Suppressor From Battery Master Relay and Installation of 1N4005 Diode	
SI 0637-354	Sep 1975	2	1	24-20	Fuselage Section - Pt I, Periodic Insp. of Alternators; Pt II, Replacement of Overvoltage Relays and Alternator Control Relays and Modification of the Overvoltage Sense Circuit on Alternator Equipped Airplanes; Pt III, Insp. of Overvoltage Relays	
SI 0645-355	Dec 1975	-	2	24-30	Wing and Engine - Insp. of Overvoltage Relays; Mod. of Overvoltage Relay Circuits; Replacement of the 5 Amp Overvoltage Relay Sense Fuses with 10 Amp Fuses; Replacement of Overvoltage Relays on Electrothermal Deice Equipped Queen Airc	
SI 0648-355	Jan 1977	2	2	24-40	Electrical - Wing and Engine Section - Installation of a New Improved Wet Wing Wiring Harness For the Gull Fuel Quantity Gaging System	
SI 0698-359	Aug 1975	1	2	24-30	Electrical - Alternator - Modification of Alternator Attachment and Security of Wiring	
SI 0701-356	Apr 1975	-	2	24-30	Electrical - Battery Installation - Installation of an Improved Battery Charge Current Detector	
SI 0708-358	Feb 1975	-	2	24-30	Electrical - Generator - Replacement of Alternators With 200 Amp Generators	
SI 0754-350	Aug 1975	-	1	24-00	Electrical Power - Inspection of Terminal Block Assemblies	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0766-354	Jan 1978	2	2	24-00	Electrical Power - Part I, Replacement of Overvoltage Relays; Part II, Replacement of Voltage Regulators, Part III, Installation of Additional Generator Paralleling Relay	
SI 0767-355	Sep 1975	-	3	24-50	Electrical Power - Installation of Improved Circuit Breaker Terminal Attaching Hardware	
SI 0768-358	Oct 1975	-	1	24-50	Electrical Power - Rerouting of Generator Leads In Engine Compartment	
SI 0773-351	Nov 1975	-	2	24-30	Electrical Power - Inspection of the Bus Bar/Terminal Board Connections On the Reverse Current Relay Panel Assemblies	
SI 0779-358	Dec 1975	-	2	24-30	Electrical Power - Inspection of Generator Wiring and Functional Check of Overvoltage Relays	
SI 0795-355	Feb 1976	-	1	24-00	Electrical - Inspection of Matrix Connectors	
SI 0807-356	Oct 1976	-	2	24-30	Electrical Power - Modification to the Battery Box Installation	
SI 0814-358	Dec 1978	1	2	24-30	Electrical Power - Installation of Generator Field Grounding Relays	
SI 0862-350	Oct 1976	-	2	24-40	Electrical Power - Inspection of External Power Receptacle Relay for Proper Clearance	
SI 0874	May 1979	1	2	24-00	Electrical Power - Replacement of Voltage Regulator and Overvoltage Relay	BEECHCRAFT A23-19 and 19A, serials MB-1 through MB-346, A23, A23A and B23, serials M-555 through M-1139, A23-24, serials MA-1 through MA-332 BEECHCRAFT 19A and M19A, serials MB-347 through MB-480, B23, serials M-1140 through M-1284, A23-24, serials MA-333 through MA-363 BEECHCRAFT B19, serials MB-481 through MB-520, B19 Sport 150, serials MB-521 through MB-840, C23, serials M-1285 through M-1361, C23 Sundowner 180, serials M-1362 through M-1929, A24, serials MA-364 through MA-368, A24R, serials MC-2 through MC-95, A24R, B24R and C24R Sierra 200, serials MC-96 through MC-487
SI 0896	Mar 1977	-	1	24-30	Electrical Power - Inspect Bus Bars for Clearance from the LH Rudder Control Cable	BEECHCRAFT King Air C90, serials LJ-640 through LJ-716, E90, serials LW-120 through LW-220, LW-222 and LW-223

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0908	May 1977	-	1	24-20	Electrical Power - Replacement of the Alternator Field Circuit Breaker	BEECHCRAFT Sport B19, serials MB-635 through MB-722 and MB-724 through MB-799; Sundowner C23, serials M-1506 through M-1838; Sierra B24R, serials MC-211 through MC-424. BEECHCRAFT Sport B19, serials MB-800 through MB-829 and MB-831; Sundowner C23, serials M-1839 through M-1889, M-1891 through M-1893, M-1896, M-1898, M-1899, M-1902, M-1903, M-1905 through M-1911, and M-1913 through M-1915; Sierra B24R and C24R, serials MC-425 through MC-468 and MC-470 through MC-472
SI 0939	Apr 1978	2	1	24-00	Electrical Power - Dual Bus Feeder Circuit Inspection	BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269 and BB-271 through BB-275; 200T, serials BT-1, BT-2 and BT-3
SI 0945	Oct 1977	-	2	24-30	Electrical Power - Installation of Larger Gage Wires from the Alternator Field Circuit Breaker to the Voltage Regulator	BEECHCRAFT Bonanza F33A serials, CE-290 through CE-721, F33C serials, CJ-26 through CJ-128, V35B and V35B-TC serials, D-9069 through D-10029, A36 serials, E-185 through E-1067
SI 0955	Nov 1977	-	3	24-52	Avionics - Replacement of the Avionics Power Relays	BEECHCRAFT King Air 65-90, 65-A90, B90 and C90, serials LJ-1 through LJ-659, E90, serials LW-1 through LW-142, 99, 99A, A99A and B99 Airliner, serials U-1 through U-163; King Air 100 and A100, serials B-1 through B-204 and B-206 through B-218, B100, serial BE-1, Super King Air 200, serials BB-2 through BB-53
SI 1015		-	1	24-30	Electrical Power - Improve the Overvoltage Relay Reaction Time	BEECHCRAFT Baron 58P and 58PA, serials TJ-2 through TJ-138, 58TC and 58TCA, serials TK-1 through TK-73
SI 1026	Dec 1978	-	2	24-00	Electrical Power - Inspection of Wire Bundle For Possible Chafing	BEECHCRAFT Bonanza F33A, serials CE-671 through CE-791; F33C, serials CJ-129 through CJ-148; V35B, serials D-9939 through D-10149; A36, serials E-916 through E-1299
SI 1038		1	1	24-30	Electrical Power - Modification of Electrical System and Improved Alternator Paralleling	BEECHCRAFT Duchess 76, serials ME-1 through ME-7, and ME-9 through ME-102
SI 1040		1	2	24-30	Electrical Power - Improve Voltage Regulator Sensing Response	BEECHCRAFT Duke 60, A60 and B60, serials P-3 through P-465. BEECHCRAFT Duke B-60, serials P-466 through P-500

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1062	Feb 1980	1	2	24-20	Electrical Power - Installation of an Overvoltage Relay For the 60 Amp Alternator System	BEECHCRAFT Debonair/Bonanza 35-33, 35-A33, 35-B33, 35-C33, E33, F33 and G33, serials CD-1 through CD-981 and CD-983 through CD-1304; H35, J35, K35, M35, N35 and P35, serials D-4866 through D-7139 and D-7141 through D-7309
SI 1096	Nov 1979	-	3	24-50	Electrical Power - Addition of a Spare 150 Amp Current Limiter For the Landing Gear Motor	BEECHCRAFT King Air A100, serials B-231 through B-247; B100, serials BE-17 through BE-77; Super King Air 200, serials BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-407, BB-409 through BB-468, BB-470 through BB-488, BB-490 through BB-509, BB-511 through BB-529, BB-531 through BB-550, BB-552 through BB-564, BB-566 through BB-572, BB-574 through BB-590, BB-592 through BB-608, BB-610 through BB-626 and BB-628 through BB-638; 200C, serials BL-1 through BL-7; 200T, serials BT-2 through BT-11. BEECHCRAFT King Air 100 and A100, serials B-1 through B-204 and B-206 through B-230; B100, serials BE-1 through BE-16; Super King Air 200, serials BB-2 through BB-185; 200T, serial BT-1
SI 1117		-	2	24-50	Electrical Power - Replacement of Load Meter 15 Amp Fuses and Spares With 5 Amp Fuses and Spares	BEECHCRAFT Duchess 76, serials ME-183 through ME-237 and ME-239
SI 1128		-	2	24-10	Electrical Power - Installation of Bus Bar On Alternator, Battery and Engine Ground Connections	BEECHCRAFT Skipper 77, serials WA-1 through WA-90
SI 1143		-	2	24-30	Electrical Power - Modification of the Battery Box Installation	BEECHCRAFT Duke B60, serials P-446 through P-539
SI 1146	Sep 1980	-	2	24-30	Electrical Power - Installation of an Alternator Output Current Limiter	BEECHCRAFT B19 Sport 150, serials MB-622 through MB-722 and MB-724 through MB-905; C23 Sundowner 180, serials M-1491 through M-2130; B24R and C24R Sierra 200, serials MC-191 through MC-642
SI 1155		-	1	24-50	Electrical Power - Replacement of the Avionics Bus Feed Wire	BEECHCRAFT Skipper 77, serials WA-1 through WA-97, WA-99 through WA-102 and WA-104 through WA-113

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1157		1	2	24-30	* Superseded by SB 2016	BEECHCRAFT Bonanza E33A and F33A, serials CE-180 through CE-928, E33C and F33C, serials CJ-1 through CJ-155, V35A, V35A-TC, V35B and V35B-TC, serials D-8599 through D-10353, 36 and A36, serials E-1 through E-1765, A36TC, serials EA-1 through EA-157, Baron 95-B55 and 95-B55A, serials TC-1043 through TC-2354, D55, D55A, E55 and E55A, serials TE-452 through TE-1182, Turbo Baron 56TC and A56TC, serials TG-7 and TG-10 through TG-94, Baron 58 and 58A, serials TH-1 through TH-1193
SI 1161	Feb 1981	-	1	24-00	Electrical Power - Inspection For Possible Chafing of Wiring Under the RH Cabin Floorboards	BEECHCRAFT King Air F90, serials LA-2 through LA-61 and LA-64
SI 1163	Feb 1981	-	1	24-50	Electrical Power - Inspection For Clearance Between the Landing Gear Retract Chain and Air Conditioner Wiring	BEECHCRAFT King Air C90, serials LJ-619 through LJ-922; E90, serials LW-93 through LW-339
SI 1164	Feb 1981	-	2	24-00	Electrical Power - Installation of Power Test Jacks	BEECHCRAFT King Air F90, serials LA-2 through LA-29
SI 1165	Apr 1981	-	1	24-30	Electrical Power - Installation of a Starter Energized Annunciator Light	BEECHCRAFT Twin Bonanza 50, serials H-1 through H-11, B50 and C50, serials CH-12 through CH-360, D50, D50A, D50B, D50C and D50E, serials DH-1 through DH-347, E50, serials EH-1 through EH-70, F50, serials FH-71 through FH-93, FH-95 and FH-96, G50, serials
SI 1170	Mar 1981	-	1	24-30	Electrical Power - Part I, Inspection of the Engine Control Cables For Proper Routing; Part II, Inspection For Transzorb On the Line Contactor Relays; Part III, Installation of a 50 Amp Current Limiter On the RH Circuit Breaker Panel Feeder; Part IV...	BEECHCRAFT King Air F90, serials LA-2 through LA-53, LA-55 through LA-57 and LA-59 through LA-61 BEECHCRAFT King Air F90, serials LA-2 through LA-15, LA-17 through LA-19, LA-21 through LA-23, LA-25 through LA-28 and LA-30 through LA-34 BEECHCRAFT King Air F90, serials LA-2 through LA-57 BEECHCRAFT King Air F90, serials LA-2 through LA-53, LA-55 through LA-65 and LA-67 through LA-72
SI 1179	Jun 1981	-	1	24-50	Electrical Power - Inspection For and/or Replacement of Aluminum Wires	BEECHCRAFT King Air F90, LA-6 through LA-81, LA-83 through LA-107 and LA-109 through LA-112

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1185		-	1	24-40	Electrical Power - Part I, Relocation of External Electrical Power Receptacle; Part II, Inspection and Modification of External Power Wiring; Part III, Installation of Upholstery Retainer Clip to Clear External Power Wire Routing	BEEHCRAFT Skipper 77, serials WA-1 through WA-79 BEEHCRAFT Skipper 77, serials WA-80 through WA-134 and WA-137 through WA-239 BEEHCRAFT Skipper 77, serials WA-1 through WA-299
SI 1213	Nov 1982	1	1	24-50	Electrical Power - Removal of Transzorb From the Avionics Bus Relays	BEEHCRAFT King Air C90, serials LJ-803 through LJ-995, E90, serials LW-302 through LW-347; F90, serials LA-2 through LA-161, King Air B100, serials BE-55 through BE-124 Super King Air 200 and B200, serials BB-415 through BB-961, 200C and B200C, serials BL-1 through BL-44; 200CT, serial BN-1; 200T, serials BT-1 through BT-21
SI 1232		-	1	24-30	Electrical Power - Improved Alternator Feed Diode Installation	BEEHCRAFT Duchess 76, serials ME-1 through ME-342

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 25 Equipment/Furnishings						
SI 0037-314	Jun 1968	-	2	25-30	SEATS (Passenger), Installation of Arm Rest	
SI 0099-314	Sep 1968	-	3	25-20	Seats (Passenger), Rework of Seat Reclining Mechanism	
SI 0169-310	Jul 1969	-	2	25-00	Cabin Furnishings, New Armrests for the First Four Seats	
SI 0228-313	Jul 1969	-	3	25-10	SEATS (CoPilot), Relocation of CoPilots Seat Recline Control Handle	
SI 0308-311	Dec 1969	-	2	25-50	Upholstery (Cabin), Reinforcement of Aft Baggage Compartment Upholstery Side Panels	
SI 0331-017	Feb 1970	-	1	25-10	Loose Tools; Equipment; Special Tools, Inspection and Rework of Controls Lock Assembly	
SI 0343-314	Mar 1970	-	1	25-20	SEATS (Passenger), Replacing Seat Track Attach Screws in Rear Spar Cap	
SI 0385-310	Jun 1970	-	2	25-00	Cabin Furnishings, Reidentifying Seat Belt	
SI 0386-314	Oct 1975	-	3	25-20	Equipmet/Furnishings - Rework Aft Facing Cabin Club Chair Assemblies.	
SI 0440-314	Apr 1971	-	1	25-20	Seats (Passenger), Inspection of Aft Facing Seats for Correct Cams and Installation of Heat-Treated Pins	
SI 0442-324	May 1971	-	1	25-20	Cabin Furnishings (Miscellaneous), Rerouting and Clamping Cigarette Lighter Wire from Lighter Assembly to Resistor	
SI 0454-017	Jul 1971	-	3	25-10	Special Tool, Horsepower and Fuel Flow Computer	
SI 0469-017	Oct 1971	-	2	25-10	Loose Tools and Accessories - FAA Approved Airplane Flight Manual Requirements	
SI 0494-314	Mar 1972	-	2	25-20	Cab Furnishings - Club Seat Installation - Inspection for Stop Bolts on Aft Facing Chair Headrests	

Service Instructions (sorted by ATA Chapter/SI Number)						
SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0504-312	Oct 1972	-	2	25-50	Carpet and Floorboards, Installation of Straps and Attachments to Secure Tow Bar and Baggage	
SI 0591-314	Nov 1973	1	1	25-20	Seats (Passenger) - Installation of Improved Aft Facing Seat Back Supports	
SI 0662-313	Dec 1976	2	2	25-10	Cabin Furnishings - Seats (Pilot and Copilot) - Pilot and Copilot Seat Travel Lock Improvement and Improved Seat Leg Support	
SI 0694-311	Dec 1978	1	1	25-20	Cabin Furnishings - Upholstery - Inspection of Soundproof Blanket For Proper Installation	
SI 0699-313	Jan 1975	-	2	25-10	Cabin Furnishings - Seats (Pilot and Copilot) - Inspection of Pilot and Copilot Seat Track Stops	
SI 0714-313	Feb 1975	-	3	25-10	Cabin Furnishings - Seats (Pilot and Copilot) - Installation of Shorter Arm Rests and Relocation of Cockpit Seat Track Stops	
SI 0789-314	Jan 1976	-	1	25-20	Equipment/Furnishings - Replacement of Chair Locking Pins	
SI 0843-313	Jul 1976	-	2	25-10	Equipment/Furnishings - Modification to Pilot and Copilot Seats	
SI 0845-312	Nov 1976	-	3	25-20	Equipment/Furnishings - Installation of Improved Center Aisle Carpet Riser Covers	
SI 0850-313	Apr 1977	1	1	25-10	Equipment/Furnishings - Modification of Seat Belts Installed With the Inverted "Y" Type Shoulder Harness	
SI 0910	May 1977	-	1	25-10	Equipment/Furnishings - Installation of Improved Seat Tie Down for the 5th and 6th Seats	BEEHCRAFT Bonanza A36, serials E-825 through E-938; Baron 95-B55 and 95-B55A, serials TC-1947 through TC-2009; E55 and E55A, serials TE-1078 through TE-1085; 58 and 58A, serials TH-733 through TH-776; 58P and 58PA, serials TJ-2 through TJ-90; 58TC and 58TCA, serials TK-1 through TK-38
SI 0936		-	3	25-20	Equipment/Furnishings - Installation of Soundproofing on the Aft Pressure Bulkhead	BEEHCRAFT Baron 58P and 58PA, serials TJ-2 through TJ-85

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0937	Sep 1970	1	1	25-20	Equipment/Furnishings - Notice of Availability of Shoulder Restraint Belts for Passengers	BEECHCRAFT Duke 60, A60 and B60, serials P-3 through P-386 and P-388; Queen Air 65, A65, and A65-8200, serials L-1, L-2, L-6, LF-7, LF-8 and LC-1 through LC-335; 70, serials LB-1 through LB-35; 65-80, 65-A80, 65-A80-8800 and 65-B80, serials LD-1 through LD-511, 65-88, serials LP-1 through LP-26, LP-28 and LP-30 through LP-47, King Air 65-90, 65-A90, B90 and C90, serials LJ-1 through LJ-692; E90, serials LW-1 through LW-192; 99, 99A, A99A and B99 Airliners, serials U-1 through U-164 that are equipped with executive type cabin seating only; King Air 100 and A100, serials B-2 through B-228; B100, serials BE-1 through BE-12; Super King Air 200, serials BB-2 through BB-165
SI 0942	Sep 1980	1	1	25-40	Equipment/Furnishings - Aft Compartment Shoulder Harness	BEECHCRAFT King Air 100 and A100, serials B-20 through B-22, B-24, B-25, B-36, B-39, B-48, B-56, B-57, B-72, B-79, B-82, B-103, B-106, B-112, B-116 through B-118, B-120, B-121, B-141, B-155, B-161, and B-171
SI 0969	Jan 1978	-	1	25-20	Equipment/Furnishings - Installation of Closure Angles on Upholstery Scuff Panels	BEECHCRAFT Bonanza F33A, serials CE-350 through CE-736, F33C, serials CJ-31 through CJ-128, G33, serials CD-1256 through CD-1304; V35B, serials D-9287 through D-10057; A36, serials E-283 through E-1125, Baron 95-B55 and 95-B55A, serials TC-1403 through TC-2084, E55 and E55A, serials TE-847 through TE-1110, 58 and 58A, serials TH-175 through TH-863, 58P and 58PA, serials TJ-2 through TJ-136, 58TC and 58TCA, serials TK-1 through TK-58
SI 1000	Jun 1978	-	2	25-20	Equipment/Furnishings Modification or Replacement of Cabin Ash Tray and Cup Holder Assemblies	BEECHCRAFT C90, serials LJ-654 and LJ-674 through LJ-788; E90, serials LW-134 and LW-157 through LW-290
SI 1010	Sep 1978	-	3	25-10	Equipment/Furnishings - Improved Sun Visor Installation	BEECHCRAFT B19 Sport 150, serials MB-762 through MB-908; C23 Sundowner 180, serials M-1632 through M-2070; B24R and C24R Sierra 200, serials MC-336 through MC-603, Duchess 76, serials ME-1 through ME-73

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1020		-	1	25-00	* Superseded by SB 2031	MB-1 through MB-520; MB-521 through MB-778; M-1 through M-1361; M-1362 through M-1726; MA-1 through MA-368; MC-2 through MC-95; MC-96 through MC-381 and MC-383 through MC-385; CD-1 through CD-1304; CE-1 through CE-250, CE-260, CE-264 through CE-268 and CE-270 through CE-633; CJ-1 through CJ-128; D-1 through D-9861; E-1 through E-824; TC-1 through TC-349 and TC-351 through TC-1946; TC-350 and TE-1 through TE-1077; TG-2 through TG-94; TH-1 through TH-732; P-3 through P-388; L-1, L-2, L-6, LF-7, LF-8 and LC-1 through LC-335; LB-1 through LB-35; LD-1 through LD-506; LP-1 through LP-26, LP-28 and LP-30 through LP-47; serials LJ-1 through LJ-673; LW-1 through LW-192; TD-2 through TD-721; U-1 through U-164; B-1 through B-223; BE-1 through BE-12; BB-2 through BB-165
SI 1048	Apr 1979	-	1	25-60	* Superseded by SI 1139	
SI 1050		-	1	25-10	Equipment/Furnishings - Pilot's Operating Handbook and FAA Approved Airplane Flight Manual Revision Requirements	BEEHCRAFT Duchess 76, serials ME-1 through ME-6 and ME-8 through ME-182
SI 1067	Jul 1979	-	1	25-20	Equipment/Furnishings - Modification of the Forward RH Cabin Service Panel Retainer	BEEHCRAFT King Air A100, serials B-1, B90 through B-92 and B-94 through B-247, B100, serials BE-1 through BE-70; Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-309, BB-311 through BB-342,
SI 1139	Sep 1980	1	1	25-60	Equipment/Furnishings - Inspection and/or Replacement of Collins/Communications Components Corporation Emergency Locator Transmitters and/or Battery Packs	See Service Instructions for full details

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1158	Feb 1981	-	1	25-00	Equipment/Furnishings - Inspection and Possible Rework of Lap Belt and Shoulder Harness Assemblies Manufactured By American Safety Equipment Corporation	E18S, E18S-9700, G18S and H18, serials BA-1 thru BA-765, A23-19, 19A, M19A and B19, serials MB-1 thru MB-520, B19 Sport 150, serials MB-521 thru MB-905; 23, A23, A23A, B23 and C23, serials M-1 thru M-1361; C23 Sundowner 180, serials M-1362 thru M-2296; A23-24 and A24, serials MA-1 thru MA-368; A24R, serials MC-2 thru MC-95; A24R, B24R and C24R Sierra 200, serials MC-96 thru MC-744; Debonair/Bonanza 35-33, 35-A33, 35-B33, 35-C33, E33, F33 and G33, serials CD-1 thru CD-1304; 35-C33A, E33A and F33A, serials CE-1 thru CE-930; Bonanza E33C and F33C, CJ-1 thru CJ-155, 35, A35, B35, C35, D35, E35, F35, G35, H35, J35, K35, M35, N35, P35, S35, V35, V35-TC, V35A, V35A-TC, V35B and V35B-TC, serials D-1 thru D-10354, D-15001 and D-15002; 36 and A36, serials E-1 thru E-1777; A36TC, serials EA-1 thru EA-169; Baron 95-55, 95-A55, 95-B55 and 95-B55A, serials TC-1 thru TC-349 and TC-351 thru TC-2354, 95-C55, 95-C55A, D55, D55A, E55 and E55A, serials TC-350 and TE-1 thru TE-1184; Turbo-Baron 56TC and A56TC, serials TG-2 thru TG-94; Baron 58 and 58A, serials TH-1 thru TH-1197; Pressurized Baron 58P and 58PA, serials TJ-3 thru TJ-316; Baron 58TC and 58TCA, serials TK-1 thru TK-133; Duke 60, A60 and B60, serials P-4 thru P-556; Queen Air 65, A65 and A65-8200, serials L-1, L-2, L-6, LF-7, LF-8 and LC-1 thru LC-335; 70, serials LB-1 thru LB-35; Duchess 76, serials ME-1 thru ME-378; Skipper 77, Serials WA-1 thru WA-203; Queen Air 65-80, 65-A80, 65-A80-8800 and 65-B80, serials LD-1 thru LD-511; 65-88, serials LP-1 thru LP-26, LP-28 and LP-30 thru LP-47; King Air 65-90, 65-A90, B90 and C90, serials LJ-1 thru LJ-929; E90, serials LW-1 thru LW-342; F90, serials LA-1 thru LA-86; Travel Air 95, B95, B95A, D95A and E95, serials TD-2 thru TD-721; 99, 99A, A99A and B99 Airliners, serials U-1 thru U-164; King Air 100 and A100, serials B-1 thru B-247; B100, serials BE-1 thru BE-102; Super King Air 200, Serials BB-2 thru BB-768; 200C, serials BL-1 thru BL-15; 200T, serials BT-1 thru BT-16

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1176	Apr 1981	-	1	25-10	Equipment/Furnishings - Increase Clearance Between the Seatback Pan and Shoulder Harness	BEEHCRAFT King Air C90, serials LJ-803 through LJ-956; E90, serials LW-301 through LW-347; F90, serials LA-2 through LA-125; B100, serials BE-55 through BE-115; Super King Air 200 and B200, serials BB-415 through BB-837; 200C, serials BL-1 through BL-32; 200T, serials BT-5 through BT-18
SI 1198		-	1	25-00	* Superseded by SB 2057	BEEHCRAFT King Air C90, serials LJ-687 through LJ-938; E90, serials LW-181 through LW-184, LW-186 through LW-189 and LW-191 through LW-343; F90, serials LA-2 through LA-99; A100, serials B-228 through B-247; B100, serials BE-1 through BE-108; Super King Air 200 and B200, serials BB-140 through BB-796; 200C, serials BL-1 through BL-17; 200T, serials BT-1 through BT-16 and BT-18

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 26 Fire Protection						
SI 0102-482	Sep 1968	-	3	26-10	Fire Detection, Rework to Prevent False Fire Indication	
SI 0197-481	Apr 1969	-	1	26-20	Fire Extinguisher, Engine, Replacing the Hose Assembly	
SI 0630-065	Jan 1974	-	1	26-00	Center Section - Nacelle - Modification of the Nacelles To Install Fire Seals	
SI 0722-456		-	3	26-10	* Superseded by SB 2207	
SI 0771-065	Jan 1976	-	1	26-00	Fire Protection - Inspection of Fire Shield Installation	
SI 0809-065	Mar 1976	-	1	26-00	Fire Protection - Inspection of Fire Shield Installation	
SI 1190	Jul 1981	-	2	26-10	Fire Protection - Relocation of the Lower RH Fire Detector In the RH Nacelle	BEECHCRAFT Super King Air 200, serials BB-2 through BB-733, BB-735 through BB-792, BB-794 through BB-828 and BB-830 through BB-853, 200C, serials BL-1 through BL-36, 200CT, serial BN-1; 200T, serials BT-1 through BT-19
SI 1260	Oct 1983	-	1	26-00	FIRE PROTECTION - Relocation of the Forward Engine Fire Protectors.	BEECHCRAFT Super King Air 200 and B200, serials BB-55, BB-82, BB-133, BB-180, BB-197, BB-210, BB-230, BB-240, BB-288, BB-294, BB-309, BB-349, BB-362, BB-379, BB-387, BB-397, BB-417, BB-426, BB-428, BB-552, BB-568, BB-590, BB-597, BB-641, BB-669, BB-684, BB-705, BB-737, BB-756, BB-800, BB-828, BB-864, BB-878, BB-963, BB-1007, BB-1048 and BB-1093; 200C, serials BL-13, BL-21 and BL-32; 200T and B200T, serials BT-10 and BT-24

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 27 Flight Controls						
SI 0015-154	Feb 1968	-	2	27-20	Rudder Pedal, Installation to Improve Brake Action	
SI 0036-153	Mar 1968	-	3	27-20	Rudder Controls, Inspection of Cable Routing	
SI 0078-132	Jun 1969	2	1	27-40	Horizontal Stabilizers, Checking the Alignment of the Elevator Hinge Brackets and Inspecting the Horizontal Stabilizer Skin for Cracks	
SI 0100-156	Oct 1968	-	3	27-00	Control Wheel, Clock and Map Lite, Emblem and Clock Mounting Modification.	
SI 0101-135	May 1969	1	1	27-20	Rudder and Tab, Inspection of Rudder Spar in Hinge Bracket Area	
SI 0157-133	Sep 1972	3	1	27-30	Empennage - Elevator - Inspection of Torque Tube Assembly Collar and Control Horn Assembly for Wear and Fatigue Cracks	
SI 0187-152	Mar 1969	-	1	27-30	Elevator and Tab Controls, Replacement of Bolts	
SI 0221-151	Jul 1969	-	1	27-10	Aileron and Aileron Tab Controls, Adding a Nut to the Aileron Control Rod End	
SI 0227-154	Jul 1969	-	1	27-20	Rudder Pedals and Linkage, Inspection of Pilots LH Rudder Pedal Linkage Arm	
SI 0249-156	Oct 1969	-	1	27-10	Control Wheel, Clock and Map Light, Relocating the Trim Release Switch and Installation of Control Wheel Cap	
SI 0253-151	Aug 1969	-	2	27-10	Aileron and Aileron Tab Controls, Installation of an Improved Aileron Centering Cable	
SI 0254-156	May 1972	4	1	27-10	Control Wheel, Clock and Map Light, Inspection of Control Wheel Adapter	
SI 0265-156	Sep 1969	-	1	27-10	Control Wheel, Increase Grip Friction	
SI 0269-156	Sep 1969	-	1	27-10	Control Wheel, Clock and Map Light, Insulating the Splices on the Coiled Cord Wire	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0279-156	Oct 1969	-	I	27-10	Inactive - Control Wheel, Modification of Control Wheel Switches Inactive	
SI 0285-364		-	1	27-40	* Superseded by SI 0285-364	
SI 0286-156	Dec 1969	-	1	27-10	Control Wheel, Clock and Map Light, Relocating the Trim Release Switch, Installation of Control Wheel Cap and Replacing the Standby Trim Switches	
SI 0309-364	Dec 1969	1	1	27-40	Electric Trim Installation, Procedural Steps for Modification of Horizontal Stabilizer Up Travel Limit and Flight Checking the Trim Position.	
SI 0311-132	Dec 1969	-	1	27-40	Horizontal Stabilizer, Modification of Horizontal Stabilizer Cap Attaching Strap	
SI 0314-152	Dec 1969	-	1	27-30	Elevator and Tab Controls, Inspection of Elevator Up Travel Control Cable	
SI 0328-158	Apr 1972	1	1	27-50	Pedestal Controls, Replacing the Flap Control Switch Plate	
SI 0334-152	Sep 1978	3	1	27-30	Flight Controls - Inspection of Elevator Control Push Rods	
SI 0380-155	Jan 1972	1	1	27-00	Control Column and Linkage, Inspection of Control Wheel Adapter	
SI 0381-152	Nov 1970	-	1	27-30	Elevator and Tab Controls, Inspection for Cracks or Loose Taper Pins in the Aft Elevator Bell Crank.	
SI 0415-161	Nov 1970	-	1	27-50	Flap Mechanism, Electric Flap System Modification	
SI 0420-151	Dec 1970	-	1	27-10	Aileron and Aileron Tab Controls, Improvement of Cable Guard	
SI 0426-161	Jan 1971	-	1	27-50	Flap Mechanism and 90-Degree Drive, Improvements to Wing Flap Control Installation	
SI 0437-132	Apr 1971	-	1	27-40	Horizontal Stabilizer, Inspection of Elevator Hinge Fittings	
SI 0451-164	Jun 1971	-	1	27-30	Elevator Tab Actuator, Inspection for Safety Wire	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0497-155	Apr 1972	-	1	27-00	Control Column and Linkage - Inspection of Control Wheel Adapter	
SI 0523-155	Oct 1973	1	2	27-10	Flight Controls (Control Column and Linkage) - Installation of Roller Type Sprockets and Chains in Control Arm	
SI 0526-355	Oct 1972	-	2	27-50	Electrical (Wing and Engine Section) - Insulation of Flap 15° Up Travel Limit Switch	
SI 0540-040	Dec 1972	-	2	27-50	Wing - Flaps - Part I, Inspection of the Flap Limit Switch Rigging; Part II, Inspection of the Flap Actuator 90 Degree Drive Assembly	All Beechcraft Queen Air 65 and A65, serials LJ-7, LJ-8, L-1, L-2, L-6, LC-1 and after; 70, serials LB-1 and after; 65-80, 65-A80 and 65-B80, serials LD-1 and after; 65-88 serials LP-1 and after; King Air 65-90, 65-A90, B90 and C90, serials LJ-1 and after; E90, serials LW-1 and after; 99, 99A, A99A and B99 Airliners, serials U-1 and after; King Air 100 and A100, serials B-1 and after.
SI 0604-160	Sep 1973	-	2	27-50	Flight Controls - Flap Gear Box and Motor - Installation of an Improved Flap Drive System	
SI 0610-152	Jun 1975	2	1	27-30	Flight Controls - Elevator Trim Tab - Modification of the Elevator Trim Tab Installation	
SI 0618-152	Aug 1974	-	1	27-30	Flight Controls - Elevator and Tab Controls - Modification To Secure the Elevator Stop Bolts	
SI 0629-150	Sep 1978	2	1	27-00	Flight Controls - Inspection for Proper Screws on Rudder and Elevator Hinges and on Rudder, Elevator and Aileron Bell Cranks	
SI 0644-152		-	2	27-30	* Superseded by SB 2231	
SI 0659-155	Sep 1974	1	2	27-20	Flight Controls - Control Column and Linkage - Modification of the Control Gust Lock Installation	
SI 0660-155	Jun 1974	-	2	27-70	Flight Controls - Control Column and Linkage - Modification of the Control Gust Lock	
SI 0676-152	Oct 1974	-	2	27-30	Flight Controls - Elevator and Tab Controls - Replacement of Elevator Bell Crank Pivot Bolt and Nut	

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0689-160	Nov 1974	-	1	27-50	Flight Controls - Flap Gearbox and Motor - Inspection of Gears In Flap Gearbox Assembly	
SI 0691-133		-	1	27-20	* Superseded by SB 2211	
SI 0727-152	Nov 1975	1	1	27-30	Flight Controls - Elevator and Tab Controls - Inspection of Aft Elevator Bell Crank Pivot Bolt	
SI 0747-155	Aug 1975	-	1	27-00	Flight Controls - Inspection of the Control Column and the Mixture Control Cable For Clearance	
SI 0758-155	Aug 1975	-	2	27-00	Flight Controls - Control Column - Inspection of Control Column Installation	
SI 0778-153	Jan 1976	-	1	27-20	Flight Controls - Inspection of the Rudder Push Rod Assembly	
SI 0790-152	Jan 1976	-	2	27-30	Flight Controls - Installation of Improved Elevator Trim Tab Actuator Tube Assemblies	
SI 0794-161	Feb 1976	-	2	27-50	Flight Controls - Installation of Improved Flap Safety Switch Cables	
SI 0799-133	Oct 1976	2	1	27-30	Flight Controls - Inspection of Elevator Main Spar and Outboard Leading Edge Rib Flanges For Possible Cracks	
SI 0811-152	Mar 1976	-	1	27-30	Flight Controls - Modification to Utilize Increased PT6A-21 Engine Performance	
SI 0831-161	Apr 1976	-	1	27-50	Flight Controls - Inspection and Modification of the Flap Cable Block	
SI 0832-164	Apr 1976	-	1	27-30	Flight Controls - Inspection of Clutch Wiring on the Electric Elevator Trim Tab Actuator	
SI 0837-151	May 1976	-	1	27-10	Flight Controls - Inspection and Repair of the Rudder-Aileron Bungee Interconnect Cable Assemblies and the Bell Crank Assembly	
SI 0846-152	Feb 1980	2	1	27-30	Flight Controls - Inspection of Control Surface Trim Tabs for Maximum Allowance Free Play	
SI 0848-164	Feb 1977	-	3	27-30	Flight Controls - Installation of Electric Trim Tab Actuator With Improved Cable Guard	

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0858-151	Aug 1976	-	2	27-10	Flight Controls - Inspection and/or Replacement of Rod Ends.	
SI 0869-154	Sep 1979	1	2	27-20	Flight Controls - Installation of Improved Rudder Pedal Bell Crank Brackets	
SI 0882	Jan 1977	-	1	27-20	Flight Controls - Replacement of the Rudder Boost Servo Cables	BEECHCRAFT Super King Air 200, serials BB-2 through BB-38
SI 0887-155	Feb 1977	-	2	27-70	Flight Controls - Modification of the Control Gust Lock Installation	
SI 0889-155	Feb 1977	-	1	27-00	Flight Controls - Inspection of Control Columns and Elevator Control Arm Assembly	
SI 0893	Aug 1977	-	1	27-30	Flight Controls - Installation of Stall Warning Transducer with Increased Heat Rating	BEECHCRAFT King Air B100, serials BE-1 through BE-29
SI 0906	Apr 1977	-	1	27-10	Flight Controls - Rerigging of Aileron Neutral Position	BEECHCRAFT Super King Air 200, serials BB-2 through BB-250, 200T, serials BT-1 and BT-2
SI 0915	Jan 1978	1	1	27-40	Wings - Replacement of Rivets on the Inboard Aileron Hinge Arms	BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202 and BB-204 through BB-232; 200T, serials BT-1 and BT-2
SI 0940	Aug 1979	1	1	27-50	Flight Controls - Replacement of the Flap Control Weld Assembly	BEECHCRAFT A23-19, serials MB-1 through MB-193 and MB-195 through MB-200; 23, A23, A23A and B23, serials M-1 through M-1100; A23-24, serials MA-1 through MA-200. BEECHCRAFT A23-19, 19A, M19A and B19, serials MB-194 and MB-201 through MB-520; B19 Sport 150, serials MB-521 through MB-866; B23 and C23, serials M-1101 through M-1361; C23 Sundowner 180, serials M-1362 through M-1979; A23-24 and A24, serials MA-201 through MA-368; A24R, serials MC-2 through MC-95; A24R, B24R and C24R Sierra 200, serials MC-96 through MC-536
SI 0960	Feb 1978	1	2	27-10	Flight Controls - Increased Aileron Cable Tension	BEECHCRAFT Super King Air 200, serials BB-2 through BB-33, BB-35 through BB-110, BB-112 through BB-139, BB-141 through BB-185, BB-187 through BB-193, BB-195 through BB-202, BB-204 through BB-247, BB-249 through BB-251, BB-253 through BB-269, BB-271 through BB-289, BB-291 through BB-297 and BB-300 through BB-308, 200T, serials BT-1 through BT-3

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0961	Dec 1977	-	1	27-50	Flight Controls - Inspection of Flap Safety Switch Linkage	BEECHCRAFT Super King Air 200, serials BB-3 through BB-185, BB-187 through BB-202, BB-204 through BB-247, BB-249 through BB-251, BB-253 through BB-256, BB-258 through BB-269 and BB-271 through BB-273, 200T, serials BT-1 BT-2 and BT-3
SI 0977		-	1	27-50	Flight Controls - Replacement of Flap Relays and Modification of Flap Relay Circuit	BEECHCRAFT Baron 58P and 58PA, serials TJ-107 through TJ-126; 58TC and 58TCA, serials TK-52 through TK-59
SI 0981		-	2	27-31	Flight Controls - Overheat Protection for Heavy Duty Heated Stall Warning Vane	BEECHCRAFT Baron 58P and 58PA, serials TJ-83, TJ-86, and TJ-98 through TJ-121; Baron 58TC and 58TCA, serials TK-35, and TK-42 through TK-61
SI 0988	May 1978	-	1	27-30	Flight Controls - Inspection and Modification of the H-14 Autopilot Elevator Servo Installation	BEECHCRAFT King Air 65-A90, B90 and C90, serials LJ-114 through LJ-705, E90, serials LW-1 through LW-141
SI 0989	Nov 1981	1	1	27-30	Flight Controls - Inspection of Ruddervator Control Push Rods	BEECHCRAFT Bonanza 35, A35, B35, C35, D35, E35, F35, G35, H35, J35, K35, M35, N35, P35, S35, V35, V35-TC, V35A, V35A-TC, V35B and V35B-TC, serials D-1 through D-10187, D-15001 and D-15002
SI 0994	May 1978	-	1	27-30	Flight Controls - Inspection of the Stabilator Trim Tab Actuator Rod	BEECHCRAFT B19 Sport 150, serials MB-558 through MB-886; C23 Sundowner 180, serials M-1413, M-1414, M-1416 through M-1418, M-1420 through M-1422, M-1424 through M-1438, M-1440 through M-1446, M-1448 through M-2009, M-2011 through M-2015 and M-2017 through M-2020; B24R and C24R Sierra 200, serials MC-151 through MC-559, MC-561 through MC-563, MC-565 through MC-568 and MC-571
SI 1017	Feb 1979	-	1	27-00	Flight Controls - Inspection of the Control Column Bearing Assemblies	BEECHCRAFT B19 Sport 150, serials MB-866 through MB-904; C23 Sundowner 180, serials M-1971 and M-1980 through M-2076; C24R Sierra 200, serials MC-533 and MC-537 through MC-611; Duchess 76, serials ME-2 through ME-75

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1019	Jan 1980	-	1	27-30	Flight Controls - Inspection of Elevator Control Push Rods	BEECHCRAFT Debonair/Bonanza 35-33, 35-A33, 35-B33, 35-C33, E33, F33 and G33, serials CD-1 through CD-1304; C33A, E33A and F33A, serials CE-1 through CE-235, CE-249, CE-250 and CE-270 through CE-803; E33C and F33C, serials CJ-1 through CJ-148; 36 and A36,
SI 1024	Nov 1978	-	2	27-30	Flight Controls - Installation of a Spacer In The Elevator Bell Crank	BEECHCRAFT Debonair/Bonanza 35-33, 35-A33, 35-B33, 35-C33, E33, F33 and G33, serials CD-1 through CD-981 and CD-983 through CD-1304; 35-C33A, E33A and F33A, serials CE-1 through CE-235, CE-249, CE-250, CE-256, CE-260, CE-264 through CE-268 and CE-270 through CE-836, Bonanza E33C and F33C, serials CJ-1 through CJ-148, 36 and A36, serials E-1 through E-1418; Baron 95-55, 95-A55, 95-B55 and 95-B55A, serials TC-1 through TC-349, TC-351 through TC-1392, TC-1397 through TC-1401 and TC-1403 through TC-2204; 95-C55, 95-C55A, D55, D55A, E55 and E55A, serials TC-350, TE-1 through TE-49 and TE-51 through TE-1152; 95-B55B (T42A), serials TF-1 through TF-70, 56TC and A56TC, serials TG-2 through TG-94; 58 and 58A, serials TH-1 through TH-1003; 58P and 58PA, serials TJ-2 through TJ-197; 58TC and 58TCA, serials TK-1 through TK-91, Travel Air 95, B95, B95A, D95A and E95, serials TD-2 through TD-721
SI 1046	Apr 1979	-	3	27-50	Flight Controls - Inspection For Installation of a Ground Wire On the Flap Position Transmitter	BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-407 and BB-409 through BB-447; 200T, serials BT-1 through BT-4
SI 1057		-	1	27-20	Flight Controls - Replacement of the Elevator and Rudder Tab Push Rods	BEECHCRAFT Duchess 76, serials ME-1 through ME-6, ME-8 through ME-62 and ME-66

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1077	Apr 1982	1	2	27-20	Flight Controls - Inspect the Rudder Torque Tube For Corrosion and Provide an Improved Drain	BEECHCRAFT Baron 95-55, 95-A55, 95-B55, and 95-B55A, serials TC-1 through TC-2041, 95-C55, 95-C55A, D55, D55A, E55 and E55A, serials TC-350, TE-1 through TE-1090, 95-B55B (T42A), serials TF-1 through TF-70; Turbo Baron 56TC and A56TC, serials TG-2 through TG-94, Baron 58 and 58A, serials TH-1 through TH-806; Pressurized Baron 58P and 58PA, serials TJ-3 through TJ-106, Baron 58TC and 58TCA, serials TK-1 through TK-45 BEECHCRAFT Baron 95-55, 95-A55, 95-B55, and 95-B55A, serials TC-2042 through TC-2389, 95-C55, 95-C55A, D55, D55A, E55 and E55A, serials TC-350, TE-1091 through TE-1189, Baron 58 and 58A, serials TH-807 through TH-1253, Pressurized Baron 58P and 58PA, serials TJ-107 through TJ-355, Baron 58TC and 58TCA, serials TK-46 through TK-140
SI 1087		-	1	27-10	Flight Controls - Inspection and/or Replacement of the Stop Bolt Nuts For the Aileron and Rudder Bell Cranks	BEECHCRAFT Duchess 76, serials ME-1 through ME-149, ME-151 through ME-164, ME166, ME-168 through ME-181, ME-184 through ME-190, ME-192 and ME-193. BEECHCRAFT Duchess 76, serials ME-1 through ME-164, ME-166, ME-168 through ME-181, ME-184 through ME-193, ME-195 and ME-198
SI 1115		-	2	27-20	Flight Controls - Inspection of the Rudder Torque Tube	BEECHCRAFT Duke 60, A60 and B60, serials P-4 through P-533
SI 1119		-	1	27-10	Flight Controls - Replacement of Aileron Torque Tube Bearings	BEECHCRAFT Skipper 77, serials WA-1 through WA-78, WA-80 through WA-86 and WA-88
SI 1121	Feb 1980	-	2	27-00	Flight Controls - Installation of Improved Flap Switches	BEECHCRAFT King Air C90, serials LJ-707 through LJ-883; E90, serials LW-207 through LW-329, F90, serials LA-2 through LA-37; A100, serials B-233 through B-247; B100, serials BE-20 through BE-81. BEECHCRAFT Super King Air 200, serials BB-2 through BB-185,
SI 1124		-	1	27-15	Control Column - Installation of a Foot Guard	BEECHCRAFT Skipper 77, serials WA-2 through WA-80
SI 1135		-	1	27-30	Flight Controls - Replacement of the Elevator Control Arm Bushings	BEECHCRAFT Skipper 77, serials WA-1 through WA-59
SI 1136		-	2	27-70	Flight Controls - Installation of Improved Control Lock Assembly	BEECHCRAFT Duchess 76, serials ME-1 through ME-338

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1138	May 1980	-	2	27-20	Flight Controls - Inspection of Rudder Torque Shaft	BEEHCRAFT Super King Air 200, serials BB-2 through BB-581; 200C, serials BL-1 through BL-4; 200T, serials BT-1 through BT-9
SI 1172	Mar 1981	-	1	27-20	Flight Controls - Inspection For Proper Routing of the LH Rudder Cable	BEEHCRAFT King Air F90, serials LA-2 through LA-33 and LA-35, B100, serials BE-1 through BE-87, Super King Air 200, serials BB-2 through BB-647; 200C, serials BL-1 through BL-6; 200T, serials BT-1 through BT-13
SI 1184	May 1981	-	2	27-30	Flight Controls - Installation of a Lift Transducer Reduced Heat On Ground Circuit Panel	BEEHCRAFT 99, 99A, A99A and B99 Airliner, serials U-1 through U-164; King Air 100 and A100, serials B-1 through B-239
SI 1194		-	2	27-30	Flight Controls - Replacement of the Elevator Trim Tab Cable and Drum	BEEHCRAFT Skipper 77, serials WA-1 through WA-41
SI 1238		-	1	27-20	Flight Controls - Inspection of Rudder Torque Tube Lower Hinge Adapter	BEEHCRAFT Duchess 76, serials ME-1 through ME-394
SI 1249	Mar 1983	-	1	27-00	Flight Controls - Installation of Parts Required To Ensure Acrobatic Category	BEEHCRAFT Bonanza E33C and F33C, serials CJ-1 through CJ-155

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 28						
Fuel						
SI 0002-286	Jan 1968	-	1	28-40	Fuel Selector Panel, Reroute Wiring	
SI 0005-010	Dec 1968	1	2	28-00	Take-Off Procedures with Minimum Fuel Supply	
SI 0007-283	Feb 1968	-	1	28-20	Pump Engine Driven, Installation of Heat Shield	
SI 0041-284	Mar 1968	-	3	28-20	Fuel Transfer Pump, Correct Wiring for Control Transistors	
SI 0047-282	May 1968	-	1	28-00	Fuel System (Engine Section), Inspection and Rework of the Fireshield for the Oil-to-Fuel Heater	
SI 0088-390	Jul 1969	1	2	28-40	Instruments, Replacing the Fuel Flow Indicator	
SI 0103-282	Sep 1968	-	3	28-20	Fuel System (Engine Section), Reroute Fuel Line to Simplify Oil Filter Removal	
SI 0107-281	Nov 1968	-	2	28-20	Fuel System, Rerouting Nacelle Gravity Feed Fuel Lines	
SI 0148-282	Jan 1969	-	1	28-20	Fuel System (Engine Section), Inspection of the Fuel Flow Transmitter	
SI 0209-241	Jul 1969	-	1	28-20	Power Plant, Replacing the Carburetor	
SI 0216-283	Sep 1969	-	1	28-20	FUEL PUMP, Engine Driven, Modification of the filter Screen flow passage and replacement of the Coupling Retaining Ring	
SI 0222-281	Jul 1969	-	2	28-20	Fuel System, Modification to Permit Slow Roll Maneuver	
SI 0243-289	Dec 1972	1	1	28-20	Fuel Systems (Fuel Selector Valve) - Installation of Indicator on Fuel System	
SI 0246-281	Oct 1969	-	1	28-20	Fuel System, Inspection of the Fuel Return Line	
SI 0325-281		-	1	28-20	* Superseded by SI 0861-281	

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0337-295	Feb 1970	-	1	28-40	Nacelle Fuel Cell Installation, Installation of Nacelle Fuel Cell Quantity Probe Bushing	
SI 0339-281	Sep 1970	1	1	28-20	Fuel System, Inspection of Fuel Pressure Relief Valve	
SI 0344-281	Mar 1970	-	1	28-10	Fuel System, Inspection of Fuel Vent Heaters for Proper Wiring	
SI 0346-281	Mar 1970	-	1	28-10	Fuel System, Inspection of Inboard Leading Edge Fuel Cells	
SI 0364-289	Jan 1975	3	1	28-20	Fuel System - Fuel Selector Valve - Inspection of Fuel Selector Valve	
SI 0365-281	Sep 1971	1	1	28-10	Fuel System, Installation of Velcro Tape with Replacement of Baffled Fuel Cells	
SI 0383-281	Jun 1970	-	1	28-20	Fuel System, Inspection for Chafing of Engine Crossfeed Fuel Lines	
SI 0400-281	Aug 1970	-	1	28-40	Fuel System, Modification to Increase Clearance of the Outboard Fuel Quantity Transmitter Float in the Inboard Leading Edge Fuel Cell	
SI 0409-282	Sep 1973	2	1	28-20	Fuel System (Engine Section) - Inspection and Replacement of Fuel Hoses and Fittings on Engine Driven Fuel Pumps	
SI 0418-285	Dec 1970	-	3	28-20	Fuel Boost Pump, Installation of Noise Filters to Reduce ADF Noise Level	
SI 0419-281	Dec 1970	-	1	28-20	Fuel System, Prevention of Fuel Line Chafing	
SI 0459-281	Feb 1976	1	3	28-10	Fuel System - Installation of Baffled Fuel Cells	
SI 0468-281	Oct 1971	-	2	28-20	Fuel System - Modification of Fuel Distribution System	
SI 0484-281	May 1973	1	1	28-00	Fuel System - Establish Minimum Fuel for Take Off, Increase Amount of Unusable Fuel and Inspect Baffled Fuel Cells	
SI 0486-281	Feb 1972	-	3	28-20	Fuel System - Relocation of Auxiliary Fuel Cell Check Valves	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0488-281	Jun 1973	2	2	28-10	Fuel System - Inspection of Fuel Cell Vent Lines and Fuel Filler Caps	
SI 0489-295	Feb 1972	-	1	28-20	Nacelle Fuel Cell Installation - Installation of Separate Shutoff and Pressure Relief Valves	
SI 0491-281	May 1973	1	1	28-00	Fuel System - Establish Minimum Fuel for Take Off, Increase Amount of Unusable Fuel and Inspect Baffled Fuel Cells	
SI 0492-281	May 1973	1	1	28-00	Fuel System - Establish Minimum Fuel for Take Off and Increase Amount of Unusable Fuel	
SI 0493-281	May 1973	2	1	28-00	Fuel System - Establish Minimum Fuel for Take Off and Increase Amount of Unusable Fuel	
SI 0495-281	May 1973	1	1	28-00	Fuel System - Establish Minimum Fuel for Take Off and Increase Amount of Unusable Fuel	
SI 0508-295	Jun 1972	-	1	28-20	Nacelle Fuel Cell Installation - Installation of Improved Check Valve and Flow Direction Decals	
SI 0529-289	Nov 1972	-	2	28-20	Fuel System - Fuel Selector Valve - Inspection of the Fuel Selector Valve Detent Washer and Guard Markings	
SI 0539-281	May 1974	1	2	28-00	Fuel System - Establish Minimum Fuel for Take Off and Increase Amount of Unusable Fuel	
SI 0543-287	Dec 1972	-	2	28-40	Fuel System - Fuel Cap and Adapter - Inspection and Repair of the Fuel Quantity Sight Gage	
SI 0547-281	Jul 1973	1	2	28-40	Fuel System - Part I, Replacement of Rochester Fuel Transmitters; Part II, Inspection of Rochester Fuel Transmitters in Stock	
SI 0549-289	Sep 1973	1	1	28-20	Fuel System - Fuel Selector Valve - Modification of the Fuel Selector Valves	
SI 0552-281	Jan 1973	-	2	28-20	Fuel System - Fuel Check Valve - Installation of an Improved Auxiliary Fuel Tank Check Valve Replacement	
SI 0554-282	Jan 1973	-	1	28-30	Fuel System (Engine Section) - Replacement of Fuel Overboard Drain Hoses	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0559-281	Jul 1974	1	2	28-00	Fuel System - Establish Minimum Fuel for Take Off and Increase Amount of Unusable Fuel	
SI 0568-281	Aug 1973	1	1	28-00	Part I, Pitot and Static System - Inspection and Replacement of Clamps on the 1/4" Pitot Hoses in the Wings. Part II, Fuel System - Inspection and Replacement of Clamps on the 1/4" Pitot Hoses In the Wings; Part II, Fuel System - Inspection of...	
SI 0584-285	Jun 1973	-	3	28-20	Fuel Systems - Fuel Boost Pump - Installation of Improved Two Speed Fuel Boost Pump	
SI 0585-281	Jun 1973	-	3	28-10	Fuel System - Installation of Baffled Inboard Leading Edge Fuel Cells	
SI 0602-282	Sep 1978	1	1	28-20	Fuel System (Engine Section) - Inspection of Fuel Lines In the Upper Aft Nacelles For Possible Chafing	
SI 0611-295	Oct 1974	1	2	28-10	Fuel System - Nacelle Fuel Cell Installation - Part I, Modification of the Nacelle Fuel Transmitter Cup Supports; Part II, Modification of the Nacelle Fuel Transmitter Cup Supports and Replacement and Relocation of the Fuel Boost Pump Check Valves	
SI 0624-281	Jun 1974	-	2	28-00	Fuel System - Replacarding To Indicate Minimum Fuel For Take Off and Increase Amount of Unusable Fuel	
SI 0628-281	Jan 1974	-	1	28-10	Fuel System - Inspection of Fuel Vent Lines For Possible Obstruction	
SI 0632-280	May 1978	1	1	28-10	Fuel Cells - Inspection of Condition of Fuel Cells and Possible Seepage of Fuel	
SI 0634-295	Feb 1974	-	1	28-40	Fuel System - Nacelle Fuel Cell Installation - Replacement of the Nacelle Fuel Probes	
SI 0638-240	Dec 1975	1	1	28-00	Power Plant - Inspection of Plumbing Fittings At the Firewall	
SI 0642-289	Aug 1974	-	2	28-40	Fuel System - Fuel Selector Valves - Inspection and Replacement of the Fuel Selector Valves	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0643-281	Apr 1974	-	2	28-40	Fuel System - Part I, Replacement of Outboard Fuel Transmitters in the Inboard Wing Leading Edge, and Securing of Fuel Cells to Wing Liners At the Fuel Transmitters; Part II, Installation of An Insulator Strip On Wing Leading Edge Covers	
SI 0650-285	Nov 1974	1	3	28-20	Fuel System - Fuel Boost Pump - Information For Installation of Replacement Fuel Boost Pumps	
SI 0661-280	Jun 1974	-	1	28-10	Fuel Systems - Inspection for Possible Fuel Seepage From the Fuel Cells	
SI 0666-281	Jul 1974	-	3	28-10	Fuel Systems - Discontinued Spares Requirement For Interconnect Check Valves Between Leading Edge and Box Section Fuel Cells	
SI 0670-289	Nov 1974	-	2	28-20	Fuel System - Fuel Selector Valve - Replacement of Fuel Selector Valve Handle	
SI 0679-395	Oct 1976	2	1	28-40	Instrument - Subpanel - Inspection of Fuel Quantity and Oil Temperature Indication Systems	
SI 0684-291	Nov 1974	-	2	28-10	Fuel Systems - Fuel Check Valve - Installation of Improved Check Valve	
SI 0687-285	Apr 1975	1	2	28-20	Fuel Systems - Fuel Boost Pump - Inspection and Replacement of Fuel Boost Pump Attaching Bolts	
SI 0703-286	Jan 1975	-	2	28-00	Fuel Systems - Fuel Selector Panel and Controls - Rewiring the Left and Right Aux Transfer Switches	
SI 0716	Apr 1979	-	2	28-00	Fuel System - Establish Minimum Fuel For Takeoff and Increase Amount of Unusable Fuel	BEEHCRAFT Queen Air 65, A65 and A65-8200, serials LC-230 through LC-335; 70, serials LB-1 through LB-35; 65-88, serial LP-28
SI 0725-295	Sep 1975	1	3	28-20	Nacelle Fuel Cell Installation - Installation of a Rapid Defueling Adapter	
SI 0746-295	Oct 1975	-	2	28-20	Fuel - Relocation Gravity-Feed Check Valve	
SI 0764-287	Apr 1976	1	1	28-10	Fuel - Improved Wing Tip Filler Anti-Siphon Door Assembly	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0772-295	Oct 1975	-	1	28-10	Fuel System - Inspection of Nacelle Fuel Cell Vent Float Valve	
SI 0781-281	Dec 1975	-	2	28-20	Fuel - Inspection (and Replacement, If Required) of Fuel Selector Valves	
SI 0787-355	Jan 1976	-	2	28-40	Fuel - Installation of Environmental Type Connectors On Gull Fuel Quantity Gaging System	
SI 0801-287	Nov 1979	1	1	28-10	Fuel System - Replacement of the Fuel Cap and Adapter	
SI 0838	Mar 1977	-	1	28-20	Fuel System - Replacement of the Fuel Selector Valve	BEECHCRAFT A23-19, 19A, M19A and B19, serials MB-1 through MB-520; B19 Sport 150, serials MB-521 through MB-616; 23, A23, A23A, B23 and C23, serials M-2 through M-1361; C23 Sundowner 180, serials M-1362 through M-1485; A23-24 and A24, serials MA-1 through MA-368; A24R, serials MC-2 through MC-95; A24R and B24R Sierra 200, serials MC-96 through MC-180; which have not complied with Service Instructions No. 0622-289. BEECHCRAFT A23-19, 19A, M19A and B19, serials MB-1 through MB-520; B19 Sport 150, serials MB-521 through MB-654; 23, A23, A23A, B23 and C23, serials M-2 through M-1361; C23 Sundowner 180, serials M-1362 through M-1516; A23-24 and A24, serials MA-1 through MA-368; A24R, serials MC-2 through MC-95; A24R and B24R Sierra 200, serials MC-96 through MC-180
SI 0857-285	Oct 1981	2	3	28-20	Fuel - Improved Fuel Boost Pump	
SI 0861-281	Sep 1976	-	2	28-20	Fuel - Replacement of the Fuel Boost Pump	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0895	Dec 1979	1	1	28-10	Fuel System - Inspection of Goodyear Fuel Cells	H18, BA-618 thru BA-765; 35-B33, 35-C33, E33 and F33, CD-588 thru CD-1304; 35-C33A, E33A and F33A, CE-1 thru CE-235, CE-249, CE-250, CE-256, CE-260, CE-264 thru CE-268 and CE-271 thru CE-464; E33C and F33C, CJ-1 thru CJ-38; P35, S35, V35, V35-TC, V35A, V35A-TC, V35B and V35B-TC, D-7067 thru D-9537; 36 and A36, E-1 thru E-476; 45 (T34A) B45 and D45 (T34B) airplanes; D50E, DH-334 thru DH-347; J50, JH-171 thru JH-176; 95-A55, 95-B55 and 95-B55A, TC-380 thru TC-1607; 95-C55,95-C55A,D55,D55A,E55,E55A, TC-350 and TE-1 thru TE-942; 95-B55B(T42A), TF-1 thru TF-65;56TC and A56TC, TG-2 thru TG-94; 58 and 58A, TH-1 thru TH-384; 60, A60 and B60, P-3 thru P-278; 65, A65 and A65-8200, LC-148 thru LC-335; 70, LB-1 thru LB-35; 65-80, 65-A80, 65-A80-8800 and 65-B80, LD-56 thru LD-472; 65-88, LP-1 thru LP-26, LP-28 and LP-30 thru LP-47; 65-90, 65-A90, B90 and C90, LJ-1 thru LJ-608; E90, LW-1 thru LW-73;D95A and E95A, TD-534 thru TD-721;99, 99A, A99A and B99, U-1 thru U-149; 100 and A100,B-2 thru B-177
SI 0904		-	1	28-20	* Superseded by SB 2217	BEECHCRAFT A23-24 and A24, serials MA-1 through MA-368, A24R, serials MC-2 through MC-95; A24R, B24R and C24R Sierra 200, serials MC-96 through MC-310 and MC-312 through MC-478
SI 0913	May 1977	-	3	28-10	Fuel Storage - Modification to Install Wet Wing Tips	BEECHCRAFT Baron 58 and 58A, serials TH-1 and after, that are equipped with 172 gallon total capacity fuel systems, 58P and 58PA, serials TJ-2 and after, that are equipped with 172 gallon total capacity fuel systems; 58TC and 58TCA, serials TK-1 and after, that are equipped with 172 gallon total capacity fuel systems, Duke 60, A60, and B60, serials P-3 and after, that are equipped with 207 gallon total capacity fuel systems

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0921	Jun 1977	-	3	28-40	Fuel Indicating - Installation of Improved Fuel Probe Gasket	BEECHCRAFT King Air C90, serial LJ-502, LJ-529 through LJ-682, E90, serials LW-1 through LW-177; 99, 99A, A99A and B99 Airliner, serials U-1 through U-164; King Air 100 and A100, serials B-1 through B-227; B100, serials BE-1 through BE-5; Super King Air 200, serials BB-2 through BB-130. BEECHCRAFT King Air C90, serials LJ-502, LJ-529 through LJ-684, E90, serials LW-1 through LW-184; 99, 99A, A99A and B99 Airliners, serials U-1 through U-164; King Air 100 and A100, serials B-1 through B-228; B100, serials BE-1 through BE-9, Super King Air 200, serials BB-2 through BB-153
SI 0922	Jun 1977	-	2	28-20	Fuel - Installation of Improved Engine Fuel Strainers	BEECHCRAFT Baron 95-A55, 95-B55, and 95-B55A, serials TC-251, TC-421 through TC-1392, TC-1397 through TC-1401, TC-1403 through TC-1678, TC-1700, and TC-1701, 95-B55B (T-42A), serials TF-1 through TF-70, 95-C55, 95-C55A, 95-D55, 95-D55A, E55, and E55A, serials TC-350, and TE-1 through TE-975; Turbo-Baron 56TC and A56TC, serials TG-2 through TG-94; Baron 58 and 58A, serials TH-1 through TH-455, TH-473, and TH-474; Duke 60, A60, and B60, serials P-3 through P-364
SI 0924	Jun 1977	-	2	28-20	Fuel - Inspection of Fuel Pumps	BEECHCRAFT Twin Bonanza 50, serials H-1 through H-11, B50 and C50, serials CH-12 through CH-360; D50, D50A, D50B, D50C, and D50E, serials DH-1 through DH-347, E50, serials EH-1 through EH-70; F50, serials FH-71 through FH-93, FH-95, and FH-96, G50, serials GH-94, GH-97 through GH-119, H50, serials HH-120 through HH-149, J50, serials JH-150 through JH-176; Turbo Baron 56TC and A56TC, serials TG-2 through TG-94, Duke 60 and A60, serials P-3 through P-171, Queen Air 65, A65, and A65-8200, serials L-1, L-2, LF-6, LF-7, LF-8 and LC-1 through LC-335; 70, serials LB-1 through LB-35; 65-80, 65-A80, and 65-B80, serials LD-1 through LD-442

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0925	Oct 1979	3	2	28-40	Fuel - Replacement of Fuel Transmitters	BEECHCRAFT 35-B33, 35-C33, E33, F33 and G33, serials CD-626 through CD-1234; 35-C33A, E33A and F33A, serials CE-1 through CE-235, CE-249, CE-250, CE-260, CE-264 through CE-268 and CE-270 through CE-289; E33C and F33C, serials CJ-1 through CJ-25; P35, S35, V35, V35TC, V35A, V35A-TC, serials D-7080 through D-9068; 36, serials E-1 through E-184; Baron 95-55, 95-A55, 95-B55 and 95-B55A, serials TC-1 through TC-1298; C55, C55A, D55 and D55A, serials TE-1 through TE-49 and TE-51 through TE-767; 95-B55B (T-42A), serials TF-1 through TF-65; Travel Air 95, B95, B95A, D95A and E95, serials TD-2 through TD-721
SI 0957	Nov 1977	-	1	28-00	Fuel System - Inspection of Fuel Vent Hose in the Outboard Wing Leading Edge Fuel Cells	BEECHCRAFT Baron E55 and E55A, serials TE-938 through TE-1060, 58 and 58A, serials TH-342 through TH-543 and TH-545 through TH-655; 58P and 58PA, serials TJ-2 through TJ-9, Duke A60 and B60, serials P-231 through P-364; And any earlier Baron, Turbo-Baron
SI 0974	Dec 1978	1	2	28-10	Fuel System - Part I, Replacement of Check Valve; Part II, Modification of Fuel Vent Plumbing; Part II, Inspection of Fuel Jet Transfer Pump Check Valve	BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202 and BB-204 through BB-254; 200T, serials BT-1 and BT-2. BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-206, BB-208 through BB-247, BB-249 through BB-251, BB-253 through BB-256, BB-258 through BB-269, BB-271 through BB-281, BB-283 through BB-289, 200T, serials BT-1 through BT-3
SI 0987		-	2	28-30	Fuel System - Modification of the Fuel Drains	BEECHCRAFT King Air B100, serials BE-1 through BE-53
SI 0997	Jun 1978	-	2	28-20	Fuel System - Inspection of Fuel Selector Valve Control Cable Housings	BEECHCRAFT Baron 95-B55 and 95-B55A, serials TC-1970, TC-2003 through TC-2103 and TC-2123 through TC-2128, E55 and E55A, serials TE-1081, TE-1084 through TE-1118 and TE-1123 through TE-1125; 58 and 58A, serials TH-766 and TH-773 through TH-824; 58P and 58PA, serials TJ-2 through TJ-110; 58TC and 58TCA, serials TK-1 through TK-49; Duke A60 and B60, serials P-185 and P-189 through P-448

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0999	Jun 1978	-	1	28-20	Fuel System - Part I, Preflight Inspection For Flammable Fuel Leaks In the Engine Compartment and Nacelle; Part II, Replacement of Flammable Fluid and Vapor Carrying Hose Assemblies in the Engine Compartment; Part III, Installation Of Engine Fire...	BEECHCRAFT Twin Bonanza 50, serials H-1 through H-11; B50 and C50, serials CH-12 through CH-360; D50, D50A, D50B, D50C and D50E, serials DH-1 through DH-347; E50, serials EH-1 through EH-70; F50, serials FH-71 through FH-93, FH-95 and FH-96; G50, serials
SI 1006		-	1	28-10	Fuel - Fuel Drain Line Rerouting	BEECHCRAFT Baron 58P and 58PA, TJ-114 and TJ-116 through TJ-160; 58TC and 58TCA, serials TK-54 through TK-79; Duke B60, serials P-435 through P-481
SI 1021	Jul 1980	2	1	28-10	Fuel System - Modification of Fuel Vent Plumbing	BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269 and BB-271 through BB-302, 200T, serials BT-1 through BT-3, that have accomplished Part II of the original issue of Service Instructions No 0974 plus
SI 1054		-	1	28-20	Fuel - Part I, Installation of a Check Valve On the Fuel Tank Outlet; Part II, Installation of an Improved Fuel Selector Valve	BEECHCRAFT Duchess 76, serials ME-2 through ME-6 and ME-8 through ME-133 BEECHCRAFT Duchess 76, serials ME-1 through ME-6, ME-9 through ME-85, ME-87 through ME-90 and ME-92 through ME-99
SI 1059	Apr 1979	-	1	28-20	Fuel - Inspection Fuel Line Fitting	BEECHCRAFT King Air C90, serials LJ-787 through LJ-819
SI 1095		-	1	28-00	* Superseded by SB 2053	BEECHCRAFT A23-19, 19A, M19A and B19, serials MB-1 through MB-520, B19 Sport 150, serials MB-521 through MB-905; 23, A23, A23A, B23 and C23, serials M-1 through M-1361; C23 Sundowner 180, serials M-1362 through M-2224; A23-24 and A24, serials MA-1 through MA-368, A24R, serials MC-2 through MC-95; A24R, B24R and C24R Sierra 200, serials MC-96 through MC-695
SI 1106	Jan 1980	-	1	28-20	Fuel - Insulation of Fuel Lines In the Vicinity of the Auxiliary Fuel Pump	BEECHCRAFT Bonanza A36TC, serials EA-1 through EA-30
SI 1108		-	1	28-10	Fuel System - Inspection of the Nacelle Fuel Cell Cover Vents and the Nacelle Fuel Cell Installation	BEECHCRAFT King Air E90, serials LW-285 through LW-297 and LW-307 through LW-322; B100, serials BE-49 through BE-53 and BE-57 through BE-63

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1113	Feb 1980	-	2	28-40	Fuel - Improved Moisture Protection For the Fuel Quantity System	BEECHCRAFT King Air F90, serials LA-2 through LA-12; Super King Air 200, BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-407, BB-409 through BB-468, BB-470 through BB-488, BB-490 through BB-509, BB-511 through BB-529,
SI 1154	May 1981	1	1	28-20	Fuel System - Inspection of the Vapor Return Check Valve For Proper Installation	BEECHCRAFT Bonanza Model A36TC, serials EA-1 through EA-87, EA-89 through EA-96, EA-98 through EA-102 and EA-105 BEECHCRAFT Bonanza A36TC, serials EA-1 through EA-179
SI 1196	Sep 1981	-	2	28-40	Fuel - Installation of Improved Fuel Quantity Printed Circuit Boards	BEECHCRAFT Bonanza F33A, serials CE-480 through CE-946; F33C, serials CJ-52 through CJ-155; V35B, serials D-9569 through D-10369; A36, serials E-505 through E-1835; A36TC, serials EA-1 through EA-212; Baron 95-B55 and 95-B55A, serials TC-1632 through TC-2402; E55 and E55A, serials TE-956 through TE-1189; 58 and 58A, serials TH-410 through TH-1249; Pressurized Baron 58P and 58PA, serials TJ-3 through TJ-368; Baron 58TC and 58TCA, serials TK-1 through TK-144; Duke A60 and B60, serials P-186 through P-575; and any Duke 60 and A60 airplanes, serials P-4 through P-185, which have installed 90 ohm fuel quantity transmitters
SI 1201	Aug 1982	1	1	28-10	Fuel - Inspection For Fuel Filler Anti-Siphon Assemblies	BEECHCRAFT King Air F90, serials LA-2 through LA-62
SI 1203	Sep 1981	-	1	28-20	Fuel - Inspection and/or Possible Replacement of Airborne Firewall Fuel Filters	BEECHCRAFT King Air F90, serials LA-66 through LA-127, LA-129 and LA-130; and any other F90 airplanes which may have installed an Airborne Manufacturing Company firewall fuel filter from BEECHCRAFT Aero or Aviation Centers and International Distributors and Dealers spares stock
SI 1247	Feb 1983	-	1	28-20	Fuel - Installation of Improved Fuel Selector Drain Valve	BEECHCRAFT Bonanza B36TC, serials EA-242, EA-273 through EA-319

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1248	Oct 1983	-	1	28-20	Fuel - Installation of a Stop On the Fuel Selector Valve	BEEHCRAFT Debonair/Bonanza 35-B33, 35-C33, E33, F33 and G33, serials CD-388 through CD-1304; 35-C33A, E33A and F33A, serials CE-1 through CE-1013; Bonanza E33C and F33C, serials CJ-1 through CJ-155; P35, S35, V35, V35TC, V35A, V35A-TC, V35B and V35B-TC,
SI 1255		-	1	28-20	* Superseded by SB 2156	BEEHCRAFT Pressurized Baron 58P and 58PA, serials TJ-366 through TJ-409, TJ-411 through TJ-423, TJ-425 through TJ-434, TJ-436 through TJ-438 and TJ-441 through TJ-443; 58TC and 58TCA, serials TK-142 through TK-145, TK-148 and TK-149; Duke B60, serials P-573, P-574, P-576 through P-587, P-589, P-591, P-592, P-594 and P-596; King Air C90, serials LJ-972 through LJ-1012, LJ-1014 through LJ-1050, LJ-1053 through LJ-1058; F90, serials LA-136 through LA-151, LA-173, LA-175 through LA-182, LA-184 through LA-200, LA-203 and LA-204; C99 Airliner, serials U-165 through U-192, U-194 through U-196, U-198 and U-201; King Air B100, serials BE-120 through BE-132 and BE-135; Super King Air 200 and B200, serials BB-880 through BB-983, BB-985 through BB-997, BB-999 through BB-1088, BB-1090, BB-1106, BB-1108 through BB-1110, BB-1112, BB-1114, BB-1117, BB-1120 and BB-1133; B200C, serials BL-38 through BL-48, BL-50, BL-51, BL-53 through BL-55, BL-60 through BL-62 and BL-66; B200CT, serials BN-2 and BN-3; 200T and B200T, serials BT-21 through BT-24. Also any other Model 56TC, 58P, 58TC, 60, 65, 70, 80, 88, 90, 99, 100 or 200 series airplanes which may have installed a replacement fuel boost pump (Beech P/N's 60-389010-15, 50-380177-5, or 50-380177-7), during the period beginning June 1, 1981 and ending May 12, 1983

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
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**ATA Chapter 29
Hydraulic Power**

SI 0233-133	Mar 1970	1	1	29-20	Elevator, Inspection and Replacement of Torque Tube	
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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 30						
Ice and Rain Protection						
SI 0006-000	Mar 1968	-	2	30-20	Cold Weather Procedures	
SI 0067-394		-	2	30-30	* Superseded by SI 0603-394	
SI 0115-010	Nov 1968	1	1	30-00	General, Removal of King Air Flight Restrictions	
SI 0276-193	Oct 1969	-	1	30-10	Surface Deicer, Addition of Firesleeve to Deicer Poly-Flo Line	
SI 0407-103	Jan 1971	-	1	30-00	Fuselage Structure Aft, Modification of Fuselage Drain, Sealing Access Door, Installation of Avionics Moisture Prevention Curtain and Installation of Oxygen Filler Valve Cover	
SI 0474-251	Sep 1981	1	2	30-60	Propeller Electric Deice System - Modification of Deice Boot Lead Straps	
SI 0475-251	Dec 1971	-	1	30-60	Propeller Electric Deice System - Modification of Deice Boot Lead Straps	
SI 0490-365	Jan 1973	-	2	30-40	Windshield (Electrically Heated) - Installation of a Windshield with a Higher Wattage Deice Element	
SI 0532-355	Nov 1972	-	1	30-00	Electrical (Wing and Engine Section) - Seal Firewall Connector of Electrothermal Deice System	
SI 0562-355	Apr 1973	1	2	30-00	Electrical (Wing and Engine Section) - Inspection of Heated Fuel Vent Wiring and Installation Of Sleeving and Clamps On Heated Fuel Vent Wiring	
SI 0712-365	May 1975	-	3	30-40	Electrical - Windshield, Electrically Heated - Replacement Windshield Rewiring Instructions	
SI 0780-258	Dec 1975	-	2	30-20	Ice and Rain Protection - Improvement of Manual Override Cable Deice Boot Attachment	
SI 0788-243	Jan 1976	-	2	30-20	Ice and Rain Protection - Inertial Separator Manual Control Installation	

Service Instructions (sorted by ATA Chapter/SI Number)						
SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0822-193	Mar 1976	-	1	30-10	Ice and Rain Protection - Inspection of Surface Deicer Lines	
SI 0864-453	Oct 1977	1	2	30-10	Ice and Rain Protection - Inspection of the High Temperature Pneumatic Bleed Air Shutoff Valve	
SI 0911	May 1977	-	2	30-20	Ice and Rain Protection - Inspection of Inertial Vane and Bypass Door Rigging	BEECHCRAFT Super King Air 200, serials BB-3 through BB-137, BB-139 through BB-168, BB-170 through BB-198, BB-200 through BB-204, BB-206 through BB-225, BB-227 and BB-228
SI 0973		-	2	30-40	Ice and Rain Protection - Part I, Heated Windshield Voltage Check; Part II, Relocation of Windshield Inverter Power Wiring	BEECHCRAFT Duke 60, A60 and B60, serials P-3 through P-458 that are equipped with electrically heated windshield. All airplanes listed under Part I plus Duke B60 serials P-459 through P-467 that are equipped with electrically heated windshield
SI 1001		-	3	30-00	Ice & Rain Protection Anti-Icing/Deicing Modification	BEECHCRAFT Baron 58P and 58PA, serials TJ-2 and after; 58TC and 58TCA, serials TK-1 and after
SI 1075	Feb 1982	1	2	30-60	Ice And Rain Protection - New Propeller Deicer Brush Block	BEECHCRAFT King Air C90, serials LJ-768 through LJ-807, E90, serials LW-273 through LW-305, King Air A100, serials B-241 through B-248; B100, serials BE-44 through BE-62, Super King Air 200, serials BB-353 through BB-424. BEECHCRAFT G18S and H18, serials
SI 1082	Sep 1979	-	2	30-00	Ice and Rain Protection - Inspection of Inertial Vane Override Assembly	BEECHCRAFT Super King Air 200, serials BB-3 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-407, BB-409 through BB-468 and BB-470 through BB-475; 200T, serials BT-1 through BT-5
SI 1129	Apr 1980	-	1	30-10	Ice and Rain Protection - Replacement of the Horizontal Stabilizer Deicer Boots	BEECHCRAFT King Air F90, serials LA-2 through LA-15, LA-17 through LA-19, LA-21 through LA-23, LA-25 through LA-28, LA-30, and LA-31

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 31 Indicating/Recording Systems						
SI 0378-355	Sep 1970	-	1	31-00	Electrical (Wing and Engine Section), Installation of a Heated Wing Lift Transducer Assembly	
SI 0425-324	Feb 1971	-	2	31-20	Cabin Furnishings (Miscellaneous), Relocating the Outside Air Temperature Indicator to Reduce Noise Level	
SI 0430-355	Nov 1971	2	1	31-00	Electrical (Wing and Engine Section), Installation of Wing Lift Detector with Heated Vane	
SI 0431-355	Nov 1971	1	1	31-00	Electrical (Wing and Engine Section), Installation of Wing Lift Detector with Heated Vane	
SI 0447-194	Sep 1981	1	2	31-00	Pressure System - Instrument - Instructions for the Installation of Water Separator and Filter Assemblies	
SI 0456-392	Sep 1971	-	2	31-10	Instruments - Instrument Panel (Fixed) - Installation of Improved Oil Pressure and Temperature Gage	
SI 0522-391	Aug 1976	1	3	31-10	Instrument Panel - Oil Pressure Gage Modification	
SI 0586-324	Jun 1973	-	1	31-00	CABIN FURNISHINGS (Miscellaneous) - Relocating the Outside Air Temperature Indicator to Reduce Noise Level.	
SI 0656-350	Nov 1974	1	3	31-00	Electrical - Trim-In-motion Indicator and Audio Noise Control Combined	
SI 0677-351	Sep 1974	-	2	31-10	Electrical - Instruments - Installation of a Higher Amperage Navigation Light Circuit Breaker	
SI 1144		-	2	31-20	Indicating/Recording Systems - Installation of an Improved Electric Hour Meter Pressure Switch	BEECHCRAFT Duchess 76, serials ME-1 through ME-314

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 32 Landing Gear						
SI 0018-218	Feb 1968	-	3	32-40	Brake, Guided Piston Kit	
SI 0024-206	Feb 1968	-	3	32-20	Nose Gear, Addition of Rubber Bumper	
SI 0026-211	Feb 1968	-	1	32-30	Land Gear Retract Mechanism, Inspection of Uplock	
SI 0038-215	Mar 1968	-	1	32-30	Emergency Extension, Inspection of Cable Routing Landing Gear	
SI 0072-218	Jun 1968	-	3	32-40	Brakes, Change to Soft Linings for Better Wear Characteristics	
SI 0089-216	Aug 1968	-	1	32-30	Main Gear Actuator- Installation of Brake Assembly	99 Airliner UE-3 thro UE-23 and UE-25
SI 0092-220	Sep 1968	-	1	32-40	Brake Master Cylinder, Modification of VHR625NL Master Cylinder (Pilot's) to Obtain Clearance for the Left Parking Brake Valve Actuating Arm	
SI 0110-202	Sep 1968	-	1	32-10	Main Gear Assembly, Addition of Longer Bushings at the Main Gear Attachment Points	
SI 0116-201	Nov 1968	-	2	32-60	Main Gear Installation, Reinforcement of Up-Position Indicator Switch Bracket	
SI 0117-207	Nov 1968	-	2	32-50	Nose Gear Wheel, Installation of Improved Nose Wheel Centering Cable	
SI 0132-201	Nov 1968	-	2	32-10	Main Gear Installation, Replacement of the Drag Link Assembly Down Lock Hook Pins	
SI 0137-200	May 1969	1	2	32-40	Landing Gear, Installation of New Grease Seal Assemblies on Goodrich Wheels	
SI 0154-210	May 1969	-	2	32-50	Nose Gear Steering, Installation of Shroud to Cover Nose Gear Steering Actuator Drive Assembly	
SI 0176-200	Feb 1969	-	2	32-60	Landing Gear, Safetying the Up and Down Indicator Switches	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0182-200	Mar 1969	-	1	32-30	Land Gear, Inspection of Actuators	
SI 0185-208	Mar 1969	-	2	32-20	Nose Gear Doors, Rigging Improvement	
SI 0188-204	May 1969	-	1	32-10	Main Gear Doors, Inspection of Tire Clearance to Main Gear Inboard Doors	
SI 0194-211	Apr 1969	-	1	32-30	Landing Gear Retract Mechanism, Reworking the Nose Gear Drag Brace Support	
SI 0202-202	May 1971	1	1	32-10	Main Gear Assembly, Sealing to Prevent Corrosion and Inspection for Cracks	
SI 0204-204	Jul 1969	-	1	32-10	Main Gear Doors, Replacing the Outboard Gear Door Hinge Assemblies	
SI 0208-206	Sep 1970	-	2	32-20	Nose Gear Assembly, Inspection for Corrosion	
SI 0210-201	Nov 1972	2	1	32-10	Main Gear Installation, Extension and Retraction - Inspection of Actuator Clevis and Drag Leg Clevis Bolt	
SI 0211-200	Sep 1969	1	2	32-40	Landing Gear, Replacement of Tie Bolts on Goodrich Wheels	
SI 0212-200	Jun 1969	-	3	32-40	LANDING GEAR: Modification of Goodyear Wheels for use with Tube Tires or Rim Inflated Tubeless Tires	
SI 0244-202	Aug 1969	-	1	32-10	Landing Gear, Main Gear Assembly, Addition of Loctite to Landing Gear Torque Knee Bushings	
SI 0256-201	Sep 1969	-	2	32-10	Main Gear Installation, Inspection of Main Landing Gear Drag Brace Bolts	
SI 0259-218	Sep 1969	-	3	32-40	Brakes, Adjuster Spring Inspection	
SI 0273-211	Oct 1969	-	1	32-30	Landing Gear Retract Mechanism, Rework of the Uplock Arm	
SI 0277-204	Oct 1970	-	1	32-10	Main Landing Gear Doors, Removal of Seals	
SI 0278-211	May 1971	1	1	32-30	Landing Gear Retract Mechanism, Replacement or Modification of Main Gear Retract Rods	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0293-211	Nov 1969	-	1	32-30	Landing Gear Retract Mechanism, Inspection of Nose Gear Torque Shaft for Proper Alignment and Excessive End Play	
SI 0306-208	Jun 1972	1	1	32-20	Nose Gear Doors, Inspection of Aft Door Bracket Assembly	
SI 0318-350	Jan 1970	-	1	32-60	ELECTRICAL, Modification of Landing Gear Control Circuit	
SI 0324-219	Feb 1970	-	1	32-40	Brake Plumbing, Installation of Brake Fluid Reservoir with Check Valve and Overboard Drain	
SI 0375-205	Oct 1970	1	2	32-20	Nose Gear Installation, Replacing Nose Gear Down Lock Link	
SI 0398-212	Aug 1970	-	1	32-30	Nose Gear Retract Mechanism, Installation of Orifice Fitting in Nose Gear Hydraulic Retract Line	
SI 0405-206	Oct 1970	-	1	32-20	Nose Gear Assembly, Inspection of the Nose Wheel Axle for Corrosion	
SI 0414-231	Nov 1970	-	1	32-30	Landing Gear Hydraulic System, Modification of Plumbing at Main Gear Actuator Cylinder and Uplock Cylinder	
SI 0416-202	Dec 1970	-	1	32-10	Main Gear Assembly - Modification of Main Gear Up-Lock Cylinders	
SI 0417-350	Dec 1970	-	1	32-60	Electrical, Inspection of Landing Gear Safety Switch Rigging and Wiring	
SI 0424-211	Dec 1970	-	1	32-30	Landing Gear Retract Mechanism, Readjustment of Main Gear Knee Joint Deflection Force, and Inspection of Main Landing Gear Uplock Cable Attaching Bolt Installation	
SI 0436-210	Mar 1971	-	3	32-50	Nose Gear Steering, Fabrication and Use of Nose Steering Link	
SI 0438-211	Aug 1971	-	1	32-30	Landing Gear Retract Mechanism, Modification of Nose Gear Retract Installation	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0448-211	Oct 1972	1	1	32-30	Land Gear - Main Gear Retract Mechanism - Installation of Up-Lock Roller Lubricating Bolt Assembly	
SI 0449-200	Nov 1977	1	3	32-40	Landing Gear - Tire Clearances	
SI 0460-212	Jan 1972	-	2	32-30	Nose Gear Retract Mechanism - Installation of Boot on Retract Rod	
SI 0461-211	Jan 1972	-	1	32-30	Landing Gear Retract Mechanism, Inspection of Landing Gear Actuators	
SI 0462-210	Oct 1971	-	2	32-50	Landing Gear - Nose Gear Steering - Modification to Prevent or Eliminate Shimmy	
SI 0464-213	Jun 1973	-	2	32-30	Landing Gear Retract Gearbox - Installation of Improved Limit Switch	
SI 0465-202	Oct 1978	2	2	32-10	Landing Gear - Modification of Housing Installation	
SI 0470-211	Nov 1971	-	2	32-30	Main Gear Retract Mechanism - Installation of Downlock Mechanism	
SI 0478-216	Aug 1981	1	1	32-30	Main Gear Actuator - Inspection for Clearance Between Actuator and Main Spar Web	
SI 0482-211	Mar 1972	-	2	32-30	Landing Gear - Main Gear Retract Mechanism - Installation of Up-Lock Roller Lubricating Bolt Assembly	
SI 0505-354	May 1972	-	2	32-30	Electrical (Fuselage Section) - Replacing the Landing Gear Control Switch	
SI 0511-211		-	2	32-30	* Superseded by SB 2284	
SI 0513-354		-	2	32-60	* Superseded by SB 2538	
SI 0516-200	Jul 1974	2	2	32-00	Landing Gear, Addition of Lubrication Provisions for Landing Gear Components	
SI 0531-223	Nov 1972	-	2	32-30	Landing Gear Safety System (Magic Hand) - Replacement of Pressure Switches	
SI 0534-211	Nov 1972	-	2	32-30	Landing Gear Retract Mechanism - Reinforcement of the Nose Gear Cross-Shaft Housing Attachment Point	

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0536-202	May 1973	2	2	32-10	Landing Gear - Main Gear Assembly - Part I, Replacement of 8-Ply Rating Tires with 10-Ply Rating Tires; Part II, Replacement or Modification of Shock Strut Orifice; Part III, Replacement of the Piston and Axle Assembly Blind Fastener (Jo-Bolt)	
SI 0545-158	Dec 1972	-	2	32-30	Flight Controls - Pedestal or Console Controls - Modification of the Standard Landing Gear Control Switch Installation	
SI 0557-395	May 1973	-	2	32-60	Subpanel - Installation of a Positive Acting Landing Gear Position Switch	
SI 0560-210	Apr 1973	-	2	32-20	Landing Gear (Nose Gear Steering) - Modification of Nose Gear Centering Cable	
SI 0564-202	Feb 1973	-	2	32-30	Landing Gear (Main Gear Assembly) - Modification and Adjustment of Main Landing Gear Actuator	
SI 0567-206	Mar 1973	-	2	32-20	Landing Gear - Nose Gear Installation - Rework Nose Gear Stop Fitting.	
SI 0575-223	May 1973	-	1	32-30	Landing Gear - Landing Gear Safety System (Magic Hand) - Addition of Magic Hand Flight Manual Supplement to the Airplane Flight Manual	
SI 0579-200	May 1973	-	1	32-00	Landing Gear - Inspection of Landing Gear Shock Strut Piston	
SI 0593-352	Aug 1973	-	1	32-30	Electrical (Cabin Section) - Rerouting Of Landing Gear Motor Control Wires	
SI 0600-205	Nov 1973	-	1	32-20	Landing Gear - Nose Gear Installation - Installation of a New Improved Nose Gear Aft Retract Rod Assembly and Reduction of the Up Rig Load Requirements	
SI 0612-200	Jan 1974	1	1	32-00	Land Gear - Inspection of Landing Gear Shock Strut Piston	
SI 0620-204	Dec 1973	-	2	32-10	Landing Gear - Main Gear and Doors - Replacement of the Door Attaching Bolt With a Bolt Containing a Lubrication Fitting	

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0631-211	Jan 1974	-	1	32-30	Land Gear - Landing Gear Retract Mechanism - Inspection of Main Landing Gear Torque Shaft Pressure Seals and Torque Shafts for Alignment	
SI 0640-201	Aug 1981	1	2	32-00	Landing Gears - Inspection of Main Landing Gear Drag Brace Support Structure	
SI 0649-200	Apr 1974	-	1	32-30	Landing Gear - Modification of the Hydraulic Shuttle Valve	
SI 0665-032	Feb 1975	1	2	32-60	Wing/Fuselage - Wing Assembly/Nose Structure (Lower) - Inspection and Adjustment of Landing Gear Position Light Switches	
SI 0669-206	Nov 1975	1	2	32-20	Landing Gear - Nose Gear Assembly - Inspection for Corrosion	
SI 0675-158	Feb 1975	1	1	32-60	Pedestal Controls - Adjustment of Landing Gear Warning Horn Switches	
SI 0680-211	Oct 1974	-	2	32-20	Landing Gear - Landing Gear Retract Mechanism - Inspect For Proper Installation of Bolt On Main Landing Gear Retract Mechanism and Install Instruction Decal	
SI 0682-202	Oct 1974	-	3	32-00	Landing Gear - Main Gear Assembly - Increased Tire Clearance On Main Landing Gear Struts	
SI 0724-211	Apr 1975	-	2	32-30	Landing Gear - Landing Gear Retract Mechanism - Installation of Improved Down Lock Mechanism On Main Landing Gear	
SI 0728-206	Jul 1975	-	1	32-60	Landing Gear - Installation of Improved Nose Landing Gear Limit Switch	
SI 0730-206	May 1975	-	1	32-20	Landing Gear - Inspection and Modification of the Rear Nose Gear Chain Sprocket	
SI 0736-211	Jun 1975	-	2	32-30	Landing Gear - Landing Gear Retract Mechanism - Modification of the Uplock Bracket	
SI 0743-231	Jun 1975	-	1	32-31	Landing Gear - Installation of Improved Restrictor Check Valve In Main Gear Actuators	

Service Instructions (sorted by ATA Chapter/SI Number)						
SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0752-202	Jul 1975	-	1	32-60	Landing Gear - Replacement of the Main Gear Downlock Switch	
SI 0761-202	Sep 1975	-	1	32-00	Landing Gear - Inspection of Volpar Tri-Gear Installation	
SI 0797-210	Feb 1976	-	2	32-20	Landing Gear - Inspection of Upper Nose Gear Strut Retainer	
SI 0798-201	Feb 1976	-	2	32-10	Landing Gear - Inspection of the Main Gear Brake Assembly Torque Plate Attachment	
SI 0812-218	Mar 1976	-	2	32-20	Landing Gear - Inspection of the Tire to Brake Backplate Clearance	
SI 0829-214		-	1	32-30	* Superseded by SB 2035	
SI 0854-213	Jul 1977	1	2	32-30	Landing Gear - Modification of the Emergency Extension System	
SI 0860-351	Aug 1976	-	2	32-30	Electrical - Change of Landing Gear Control Handle Light Power Source	
SI 0868-218		-	3	32-40	* Superseded by SB 2103	
SI 0879-218	Jan 1977	-	3	32-40	Landing Gear - Replacement of the Dynamic Brake Relay	
SI 0891	Mar 1977	-	1	32-30	Landing Gear - Inspection of Main Landing Gear Torque Tubes	BEECHCRAFT Super King Air 200, serials BB-2 through BB-41, BB-43 through BB-121, BB-123 through BB-130, BB-132 through BB-137 and BB-139 through BB-157
SI 0931	Mar 1980	1	3	32-20	Landing Gear - Replacement of the Non-Lubricated Bearing Eye Assembly in the Nose Wheel Steering	LD-1 thru LD-511; LP-1 thru LP-26,LP-28 and LP-30 thru LP-47; LJ-1 thru LJ-851; LW-1 thru LW-330; U-1 thru U-164; B-1 thru B-247; BE-1 thru BE-65; BB-2 thru BB-185,BB-187 thru BB-202,BB-204 thru BB-269,BB-271 thru BB-407,BB-409 thru BB-468,BB-470 thru BB-488,BB-490 thru BB-509,BB-511 thru BB-529 and BB-531 thru BB-534; BT-1 thru BT-8

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0938	Sep 1977	-	3	32-60	Landing Gear - Installation of Additional Landing Gear Safety Switch	BEECHCRAFT Debonair/Bonanza 35-33, 35-A33, 35-B33, 35-C33, E33, F33 and G33 serials CD-1 through CD-1304, 35-C33A, E33A and F33A, serials CE-1 through CE-250, CE-260, CE-264 through CE-268 and CE-270 through CE-537, CE-542, CE-544 and CE-547, Bonanza E33C and F33C, serials CJ-1 through CJ-61, CJ-67, CJ-68, CJ-75 and CJ-76, C35, D35, E35, F35, G35, H35, J35, K35, M35, N35, P35, S35, V35, V35-TC, V35A, V35A-TC, V35B and V35B-TC, serials D-2861 through D-9690, 36 and A36, serials E-1 through E605, Baron 95-55, 95-A55, 95-B55 and 95-B55A, serials TC-1 through TC-349 and TC-351 through TC-1777, 95-C55, 95-C55A, D55, D55A, E55 and E55A, serials TC-350 and TE-1 through TE-1007, Turbo-Baron 56TC and A56TC, serials TG-2 through TG-94, Baron 58 and 58A, serials TH-1 through TH-540, Travel Air 95, B95, B95A, D95A and E95, serials TD-2 through TD-721
SI 0943	Sep 1978	1	2	32-30	Landing Gear - Installation of a Relay in the Landing Gear Retract Circuit	BEECHCRAFT Bonanza F33A, serials CE-538 through CE-541, CE-543, CE-545, CE-546 and CE-548 through CE-673, F33C, serials CJ-62 through CJ-66, CJ-69 through CJ-74 and CJ-77 through CJ-128, V35B, serials D-9691 through D-9947, A36, serials E-606 through E-901 and E-903 through E-926
SI 0947	Apr 1978	-	3	32-30	Landing Gear - Emergency Landing Gear Extension Handle	BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202 and BB-204 through BB-254; 200T, serials BT-1 and BT-2
SI 0953	Nov 1977	-	2	32-40	Landing Gear - Inspection of Brake System Tube Assembly	BEECHCRAFT Bonanza F33A serials, CE-418 and CE-436 through CE-719, F33C serials, CJ-40 through CJ-128, V35B serials, D-9439 and D-9469 through D-10025, A36 serials, E-395 and E-425 through E-1061
SI 0964		-	2	32-60	Landing Gear - Part I, Increased Power Setting for the Landing Gear Warning Horn System; Part II, Modification of Landing Gear Warning Horn System Wiring	BEECHCRAFT Baron 58P and 58PA, serials TJ-3 thru TJ-133; 58TC and 58TCA, serials TK-1 through TK-67. BEECHCRAFT Baron 58P and 58PA, serials TJ-134 through TJ-186; 58TC and 58TCA, serials TK-68 through TK-90

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0967	Jan 1978	-	1	32-40	Landing Gear - Inspection for Vent Hole in Brake Fluid Reservoir	BEECHCRAFT Sport B19, serials MB-809 through MB-865; Sundowner C23, serials M-1867 through M-1975; Sierra B24R and C24R, serials MC-445 through MC-448, MC-450 through MC-453 and MC-458 through MC-537; Bonanza F33A, serials CE-666 through CE-691 and CE-693 through CE-735, V35B, serials D-9933 through D-9999 and D-10001 through D-10055; A36, serials E-907 through E-980, E-982 through E-1104, E-1106 through E-1110, E-1112, E-1113, E-1117, E-1120, E-1121, E-1123 and E-1124, Baron 95-B55 and 95-B55A, serials TC-1990 through TC-2079; E55 and E55A, serials TE-1082 through TE-1107; 58 and 58A, serials TH-776 through TH-858; 58TC and 58TCA, serials TK-21 through TK-56 and TK-58
SI 0971	Feb 1978	-	2	32-40	Landing Gear - Inspection of the Main Landing Gear Wheel Bearings	BEECHCRAFT Debonair 35-B33, serials CD-625, CD-632, CD-637, CD-638 and CD-640 through CD-813; Bonanza P35, S35, V35, V35-TC, V35A and V35A-TC, serials D-7209 through D-7212 and D-7215 through D-9068; Queen Air 65, A65 and A65-8200, serials LC-199 through
SI 0983	Apr 1978	-	3	32-40	Landing Gear -Brake Deicer Installation	BEECHCRAFT King Air 100 and A100, serials B-1 through B-234
SI 0991	May 1978	-	2	32-60	Landing Gear - Inspection of Landing Gear Position Light Wiring	BEECHCRAFT Bonanza F33A, serials CE-613 through CE-766; F33C, serials CJ-105 through CJ-144; V35B, serials D-9818 through D-10110; A36, serials E-710 and E-763 through E-1224, Baron 95-B55 and 95-B55A, serials TC-1913 and TC-1936 through TC-2126; E55 and
SI 1032		-	1	32-60	Land Gear - Inspection of the Nose Landing Gear Limit Switch Installation	BEECHCRAFT C24R Sierra 200, serials MC-400 through MC-588
SI 1033	Feb 1979	-	1	32-30	Land Gear - Inspection of the Uplock Stop	BEECHCRAFT Baron 95-B55 and 95-B55A, serials TC-1721 through TC-2162; E55 and E55A, serials TE-990 through TE-1136; 58 and 58A, serials TH-493 through TH-949, 58P and 58PA, serials TJ-2 through TJ-195; 58TC and 58TCA, serials TK-1 through TK-79; Duke A60

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1042	Mar 1980	1	2	32-20	Landing Gear - Installation of Improved Dust Boots On the Nose Steering and Retract Rods	BEEHCRAFT Debonair/Bonanza 35-33, 35-A33, 35-B33, 35-C33, E33, F33 and G33, serials CD-1 through CD-981 and CD-983 through CD-1304; 35-C33A, E33A and F33A, serials CE-1 through CE-235, CE-249, CE-250, CE-260, CE-264 through CE-268 and CE-270 through CE-870; E33C and F33C, serials CJ-1 through CJ-150; 35, A35, B35, C35, D35, E35, F35, G35, H35, J35, K35, M35, N35, P35, S35, V35, V35TC, V35A, V35A-TC, V35B and V35B-TC, serials D-1 through D-10268, D-15001 and D-15002; 36 and A36, serials E-1 through E-1549; A36TC, serials EA-1 through EA-11
SI 1047	Sep 1979	1	3	32-60	Landing Gear - Modification of the Landing Gear Warning Horn System	BEEHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269 and BB-271 through BB-323, 200T, serials BT-1 through BT-3 BEEHCRAFT Super King Air 200, serials BB-324 through BB-407 and BB-409 through BB-452, 200T, serial BT-4
SI 1049	Apr 1979	-	1	32-30	Landing Gear - Inspection and/or Replacement of the Landing Gear Torque Tube	BEEHCRAFT Queen Air 65-B80, serials LD-506 through LD-511; King Air C90, serials LJ-682 through LJ-807; E90, serials LW-175 through LW-305

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1056	Oct 1979	-	2	32-40	Landing Gear - Replacement of the Brake Shuttle Valves	A-1 thru A-1035; BA-1 thru BA-765, All converted military configurations of Model 18 airplanes listed in FAA Aircraft Specifications No. A-757, A-765 and A-2-582; CD-1 thru CD-981 and CD-983 thru CD-1304; CE-1 thru CE-235, CE-249, CE-250, CE-256, CE-260, CE-264 thru CE-268 and CE-270 thru CE-761; CJ-1 thru CJ-138, D-1 thru D-10097, D-15001 and D-15002; 36 and A36, E-1 thru E-1203, All Model 45 (T34A) B45 and D45 (T34B) airplanes; H-1 thru H-11; CH-12 thru CH-360; DH-1 thru DH-347; EH-1 thru EH-70; FH-71 thru FH-93, FH-95 and FH-96; GH-94 and GH-97 thru GH-119; HH-120 thru HH-149; JH-150 thru JH-176; TC-1 thru TC-349, TC-351 thru TC-1392, TC-1397 thru TC-1401 and TC-1403 thru TC-2120, TC-350, TE-1 thru TE-49 and TE-51 thru TE-1124, TF-1 thru TF-70; TG-1 thru TG-94; TH-1 thru TH-902; TJ-2 thru TJ-142, TK-1 thru TK-67; P-3 thru P-459 and P-462 thru P-465; L-1, L-2, L-6, LF-7, LF-8 and LC-1 thru LC-335; LB-1 thru LB-35; LD-1 thru LD-511; 65-88, LP-1 thru LP-26, LP-28 and LP-30 thru LP-47, King Air 65-90, 65-A90, B90 and C90, LJ-1 thru LJ-767, E90, LW-1 thru LW-271; Travel Air 95, B95, B95A, D95A and E95, TD-2 thru TD-721, 99, 99A, A99A and B99 Airliners, U-1 thru U-164; B-1 thru B-204 and B-206 thru B-239; BE-1 thru BE-39; BB-2 thru BB-185, BB-187 thru BB-202, BB-204 thru BB-269 and BB-271 thru BB-351, BT-1, BT-2 and BT-3. CE-762 thru CE-777, CE-781, CE-785 and CE-787; CJ-139 thru CJ-148; D-10098 thru D-10142; E-1204 thru E-1285; EA-1 and EA-2; 95-B55 and 95-B55A, TC-2121 thru TC-2142 and TC-2144 thru TC-2153; E55 and E55A, TE-1125 thru TE-1134, 58 and 58A, TH-903 thru TH-939, Pressurized Baron 58P and 58PA, TJ-143 thru TJ-158, Baron 58TC and 58TCA, TK-68 thru TK-76; Duke B60, P-460, P-461 and P-466 thru P-487, King Air C90, LJ-768 thru LJ-787; E90, LW-272 thru LW-289; A100, B-240 thru B-247; B100, BE-40 thru BE-50; Super King Air 200, BB-352 thru BB-388
SI 1073		-	1	32-10	Landing Gear - Installation of an Improved Flathead Pin On the Main Landing Gear Fork Pin	BEECHCRAFT Duchess 76, serials ME-1 thru ME-228

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1078		-	2	32-00	* Superseded by SB 2014	BEECHCRAFT A23-19, 19A, M19A and B19, serials MB-1 through MB-520; B19 Sport 150, serials MB-521 through MB-891; 23, A23, A23A, B23 and C23, serials M-1 through M-1361, C23 Sundowner 180, serials M-1362 through M-2037; A23-24 and A24, serials MA-1 through MA-368
SI 1084	Oct 1979	-	2	32-40	Landing Gear - Installation of a Clamp To Secure Brake Line To the Landing Gear Fork	BEECHCRAFT A23-19, 19A, M19A and B19, serials MB-1 through MB-520; B19 Sport 150, serials MB-521 through MB-905; 23, A23, A23A, B23 and C23, serials M-2 through M-1361; C23 Sundowner 180, serials M-1362 through M-2128; A23-24 and A24, serials MA-2 through MA-368
SI 1092		-	1	32-00	* Superseded by SB 2081	BEECHCRAFT Duchess 76, serials ME-1, ME-4 through ME-149, ME-151 through ME-184, ME-186 through ME-217, ME-219, ME-220, ME-222 through ME-226, ME-229 through ME-243, ME-245 through ME-251 and ME-257
SI 1098		-	2	32-40	Landing Gear - Installation of an Improved Brake Hose	BEECHCRAFT Duchess 76, serials ME-1 through ME-318

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1107	Jan 1980	-	3	32-40	Landing Gear - Paint Application For Improved Corrosion Protection	All BEECHCRAFT Model 18 series airplanes which may have been equipped with tricycle landing gear, including all converted military configurations of Model 18 series airplanes listed in FAA Aircraft Specifications No A-757, A-765, and A-2-582, Bonanza F35, G35, H35 and J35, serials D-3999 through D-5725, D-15002; Pressurized Baron 58P, serials TJ-2 through TJ-221; Baron 58TC, serials TK-1 through TK-104, Duke 60, A60 and B60, serials P-3 through P-513; Queen Air 65, A65, and A65-8200, serials L-1, L-2, L-6, LF-7, LF-8 and LC-1 through LC-335; 70, serials LB-1 through LB-35; 65-80, 65-A80, 65-A80-8800 and 65-B80, serials LD-1 through LD-511; 65-88, serials LP-1 through LP-26, LP-28, and LP-30 through LP-47; King Air 65-90, 65-A90, B90, and C90, serials LJ-1 through LJ-877; E90, serials LW-1 through LW-329; King Air F90, serials LA-1 through LA-30; 99, 99A, A99A, and B99 Airliner, serials U-1 through U-164; King Air 100 and A100, serials B-1 through B-204 and B-206 through B-245; B100, serials BE-1 through BE-80; Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-407, BB-409 through BB-468, BB-470 through BB-488, BB-490 through BB-509, BB-511 through BB-529, BB-531 through BB-550, BB-552 through BB-564, BB-566 through BB-572, BB-574 through BB-590, and BB-592 through BB-599; 200T, serials BT-1 through BT-11
SI 1114	Dec 1981	-	2	32-10	Landing Gear - Main Landing Gear Door Retract Mechanism Improvement	BEECHCRAFT King Air F90, serials LA-1 through LA-43, 99, 99A, A99A and B99 Airliners, serials U-1 through U-164, King Air 100 and A100, serials B-1 through B-247, B100, serials BE-1 through BE-91, Super King Air 200, serials BB-2 through BB-741, 200C, serials BL-1 through BL-12, 200T, serials BT-1 through BT-16 and BT-18
SI 1145		-	1	32-00	Landing Gear - Installation of an Improved Main Landing Gear Side Brace Spring Pivot Assembly and Bushing	BEECHCRAFT Duchess 76, serials ME-1 through ME-333
SI 1149	Oct 1980	-	2	32-30	Landing Gear - Installation of an Improved Nose Landing Gear Retract Rod Plunger	BEECHCRAFT Bonanza 35, A35, B35, C35, D35, E35, F35 and G35, serials D-1 through D-4546

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1156		-	1	32-30	Landing Gear - Installation of a Fitting On the Landing Gear Safety Switch	BEECHCRAFT A24R, serials MC-2 through MC-95; A24R, B24R and C24R Sierra 200, serials MC-96 through MC-743; Duchess 76, serials ME-1 through ME-375
SI 1160	Mar 1981	-	1	32-30	Landing Gear - Inspection of the Landing Gear Retract Gearbox and RH Torque Shaft For Proper Alignment	BEECHCRAFT King Air C90, serials LJ-642 through LJ-935, LJ-937 and LJ-939 through LJ-941; E90, serials LW-118 through LW-344
SI 1166		-	1	32-10	Landing Gear - Installation of Improved Main Landing Gear Doors	BEECHCRAFT Duchess 76, serials ME-1 through ME-347
SI 1168	Mar 1981	-	1	32-40	Landing Gear - Installation of an Improved Grease Seal and Axle Spacer	BEECHCRAFT B19 Sport 150, serials MB-891 through MB-905; C23 Sundowner 180, serials M-2035 through M-2262; C24R Sierra 200, serials MC-579 through MC-716
SI 1174		-	2	32-00	* Superseded by SB 2036	BEECHCRAFT Duke 60, A60 and B60, serials P-4 through P-555
SI 1183	Aug 1981	-	1	32-30	Landing Gear - Inspection of Main Landing Gear Drag Legs, Drag Leg Bolts and Retract Slide Assemblies For Cracks	BEECHCRAFT Model D18S, serials A-1 through A-1035, Super 18 Models E18S, E18S-9700, G18S and H18, serials BA-1 through BA-765; All converted military configurations of Model 18 series airplanes listed in FAA Aircraft Specifications No A-757, A-765 and A-2-582, and those BEECHCRAFT Model 18 series airplanes modified in accordance with supplemental type certificates
SI 1204	Mar 1982	-	1	32-40	Landing Gear - Inspection and/or Replacement of the Brake Master Cylinders	BEECHCRAFT King Air C90, serials LJ-910, LJ-921 through LJ-954 and LJ-956; E90, serials LW-340 through LW-346; F90, serials LA-51, LA-54, LA-66, LA-73 through LA-122 and LA-124; B100, serials BE-86 and BE-100 through BE-112; Super King Air 200 and B200, serials BB-587, BB-600, BB-646, BB-692, BB-708, BB-715, BB-719, BB-723, BB-725, BB-727 through BB-828, BB-831 and BB-832; 200C, serials BL-12 through BL-22, BL-24 through BL-27 and BL-29 through BL-31, 200CT, serial BN-1; 200T, serials BT-4 and BT-16, any other 70, 80, 88, 90, 99, 100 or 200 series airplanes which may have installed a new P/N 90-380001-19 (serial number 101 through 1038) brake master cylinder from spares stock after September 8, 1980

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1209		-	1	32-30	Landing Gear - Replacement of the Nose Landing Gear Door Hinge Pins and Replacement of Bushings In the Nose Landing Gear Door Actuating Linkage	BEEHCRAFT Duchess 76, serials ME-1 through ME-418; BEEHCRAFT Duchess 76, serials ME-1 through ME-422
SI 1211	Apr 1982	-	1	32-30	Landing Gear - Inspection of the Landing Gear Emergency Extension System	BEEHCRAFT King Air C90, serials LJ-900 through LJ-972, LJ-974 through LJ-982 and LJ-984 through LJ-986, E90, serials LW-330 through LW-347
SI 1215	Sep 1982	-	2	32-30	Landing Gear - Installation of a Guard on the Landing Gear Selector Switch	BEEHCRAFT Debonair/Bonanza 35-B33, 35-C33, E33, F33, and G33, serials CD-388 through CD-1304; 35-C33A, E33A and F33A, serials CE-1 through CE-999; E33C and F33C, serials CJ-1 through CJ-155, P35, S35, V35, V35-TC, V35A, V35A-TC, V35B and V35B-TC, serials D-6842 through D-10395, 36 and A36, serials E-1 through E-2033, A36TC, serials EA-1 through EA-241, EA-243 through EA-272, Baron 95-A55, 95-B55 and 95-B55A, serials TC-191 through TC-2442, 95-C55, 95-C55A, D55, D55A, E55 and E55A, serials TC-350 and TE-1 through TE-1198; Turbo-Baron 56TC and A56TC, serials TG-1 through TG-94, Baron 58 and 58A, serials TH-1 through TH-1337, Travel Air D95A and E95, serials TD-534 through TD-721
SI 1217		-	1	32-20	Landing Gear - Replacement of the Nose Landing Gear Axle	BEEHCRAFT Skipper 77, serials WA-1 through WA-312
SI 1218		-	1	32-20	Landing Gear - Replacement of the Nose Landing Gear Attachment Bolts	BEEHCRAFT Skipper 77, serials WA-1 through WA-312
SI 1219		-	2	32-40	Landing Gear - Installation of 17.5 Inch Diameter Tires and Modification of Brake Assemblies	BEEHCRAFT Skipper 77, serials WA-1 through WA-312

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 33 Lights						
SI 0397-361	Jan 1971	-	2	33-40	Rotating or Oscillating Beacons, Inspecting Masked Area on Rotating Beacon Lenses	
SI 0590-352	Aug 1973	-	1	33-20	Electrical (Cabin Section) - Insulation of Cabin Reading Lights	
SI 0655-362	Oct 1974	1	1	33-40	Electrical - Strobe Lights - Modification of Grimes P/N 30-0467-1 and P/N 30-0467-3 Strobe Light Installations	
SI 0782-351	Jul 1976	-	1	33-10	Lights - Chip Detector Warning Light	
SI 0786-354	Jan 1976	-	3	33-20	Lights - Replacement of the Threshold and Entry Light Switches	
SI 0800-362	Feb 1977	1	1	33-40	Lights - Replacement of Hoskins P/N 30-0187-21 and Grimes P/N 30-0669-1 Wing Strobe Lights	
SI 1035	Mar 1979	-	3	33-40	Lights - Installation of a Mounting Plate For Wing Tip Mounted Nav and Strobe Light Assemblies	BEECHCRAFT A23-19, 19A, M19A and B19, serials MB-1 through MB-520, B19 Sport 150, serials MB-521 through MB-905, 23, A23, A23A, B23 and C23, serials M-2 through M-1361, C23 Sundowner 180, serials M-1362 through M-2195, A23-24 and A24, serials MA-1 through MA-368; A24R, serials MC-2 through MC-95, A24R, B24R and C24R Sierra 200, serials MC-96 through MC-678, Duchess 76, serials ME-1 through ME-6 and ME-8 through ME-132
SI 1069	Mar 1980	1	3	33-10	Lights - Modification To Provide Dimming of the Fuel No Transfer Lights	BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-407, BB-409 through BB-468, BB-470 through BB-488, BB-490 through BB-509 and BB-511 through BB-515, 200T, serials BT-1 through BT-3

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1091		-	2	33-40	Lights - Grounding the Shield On the Strobe Light Wiring	BEECHCRAFT Duchess 76, serials ME-35, ME-66, ME-68, ME-73, ME-76, ME-78, ME-79, ME-86, ME-89, ME-91, ME-92, ME-95, ME-96, ME-100, ME-101, ME-104, ME-108, ME-112, ME-113, ME-115, ME-120, ME-121, ME-124, ME-127, ME-128, ME-131, ME-134, ME-136, ME-137, ME-139, ME-142, ME-144, ME-145, ME-149, ME-151, ME-153, ME-157, ME-161, ME-164, ME-166, ME-169, ME-170, ME-172, ME-173, ME-175, ME-179, ME-183, ME-185, ME-189, ME-190, ME-196, ME-199, ME-202, ME-212, ME-216 through ME-219, ME-240 and any other Duchess 76 airplane having a field installed Collins DME-451. BEECHCRAFT Duchess 76, serials ME-1 through ME-135
SI 1118	Feb 1980	-	2	33-40	Lights - Modification of Tail Strobe Light Synchronizing Wiring	BEECHCRAFT King Air F90, serials LA-1 through LA-29
SI 1246		-	1	33-40	Lights - Landing Light Wiring Modification	BEECHCRAFT Skipper 77, serials WA-1 through WA-312

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 34 Navigation/Pitot Static						
SI 0403-490	Oct 1970	-	2	34-40	Avionics, Modification to provide Pressurization for Radar Wave Guide.	
SI 0404-490	Oct 1970	-	2	34-40	Avionics, Modification to Provide Pressurization for Radar Wave Guide.	
SI 0521-394	Sep 1972	-	2	34-10	Instruments - Pitot and Static System - Periodic Check of the Alternate Static Source Operation	
SI 0556-368	Feb 1973	-	1	34-20	Electrical (Overhead Panels) - Installation of a Caution Decal For Erratic Compass	
SI 0603-394	Apr 1973	-	2	34-10	Instruments - Pitot and Static System - Modification of Static Air System to Reduce Moisture Accumulation	
SI 0613-394	Oct 1974	-	2	34-10	Instruments - Pitot and Static System - Installation of Optional Emergency Static Air Valve	
SI 0615-394	Apr 1974	1	2	34-10	Pitot and Static System - Inspection of Static Air Line Splices In the Fuselage For Possible Restriction	
SI 0653-394	Jun 1974	-	1	34-10	Instruments - Pitot and Static System - Installation of a New Alternate Static Source Valve	
SI 0654-391	May 1974	-	1	34-10	Instrument Panel - Modification of the Airspeed Indicator Markings	
SI 0683-394	Mar 1977	1	2	34-10	Instruments- Pitot and Static System - Installation of Optional Emergency Static Air Valve	
SI 0894	Jun 1977	-	2	34-10	Navigation - Revised Maximum Allowable Vmo and Mmo	BEECHCRAFT Super King Air 200, serials BB-2 through BB-198
SI 0935	Aug 1977	-	3	34-00	Navigation - Relocation of Static Air Drains	BEECHCRAFT King Air C90, serials LJ-654 and LJ-674 through LJ-683, E90, serials LW-134 and LW-157 through LW-178

Service Instructions (sorted by ATA Chapter/SI Number)						
SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0982	Apr 1978	-	2	34-10	Navigation - Installation of a Drain on the Static Air Line	BEECHCRAFT Bonanza F33A, serials CE-733 through CE-751; V35B, serials D-9809 through D-10080; A36, serials E-1120 through E-1174
SI 1034		-	1	34-10	Navigation/Pitot and Static - Improved Sealing of the Emergency Static Air Source Valve	BEECHCRAFT Duchess 76, serials ME-1 through ME-63
SI 1043	Apr 1978	-	2	34-10	Navigation/Pitot And Static - Installation of a Dual Static System	BEECHCRAFT Queen Air 65-88, serials LP-1 through LP-26, LP-28 and LP-30 through LP-47; King Air 65-90, 65-A90, B90 and C90, serials LJ-1 through LJ-657; E90, serials LW-1 through LW-140
SI 1074		-	2	34-50	Navigation - Replacement of Antenna Cables On Factory Installed Collins ADF-650 Installations	BEECHCRAFT C23 Sundowner 180, serials M-1887, M-1904, M-1909, M-1931, M-1932, M-1936, M-1956, M-1963, M-2030, M-2050, and M-2078 C24R Sierra 200, serials MC-449, MC-453, MC-454, MC-455, MC-456, MC-457, MC-460, MC-461, MC-481, MC-483, MC-491, MC-492, MC-495, MC-496, MC-501, MC-509, MC514, MC-515, MC-525, MC-528, MC-529, MC-533, MC-534, MC-535, MC-536, MC-537, MC-538, MC-539, MC-540, MC-547, MC-554, MC-555, MC-557, MC-558, MC-576, MC-580, MC-581, MC-586, MC-588, MC-605, MC-607, MC-608, and MC-609 Duchess 76, serials ME-3, ME-5, ME-8, ME-9, ME-10, ME-12, ME-13, ME-16, ME-20, ME-21, ME-23, ME-26, ME-29, ME-32, ME-35, ME-38, ME-39, ME-42, ME-46, ME-49, ME-50, ME-54, ME-56, ME-57, ME-58, ME-60, ME-64, ME-65, ME-66, ME-68, ME-69, ME-70, ME-72, ME-73, ME-75, ME-76, ME-78, ME-79, and ME-81, equipped with factory installed Collins ADF-650 installations, Any other airplane serials of the above models on which Collins ADF-650 installations may have been field installed with RG58A/U coaxial cables

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1083	Oct 1979	-	1	34-00	Navigation/Pitot and Static - Inspection of the Instrument Static Air Plumbing for the Sperry SPZ-200A Autopilot	BEECHCRAFT King Air C90, serials LJ-694, LJ-707, LJ-718, LJ-736, LJ-747, LJ-763, LJ-816, LJ-824, LJ-828 and LJ-838; E90, serials LW-158, LW-177, LW-184, LW-187, LW-190, LW-191, LW-193, LW-199, LW-202, LW-207, LW-211, LW-213, LW-214, LW-215, LW-221, LW-222, LW-232, LW-234, LW-235, LW-238, LW-242, LW-245, LW-248, LW-252, LW-254, LW-256, LW-257, LW-267, LW-268, LW-270, LW-272, LW-275, LW-280, LW-286, LW-287, LW-290, LW-292, LW-294, LW-299, LW-300, LW-301, LW-302, LW-304, LW-306, LW-309, LW-310, LW-312, LW-314, LW-319, LW-321 and LW-325; A100, serials B-240, B-241, B-243, B-244, B-245 and B-247; B100, serials BE-1 through BE-11, BE-13 through BE-20, BE-22, BE-23, BE-24, BE-27 through BE-32, BE-34, BE-36 through BE-39, BE-41, BE-43, BE-45, BE-47 through BE-61, BE-63 through BE-69, BE-71, BE-72 and BE-74, Super King Air 200, serials BB-100, BB-148, BB-157, BB-158, BB-194, BB-196, BB-209, BB-217, BB-251, BB-252, BB-259, BB-265, BB-276, BB-281 and BB-284 BEECHCRAFT Super King Air 200, serials BB-325, BB-333, BB-343, BB-345, BB-346, BB-348, BB-356, BB-364, BB-369, BB-375, BB-378, BB-385, BB-388, BB-393, BB-405, BB-412, BB-413, BB-418, BB-419, BB-420, BB-423, BB-424, BB-430, BB-433, BB-435, BB-441, BB-443, BB-444, BB-445, BB-447, BB-450, BB-457, BB-458, BB-465, BB-466, BB-473, BB-475, BB-477, BB-478, BB-480, BB-486, BB-487, BB-492, BB-495, BB-496, BB-497, BB-500, BB-502, BB-505, BB-509, BB-514, BB-515, BB-516, BB-520, BB-522, BB-523, BB-524, BB-531, BB-533, BB-534, BB-537, BB-541, BB-542, BB-553 and BB-554
SI 1089	Oct 1979	-	2	34-50	Navigation/Pitot Static - Provide an Improved Ground For the Nav Antenna Cable	BEECHCRAFT B19 Sport 150, serials MB-901 through MB-905; C23 Sundowner 180, serials M-2064 through M-2137; C24R Sierra 200, serials MC-599 through MC-644

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1137	Apr 1980	-	1	34-20	Navigation/Pitot and Static - Modification of the Sperry RD-444 Horizontal Situation Indicator Wiring Harness	BEEHCRAFT King Air C90, serials LJ-543 through LJ-838; E90, serials LW-1 through LW-327; 100, A100, serials B-110 through B-243; B100, serials BE-3 through BE-79; Super King Air 200, serials BB-16 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-407, BB-409 through BB-468, BB-470 through BB-488, BB-490 through BB-509, BB-511 through BB-529, BB-531 through BB-550, BB-552 through BB-564, BB-566 through BB-569. See Service Instructions for full details

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 35 Oxygen						
SI 0059-341	May 1968	-	1	35-00	Oxygen System, Inspection of the Oxygen Plumbing Behind the Righthand Sidewall Instrument Panel	
SI 0578-342	Aug 1975	1	2	35-00	Oxygen System - Regulator - Installation of a New Oxygen Regulator	
SI 0726-341	Dec 1975	1	2	35-20	Oxygen System - Replacement of Aft Oxygen System Tube	
SI 0740-342	Jun 1975	-	2	35-00	Oxygen System - Installation of a New Oxygen Regulator	
SI 0776-341	Nov 1975	-	3	35-00	Oxygen - Installation of Oxygen System Equipment Options	
SI 0796-341	Feb 1976	-	2	35-00	Oxygen System - Modification Or Replacement of Oxygen Mask Assemblies	
SI 0803-340	Feb 1976	-	2	35-20	Oxygen - Installation of Improved Covers for Automatic Deployment Oxygen Mask Boxes	
SI 0867-341	Oct 1979	2	2	35-00	Oxygen - Installation of a Moisture Sealed Oxygen Control Cable	
SI 1090	Oct 1979	-	1	35-20	Oxygen - Inspection of the Oxygen Line For Possible Chafing Against the Left Rear Cigarette Lighter	BEECHCRAFT Bonanza F33A, serials CE-465 through CE-879; F33C, serials CJ-40 through CJ-155; V35B, serials D-9538 through D-10276; A36, serials E-477 through E-1579; A36TC, serials EA-1 through EA-21; Baron 95-B55 and 95-B55A, serials TC-1608 through TC-2262; E55 and E55A, serials TE-938 through TE-1164; 58 and 58A, serials TH-385 through TH-1073; 58TC and 58TCA, serials TK-1 through TK-107
SI 1112		-	1	35-20	Oxygen - Replacement of the Passenger and Copilot Oxygen Mask Assemblies	BEECHCRAFT Baron 58TC and 58TCA, serials TK-85 through TK-116

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1130	Dec 1980	-	1	35-10	Oxygen - Notification of Availability of Modification Kits For Crew Compartment Oxygen Mask Assemblies	BEEHCRAFT King Air F90, serials LA-10 through LA-15, LA-17, LA-18, LA-22, LA-23 and LA-25; Super King Air 200, serials BB-582 through BB-590, BB-592 through BB-608, BB-610 through BB-621, BB-623 through BB-626 and BB-628; 200C, serials BL-5 through BL-7
SI 1159	Jan 1981	-	2	35-00	Oxygen - Installation of an Improved Oxygen Control Placard	BEEHCRAFT Super King Air 200, serials BB-6 through BB-247, BB-249 through BB-251, BB-253 through BB-256, BB-258 through BB-405 and BB-407; 200T, serials BT-1 through BT-4

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 36 Pneumatic						
SI 0049-194	Oct 1968	1	1	36-10	Pressure System (Instrument), Replacement of Air Filters	
SI 0050-194	Nov 1968	1	1	36-10	Pressure System (Instrument), Replacing Dual Instrument Air Pressure Indicator	
SI 0077-194	Feb 1969	1	3	36-10	Pressure System (Instrument), Installation of Shield on Inlet Filter	
SI 0127-194	Mar 1969	1	2	36-10	Pressure System (Instrument), Replacement of Air Filters	
SI 0155-394	Jan 1969	-	3	36-10	Pitot and Static System, Securing Static Air Valve Knob	
SI 0224-194	Jul 1969	-	2	36-10	Pressure System (Instrument), Modification of Pressure Pump Shroud	
SI 0255-194	Aug 1969	-	1	36-10	Pressure System (Instrument), Replacing the Air Filter and Adding Tubing Support Clamps	
SI 0257-190	Dec 1969	1	1	36-10	Pressure System, Inspecting the Clamping of the Pneumatic Pressure Regulator Valves and Lines	
SI 0264-194	Sep 1969	-	1	36-20	Pressure System (Instrument), Installing Pressure Failure Indicator	
SI 0291-394	Apr 1972	-	1	36-10	Pitot and Static System, Modification of Primary and Alternate Static Air System.	
SI 0433-190	Jun 1971	-	2	36-10	Pneumatic Pressure System, Installation of a Larger Capacity Filter (Part I) and an H-14 Autopilot Pressure Regulator Bypass Valve (Part II)	
SI 0463-190	May 1972	1	2	36-10	Vacuum and Pressure Systems - Replacement of Air Pump Hose Assemblies with Higher Heat Resistant Hose	
SI 0537-192	Dec 1972	-	2	36-10	Pressure System (Deicer) - Repositioning of Deicer Pressure Line	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0581-194	Aug 1973	-	2	36-00	Pressure System (Instrument) - Installation of an Improved Pressure System Intake Filter	
SI 0595-194	Aug 1973	-	2	36-00	Pressure System (Instrument) - Installation of an Improved Pressure System Intake Filter	
SI 0646-190	Apr 1974	-	3	36-00	Vacuum or Pressure System - Installation of a New Improved Instrument Air Pump	
SI 0759-190	Aug 1975	-	2	36-00	Pneumatic System - Inspection and Modification of Airborne 440 Series Dry Air Pump	
SI 0813-393	Mar 1976	-	2	36-10	Pneumatic - Insulating the Instrument Air Supply Tube	
SI 0855-452	Aug 1976	-	2	36-10	Pneumatic - Replacement of the Forward Cabin Door Seal Air Supply Tube	
SI 1023	May 1979	1	3	36-00	Pneumatic - Improved Flow Control Valve Seal	BEECHCRAFT King Air C90, serials LJ-502 through LJ-783; E90, serials LW-1 through LW-286; 100 and A100, serials B-1 through B-204 and B-206 through B-241; B100, serials BE-1 through BE-39; Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269 and BB-271 through BB-391; 200T, serials BT-1 through BT-4
SI 1105		-	1	36-10	Pneumatic - Installation of Improved Instrument Air Lines	BEECHCRAFT Duchess 76, serials ME-1 through ME-154

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 37 Vacuum						
SI 0009-194	Feb 1968	-	3	37-10	Vacuum Oil Separator, Addition of Reinforcement Clamp.	
SI 0382-190	Jun 1970	-	1	37-00	Dry Air (Vacuum) Pump, Replacement of Drive Oil Seal	
SI 0702-194	Jan 1975	-	2	37-10	Vacuum or Pressure System (Instrument) - Replacement of Vacuum Pump Hose	
SI 0847-194	Jul 1976	-	2	37-10	Vacuum - Inspection of the Vacuum Pump Oil Separator	
SI 0892	Mar 1977	-	2	37-00	Vacuum System - Relocation of Air Filter	BEECHCRAFT B19, serials MB-481 through MB-520, B19 Sport 150, serials MB-521 through MB-818; C23, serials M-1285 through M-1361, C23 Sundowner 180, serials M-1362 through M-1883, A24, serials MA-364 through MA-368, A24R, serials MC-2 through MC-95; A24R,
SI 0933	Aug 1977	-	1	37-00	Vacuum System - Service Life Limitation of Airborne Dry Air Pumps	BEECHCRAFT A23-19, serials MB-1 through MB-288; 23, A23, A23A, serials M-2 and M-4 through M-1068; A23-24, serials MA-1 through MA-272; Bonanza E33 and F33, serials CD-1119 through CD-1243, 35-C33A, E33A and F33A, serials CE-135 through CE-235, CE-249, CE-250, CE-256, CE-260, CE-264 through CE-268 and CE-270 through CE-297; E33C and F33C, serials CJ-1 through CJ-27, S35, V35, V35-TC, V35A, V35A-TC, V35B and V35B-TC, serials D-7920 through D-7925, D-7927, D-7929 through D-7931, D-8381 through D-9060, D-9062 through D-9099, D-9101 through D-9104 and D-9106 through D-9114, 36 and A36, serials E-1 through E-183, E-185 through E-196 and E-198 through E-202, Baron D55, D55A, E55 and E55A, serials TE-452 through TE-772, TE-774 through TE-787, TE-789 and TE-790, 58 and 58A, serials TH-1 through TH-8, Travel Air E95, serials TD-708 through TD-721

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 39						
Electrical Panels, Parts and Instruments						
SI 0029-390	Apr 1968	-	1	39-10	Instruments, Replacement of Engine Gages	
SI 0046-354	Apr 1968	-	1	39-00	Electrical System, Relocate Starting Vibrator Circuit	
SI 0048-392	Apr 1968	-	1	39-10	Instrument Panel, Inspecting Beechcraft Turn Coordinator	
SI 0052-355	Apr 1968	-	3	39-00	Electrical, (Wing and Engine Section), Inspection of Fire Detection Harness	
SI 0055-351	May 1968	-	3	39-00	Electrical (Cockpit), Inspection of the Wiring to the Overvoltage Relay	
SI 0057-351	May 1968	-	1	39-10	Electrical (Cockpit), Rewiring Heater Circuit Breakers	
SI 0058-355	May 1968	-	3	39-00	Electrical (Wing and Engine Section), Inspection of Starter Relay and Mounting Clamps	
SI 0074-395	Jun 1968	-	1	39-10	Subpanel, Installation of New Circuit Breaker for Cigarette Lighter	
SI 0097-351	Oct 1968	1	3	39-10	Electrical (Cockpit and Nose Section), Inspection of Co-Palum Terminals on 150 Ampere Air Conditioner Power Circuit Breaker	
SI 0106-351	Sep 1968	-	3	39-10	Electrical (Cockpit and Nose Section), Improved Fuel Flow Inverter Protection	
SI 0121-350	Oct 1969	1	2	39-10	Electrical, Modification to Prevent Inadvertent Tripping of the Flap Circuit Breaker	
SI 0125-390	Oct 1968	-	1	39-10	Instruments, Calibration of Tit Indicator	
SI 0135-355	May 1969	1	1	39-40	Electrical (Wing and Engine Section), Installation of Starter and Battery Relay Covers	
SI 0136-412	Nov 1968	-	2	39-40	Heater Installation, Modification of Fuel and Air Feed Assembly	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0147-355	Jan 1969	-	2	39-40	Electrical (Wing and Engine Section), Rerouting and Clamping of Wire Bundle to Reverse Current Diodes	
SI 0160-352	Feb 1969	-	3	39-10	Electrical (Cabin Section), Replacement of Generator Control Panel Cover Assembly	
SI 0162-355	Apr 1969	-	1	39-10	Electrical (Wing and Engine Section), Modification of the Starter Generator Control Circuit	
SI 0178-351		-	1	39-10	* Superseded by SI 0330-350	
SI 0180-354	May 1969	-	1	39-10	Electrical (Fuselage Section), Installation of Alternator Out Sensor	
SI 0195-355	Apr 1969	-	3	39-30	Electrical (Wing and Engine Section), Capping A5 Connector	
SI 0203-351	Apr 1970	2	1	39-60	Electrical (Cockpit and Nose Section), Spraycoating the Cockpit Printed Circuit Boards	
SI 0217-393	Jun 1969	-	1	39-10	Instrument Panel Plumbing, Inspection and Reworking the Pressure Manifold	
SI 0272-391	Dec 1969	-	1	39-10	Instrument Panel (Floating), Re-Marking the Engine Gage	
SI 0295-392	Mar 1970	1	1	39-10	Instrument Panel (Fixed), Tachometer Modification	
SI 0296-391	Dec 1969	1	1	39-10	Instrument Panel, (Floating), Installation of Electric Gyros on Pilots Instrument Panel	
SI 0299-395	Dec 1969	-	1	39-10	Subpanel, Installation of Landing Gear Switch Guard.	
SI 0300-395	Jan 1970	-	1	39-10	Subpanel, Reversing of the Cowl Flap Switches and Replacement of the Cowl Flap Switch Plate	
SI 0312-360	Nov 1969	-	1	39-10	Landing Light, Replacement of Circuit Breaker and Wire	
SI 0313-158	Jan 1970	-	1	39-10	Pedestal Controls, Adjustment of Landing Gear Warning Horn Switches	

Service Instructions (sorted by ATA Chapter/SI Number)						
SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0358-395	Apr 1970	-	1	39-10	Subpanel, Inspection of Upper Console Panel Doublers	
SI 0709-395	Feb 1975	-	2	39-10	Instrument - Subpanel - Inspection for and Replacement of the Flap Motor 15 Ampere Circuit Breaker	
SI 0825-352	Oct 1976	1	1	39-10	Electronic Panels - Installation of Protection for the Pedestal Distribution Terminal Board	
SI 0849-352	Jul 1976	-	1	39-00	Electrical Panels and Components - Inspection of DC Power Panel Harness	
SI 0901	Apr 1977	-	2	39-10	Electrical Power - Inspection for Wire Clearance	BEECHCRAFT King Air 65-A90, B90, and C90, serials LJ-76, and LJ-114 through LJ-695, E90, serials LW-1 through LW-196, 100 and A100, serials B-1 through B-229, B100, serials BE-1 through BE-13
SI 0920	Jun 1977	-	3	39-10	Instruments - Installation of New Engine Instrument Cluster Kit	D-1 through D-4865, D-4866 through D-5061, and D-5063, through D-5330; D-5062, D-5331 through D-6561; D-6562 through D-6841; D-6842 through D-7079; D-7080 through D-7139, and D-7141 through D-7309; D-7140, D-7310 through D-9068; CD-1 through CD-387; CD-388 through CD-625; CD-626 through CD-1234; CE-1 through CE-289; CJ-1 through CJ-25; E-1 through E-184; See Service Instructions for full details
SI 0948		-	1	39-40	Electrical - Modification of the Heated Stall Warning Circuit	BEECHCRAFT Baron 58P and 58PA, serials TJ-2 through TJ-85 and TJ-87 through TJ-97, 58TC and 58TCA, serials TK-1 through TK-34 and TK-36 through TK-39
SI 1027	Dec 1978	-	1	39-10	Electrical Panels, Parts & Instruments - Inspect for Lockwashers On Cutler-Hammer Rocker Switches and Install As Necessary	BEECHCRAFT B19 Sport 150, serials MB-866 through MB-900; C23 Sundowner 180, serials M-1971 and M-1980 through M-2063; C24R Sierra 200, serials MC-533 and MC-537 through MC-598; Duchess 76, serials ME-1 through ME-57

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
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ATA Chapter 49
Airborne Auxiliary Power

SI 0696-241	Dec 1974	-	2	49-10	Power Plant - Modification of PT6A-28 Engines For Installation On Beechcraft 99 Airliners	
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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 51 Standard Practices and Structures - General						
SI 0651-112	May 1974	-	2	51-00	Fuselage - Assist Step - Replacement of Cabin Assist Steps	
SI 0700-157	May 1975	1	2	51-00	Flight Controls - Pedestal or Console Structure - Replacement of Quadrant Control Cover	
SI 0751-157	Jul 1975	-	1	51-00	Flight Controls - Pedestal Structure - Inspection of Flap and Stabilator Tab Control Pedestal	

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 52 Doors						
SI 0004-104	Mar 1968	-	1	52-10	Cabin Door, Installation of a Third Latch Point	
SI 0014-106	Feb 1968	-	3	52-30	Baggage Door, Replacement of Hold-Open Assembly on the Nose	
SI 0016-105	Nov 1968	1	1	52-10	Cabin Door (Folding Step), Installation of Locking Mechanism	
SI 0043-104	Apr 1968	-	1	52-10	Cabin Door, Installation of Locking Mechanism	
SI 0068-104	Jul 1968	-	2	52-10	Cabin Door, Improvement of Snubber Installation	
SI 0098-104	Aug 1968	-	3	52-10	Cabin Door, Installation of Lock with Screw-Held Cam	
SI 0123-105	Nov 1968	-	3	52-10	Cabin Door, (Folding Step), Addition of Dual Support Cable	
SI 0186-112	Mar 1969	-	1	52-60	Assist Step, Replacement of Shear Rivet In Retract Cable Actuator Arm	
SI 0237-104	Jul 1969	-	1	52-10	Cabin Door, Securing the Latch Pin Cable Housings	
SI 0263-113	Sep 1969	-	3	52-30	Baggage Compartment (Fwd), Rework of the Lock Body Assembly Retaining Nut and the Tumbler Retaining Screw	
SI 0283-104	Oct 1969	-	1	52-10	Cabin Door, Shortening the Spring Under Pressure Lock Defeat Handle	
SI 0284-104	May 1970	2	1	52-10	Cabin Door, Replacement of Latch Clevis Pin with Bolt	
SI 0303-108	Nov 1969	-	1	52-20	Emergency Exit Hatch, Inspection for Proper Fit of the Emergency Exit Hatch	
SI 0387-107	Apr 1977	1	1	52-30	Doors - Provisions for Flight with Utility Doors Removed	
SI 0422-107	Dec 1970	-	1	52-30	Utility Baggage Door, Inspection of Inside Handle Installation	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0485-351	Aug 1972	1	2	52-70	Electrical (Cockpit and Nose Section), Modification or Addition of Nose Baggage Door Safety Switch	
SI 0501-113	Jun 1972	-	2	52-30	Baggage and Avionics Compartment Doors (Forward), Installing an Additional Latching Feature on the Nose Baggage Door	
SI 0518-104	May 1973	2	2	52-10	Fuselage - Cabin Door - Inspection and Replacement of the Lower Cabin Door Channel Because of Possible Cracks	
SI 0621-354	Nov 1973	-	2	52-70	Electrical (Fuselage Section) - Inspection of Cabin Door Warning Light Switches	
SI 0641-108	Apr 1974	-	3	52-20	Fuselage - Emergency Exit Door - Replacement of Cold Air Duct Seal	
SI 0658-107	Nov 1974	-	2	52-30	Fuselage - Cargo Door or Utility Baggage Door - Installation of an Improved Latch on the Forward Cargo/Utility Door	
SI 0715-108	May 1975	-	1	52-20	Fuselage - Emergency Exit Hatch - Installation of a Caution Decal Emergency Exit Hatch	
SI 0731-114	May 1975	-	2	52-10	Doors - Replacement of Door Handles and Cabin Door Latch Bolts	
SI 0737-105	Apr 1976	-	3	52-10	Doors - Improvements to Cabin Door Folding Step Mechanism and Handle	
SI 0757-104	Aug 1975	-	3	52-10	Doors - Improved Weld Assembly Available For the Cabin Door Dampener Installation	
SI 0793-106	Jan 1980	1	3	52-00	Doors - Installation of Improved Latch Assembly On Large Baggage Door	
SI 0826-107	Apr 1976	-	3	52-30	Doors - Modification of the Cargo Door Latch Support Bracket	
SI 0840-104	Jun 1976	-	1	52-12	Doors - Improved Lock Pin and Third Door Ajar Switch for the Aft Cabin Door	
SI 0851-108		-	1	52-20	* Superseded by SI 1241	
SI 0886-112	Feb 1977	-	2	52-60	Doors - Inspection of Cabin Entrance Step Strut	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0902	Apr 1977	-	3	52-10	Doors - Modification of the Air Stair Door Handrail	BEECHCRAFT Super King Air 200, serials BB-2 and BB-6 through BB-203; which are equipped with high flotation landing gear
SI 0914	Oct 1977	1	1	52-10	Doors - Inspection of Cabin Door Latch Hooks and Lock Pins for Proper Adjustment	BEECHCRAFT King Air C90, serials LJ-689 through LJ-713; E90, serials LW-167 through LW-216, A100, serials B-213 through B-232, B100, serials BE-10 through BE-22, Super King Air 200, serials BB-175 through BB-185, BB-187 through BB-193, BB-195 through BB-198, BB-200 through BB-202 and BB-204 through BB-223, 200T, serials BT-1 and BT-2
SI 0956	Nov 1977	-	1	52-10	Doors - Removal of Cabin Door Safety Chain	BEECHCRAFT Queen Air 65, A65 and A65-8200, serials L-1, L-2, L-6, LF-7, LF-8 and LC-1 through LC-335; 70, serials LB-1 through LB-35; 65-80, 65-A80, 65-A80-8800 and 65-B80, serials LD-1 through LD-487 and LD-489 through LD-492; 65-88, serials LP-1 through LP-26, LP-28 and LP-30 through LP-47, King Air 65-90, 65-A90, B90 and C90, serials LJ-1 through LJ-644; E90, serials LW-1 through LW-126; 99, 99A, A99A and B99 Airliners, serials U-1 through U-161, King Air 100 and A100, serials B-1 through B-209
SI 0972	Feb 1978	-	2	52-60	Doors - Inspection of Assist Steps	BEECHCRAFT Bonanza F33A, serials CE-598 through CE-746, F33C, serials CJ-96 through CJ-129, V35B, serials D-9797 through D-10072; A36, serials E-725 through E-1160; Baron 95-B55 and 95-B55A, serials TC-1890 through TC-2098; E55 and E55A, serials TE-1058 through TE-1116; 58 and 58A, serials TH-658 through TH-879; 58P and 58PA, serials TJ-2 through TJ-122; 58TC and 58TCA, serials TK-1 through TK-62
SI 1005		-	2	52-10	Doors - Part I, Removal of Screw From Arm Rest On Cabin Entrance Door; Part II, Addition of Door Lock Stop; Part III, Addition of Drain Hole In Door Pressure Lock	BEECHCRAFT 58P and 58PA, serials TJ-2 through TJ-138. BEECHCRAFT 58P and 58PA, serials TJ-2 through TJ-151. BEECHCRAFT 58P and 58PA, serials TJ-2 through TJ-176
SI 1051		-	2	52-10	Doors - Replace of the Door Lock Assemblies	BEECHCRAFT Duchess 76, serials ME-1 through ME-6 and ME-8 through ME-115
SI 1076		-	2	52-00	Doors - Replacement of the Door Stop Assemblies	BEECHCRAFT Duchess 76, serials ME-1 through ME-6 and ME-8 through ME-117

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1080	Aug 1979	-	2	52-10	Doors - Addition of Drain Holes In the Cabin Airstair Door Pressure Lock	BEECHCRAFT Queen Air 65-88, serials LP-1 through LP-26, LP-28 and LP-30 through LP-47; King Air 65-90, 65-A90, B90 and C90, serials LJ-1 through LJ-857; E90, serials LW-1 through LW-326; Super King Air F90, serials LA-1 through LA-4; King Air 100 and A100, serials B-1 through B-204 and B-206 through B-247; B100, serials BE-1 through BE-72; Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-407, BB-409 through BB-468, BB-470 through BB-488, BB-490 through BB-509, BB-511 through BB-529, BB-531 and BB-532; 200C, serials BL-1 and BL-2; 200T, serials BT-1 through BT-4
SI 1120	Feb 1980	-	2	52-40	Doors - Improved Sealing of the Avionics Compartment	BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-407, BB-409 through BB-468, BB-470 through BB-488, BB-490 through BB-509, BB-511 through BB-529, BB-531 through BB-550, BB-552 through BB-564, BB-566 through BB-572, BB-574 through BB-590, BB-592 through BB-608, BB-610 through BB-622 and BB-625; 200C, serials BL-1 through BL-6; 200T, serials BT-1 through BT-13
SI 1126	Oct 1981	1	1	52-30	Doors - Modification of Aft and Nose Hinged Baggage Door Latching Mechanism	BEECHCRAFT Queen Air 65, A65 and A65-8200, serials L-1, L-2, L-6, LF-7, LF-8 and LC-1 through LC-335; 70, serials LB-1 through LB-35; 65-80, 65-A80, 65-A80-8800 and 65-B80, serials LD-1 through LD-505; King Air C90, serials LJ-569 through LJ-682; E90, serials LW-49, LW-51, LW-64, LW-98, LW-104, LW-122, LW-128, LW-140 and LW-313; 99, 99A, A99A and B99 Airliners, serials U-1 through U-164
SI 1127		-	2	52-10	Doors - Replace Aft Cabin Door Lock Pin Seal Assembly	BEECHCRAFT Pressurized Baron 58P, serials TJ-67 through TJ-168, TJ-170 through TJ-172 and TJ-174 through TJ-186. Also serials TJ-3 through TJ-66 which have Kit No. 102-4003-1 S installed, providing an improved lock pin system
SI 1169		-	1	52-40	Doors - Installation of a Secondary Latch On the Hinged Nose Baggage Door	BEECHCRAFT Duke 60, A60 and B60, serials P-4 through P-569

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1171	Mar 1981	-	1	52-40	* Superseded by SI 1181	BEECHCRAFT King Air C90, serials LJ-569 through LJ-832, LJ-834 through LJ-975 and LJ-977 through LJ-985. E90, serials LW-49, LW-51, LW-64, LW-98, LW-104, LW-122, LW-140 and LW-313
SI 1181	Feb 1983	1	1	52-40	Doors - Installation of a Secondary Latch Mechanism On the Hinged Nose Baggage Door	BEECHCRAFT Queen Air 65, A65 and A65-8200, serials L-1, L-2, L-6, LF-7, LF-8 and LC-1 through LC-335; 70, serials LB-1 through LB-35; 65-80, 65-A80, 65-A80-8800 and 65-B80, serials LD-1 through LD-511; King Air C90, serials LJ-569 through LJ-832, LJ-834 through LJ-975, LJ-977 through LJ-979 and LJ-981 through LJ-985; E90, serials LW-49, LW-51, LW-64, LW-98, LW-104, LW-122, LW-140 and LW-313
SI 1195	Apr 1982	1	1	52-40	Doors - Installation of a Secondary Latch On the Hinged Nose Baggage Door	BEECHCRAFT Baron 95-55, 95-A55, 95-B55 and 95-B55A, serials TC-1 through TC-349, TC-351 through TC-1392, TC-1397 through TC-1401 and TC-1403 through TC-2384; 95-B55B (T-42A), serials TF-1 through TF-70; 95-C55, 95-C55A, D55, D55A, E55 and E55A, serials TC-350, TE-1 through TE-49 and TE-51 through TE-1189; Turbo-Baron 56TC and A56TC, serials TG-2 through TG-94; Baron 58 and 58A, serials TH-1 through TH-1246; Pressurized Baron 58P and 58PA, serials TJ-3 through TJ-370; Baron 58TC and 58TCA, serials TK-1 through TK-139; Travel Air 95, B95, B95A, D95A and E95, serials TD-2 through TD-721
SI 1202	Dec 1981	-	1	52-10	Doors - Inspection of the Upper Latch Hooks On the Cabin Entrance Door	BEECHCRAFT King Air F90, serials LA-2 through LA-56 and LA-59 through LA-91
SI 1224	Aug 1983	-	2	52-10	Doors - Inspection and/or Replacement of the Airstair Door Roller Assemblies	BEECHCRAFT King Air C90, serials LJ-986 and LJ-996; F90, serials LA-2 through LA-167; BEECHCRAFT Super King Air 200 and B200, serials BB-2 through BB-980; 200T, serials BT-1 through BT-21

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 53 Fuselage						
SI 0042-031	Nov 1979	2	1	53-40	Fuselage - Inspection of Forward Wing Attach Point Brackets	
SI 0124-109	Nov 1968	-	3	53-50	Nose Cone and Tail Cone, Installation of Protective Plastic Nose Cone Cap	
SI 0128-101	Nov 1968	-	3	53-10	Front Spar Carry-Thru Structure, Enlarging the Flap Motor Access Hole.	
SI 0140-131	Jan 1969	-	1	53-10	Empennage Installation, Installation of Radius Fillers and Longer Bolts	
SI 0153-090	Sep 1969	1	1	53-00	Fuselage, Modification of Fuselage Drain Provisions	
SI 0156-066		-	1	53-10	Center Section Leading Edge, Reinspection for Security and Condition of Components.	
SI 0183-356	May 1969	-	2	53-10	Battery Installation, Strengthening of the Nose Mounted Battery Carrier	
SI 0200-038	May 1969	-	3	53-50	Nacelle and Fillets (Wing), Installation of New Wing Fillets	
SI 0220-091	Aug 1969	-	1	53-10	Nose Structure, Sealing the Baggage Compartment	
SI 0242-090	Aug 1969	-	2	53-10	Fuselage, Modification to Help Prevent Moisture Leaks	
SI 0258-095	Aug 1969	-	1	53-10	Crew Compartment Structure (Lower), Installation of Protective Cover Over Electrical Components	
SI 0260-157	Sep 1969	-	3	53-20	Pedestal and Console Structure, Providing Clearance between the Pedestal and the Instrument Floating Panel	
SI 0261-103	Sep 1970	-	1	53-10	Fuselage Structure (Aft), Installation of Reinforcement Angle	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0262-101	Sep 1969	-	3	53-10	Front Spar Carry thru Structure, Rework Spar Stiffeners to Provide Clearance for Landing Gear Retract Rod Pressure Boots	
SI 0268-103	Apr 1970	1	1	53-10	Aft Fuselage, Modification of Drain Provisions	
SI 0321-093	Jan 1970	-	1	53-10	Nose Structure (Upper), Inspection of Rivets in the Nose Landing Gear Actuator Support Brackets	
SI 0340-091	Mar 1970	-	3	53-50	Nose Structure, Nose Cone Attachment	
SI 0345-018	Oct 1970	-	1	53-10	Airframe, Inspection of Cabin Interior Structure	
SI 0351-094	Aug 1970	-	1	53-10	Crew Compartment Structure (Lower), Installation of Rivets and additional	
SI 0353-104	Apr 1970	-	2	53-10	Cabin Door, Inspection and Replacement of the Hinge Assemblies and Stop	
SI 0361-013	May 1971	1	1	53-30	Fuselage Skins, Inspecting the Lower Forward Wing Stub Skins	
SI 0367-109	May 1970	-	2	53-50	Nose Cone, Apply Polyurethane Paint to Forward Portion of Nose Cone	
SI 0388-018		-	1	53-10	* Superseded by SI 0986	
SI 0393-018	Jun 1973	1	1	53-10	Airframe, Inspection of Basic Structural Components	
SI 0394-018	Nov 1970	-	1	53-10	Airframe, Inspection of Basic Structural Components	
SI 0445-103	May 1971	-	1	53-10	Fuselage Structure (Aft), Addition of Support Angle and Larger Rivets in Aft Fuselage and Checking for Rivets Under Crew Compartment Floor	
SI 0476-103	Dec 1971	-	2	53-00	Fuselage Structure (Aft) - Inspection of Rivet Pattern	
SI 0538-062	Dec 1972	-	2	53-00	Center Section Front Spar - Installation of Improved Main Landing Gear Gearbox Support Assembly	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0550-313	Apr 1974	2	2	53-40	Cabin Furnishings - Seats (Pilot, Copilot and Passenger) - Installation of Additional Seat Track Stops	
SI 0561-312	Feb 1973	-	2	53-20	Cabin Bottom Structure - Installation of a Reinforced Floorboard Panel	
SI 0565-103	Feb 1973	-	1	53-40	Fuselage - Structure (Aft) - Part I, Inspection of the Horizontal Stabilizer Trim Actuator Support Brackets for Possible Fatigue Cracks; Part II, Replacement of the Horizontal Stabilizer Actuator Trim Support Brackets	
SI 0582-312	Jun 1973	-	2	53-40	Cabin Furnishings - Floorboards - Replacement of Fifth and Sixth Seat Track Forward and Aft Travel Limiting Screws	
SI 0583-112	Jun 1973	-	2	53-10	Fuselage - Assist Step - Reinforcement of Assist Step Attachment	
SI 0619-090	Feb 1974	-	1	53-10	Fuselage - Installation of Kit to Allow Intentional Spins	
SI 0623-103	Jan 1974	-	2	53-10	Fuselage - Fuselage Structure (Aft) - Modification of Frame Assembly to Reduce Possibility of Elevator Cable Interference	
SI 0741-103	Jan 1977	1	1	53-10	Fuselage Main Frame - Addition of Drain Holes In Lower Fuselage Skin	
SI 0755-103		-	1	53-00	* Superseded by SB 2244	
SI 0852-091	Aug 1976	-	2	53-10	Fuselage - Installation of Additional Sealing in the Avionics Compartment	
SI 0853-104	Aug 1976	-	2	53-10	Fuselage - Inspection of Rivets in the Aft Cabin Door Frame	
SI 0871-090	Dec 1976	-	1	53-10	Fuselage - Installation of Kit to Allow Intentional Spins	
SI 0873-098	Dec 1976	-	1	53-00	Fuselage - Inspection For Rivet Fit	
SI 0898	Mar 1977	-	1	53-10	Fuselage - Installation of Additional Rivets in the Aft Wing Spar and the Lower Cabin Structure	BEECHCRAFT Super King Air 200, serials BB-2 through BB-138

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0927	Mar 1978	1	2	53-40	Fuselage - Installation of Wire Bundle Bracket Assembly	BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269 and BB-271 through BB-292; 200T, serials BT-1, BT-2 and BT-3. BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-201, BB-203 through BB-269 and BB-271 through BB-292; 200T, serials BT-1, BT-2 and BT-3
SI 0932		-	1	53-10	Fuselage - Inspection and Installation of a Reinforcement to F.S. 68.00 Bulkhead	BEECHCRAFT Baron 58P and 58PA, serials TJ-3 through TJ-108
SI 0946	Oct 1977	-	1	53-00	Fuselage - Clip Installation Inspection	BEECHCRAFT Super King Air 200, serials BB-2, BB-6 through BB-185, BB-187 through BB-202, and BB-204 through BB-267; 200T, serials BT-1 and BT-2
SI 0963	Nov 1977	-	2	53-00	Fuselage - Improved Water Drainage From Aft Fuselage	BEECHCRAFT King Air C90, serials LJ-569 through LJ-735, E90, serials LW-1 through LW-247, 100 and A100, serials B-1 through B-236, B100, serials BE-1 through BE-29, Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, and BB-271 through BB-285, 200T, serials BT-1, BT-2, and BT-3
SI 0986	Aug 1978	-	1	53-10	Structures - Part I, Replacement of Center Section Main Lower Spar Cap and the Outboard Wing Main Spar and Installation of Rear Spar Reinforcement; Part II, Inspection of Remaining Structure on Wing Center Section and Outboard Wings	BEECHCRAFT 99, 99A, A99A and B99 Airliners, serials U-1 through U-164 with 10,000 hours or more of time in service
SI 0990	May 1980	2	1	53-10	Fuselage - Inspection of FS 257.6 and FS 271.92 Bulkheads at the Forward and Aft Horizontal Stabilizer Stub Spars	BEECHCRAFT Baron 95-55, 95-A55, 95-B55 and 95-B55A, serials TC-1 through TC-349 and TC-351 through TC-2124; 95-B55B (T42A), serials TF-1 through TF-70; 95-C55, 95-C55A, D55, D55A, E55 and E55A, serials TC-350 and TE-1 through TE-1124; Turbo-Baron 56TC and A56TC, serials TG-2 through TG-94; Baron 58 and 58A, serials TH-1 through TH-908; 58P and 58PA, serials TJ-3 through TJ-141; 58TC and 58TCA, serials TK-1 through TK-68; *Travel Air 95, B95, B95A, D95A and E95, serials TD-2 through TD-721. See Service Instructions for full details

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1030		-	2	53-00	* Superseded by SB 2004	BEEHCRAFT B19 Sport 150, serials MB-846 through MB-905; C23 Sundowner 180, serials M-1941 through M-2079; C24R Sierra 200, serials MC-500 through MC-612
SI 1064	May 1979	-	2	53-00	Fuselage - Inspect of Seals On the Windshield, Cabin Windows, the Firewall and FS 68.00 Frame	BEEHCRAFT A23-19, 19A, M19A and B19, serials MB-1 through MB-520; B19 Sport 150, serials MB-521 through MB-905; 23, A23, A23A, B23 and C23, serials M-2 through M-1361; C23 Sundowner 180, serials M-1362 through M-2129; A23-24 and A24, serials MA-1 through MA-368; A24R, serials MC-2 through MC-95; A24R, B24R and C24R Sierra 200, serials MC-96 through MC-642
SI 1068	Oct 1979	1	1	53-10	Fuselage - Installation of Water Seal Cover In the Avionics Compartment Floor	BEEHCRAFT Super King Air 200, serials BB-183 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-407, BB-409 through BB-468, BB-470 through BB-488, BB-490 through BB-509 and BB-511 through BB-514; 200T, serials BT-1 through BT-3; 200C, serials BL-1 and BL-2
SI 1173		1	1	53-40	Fuselage - Inspection of the Shoulder Harness Attach Bracket	BEEHCRAFT Skipper 77, serials WA-3 through WA-235, WA-237, WA-238, WA-240 through WA-254, WA-256, WA-258, WA-261 through WA-264, WA-266, WA-267 and WA-269
SI 1245	Feb 1983	-	1	53-10	Fuselage - Inspection For Corrosion At the Firewall and F.S. 68.00 Frame	BEEHCRAFT A23-19, 19A, M19A and B19, serials MB-1 through MB-520; B19 Sport 150, serials MB-521 through MB-905, 23, A23, A23A, B23 and C23, serials M-1 through M-1361, C23 Sundowner 180, serials M-1362 through M-2352; A23-24 and A24, serials MA-1 through MA-368, A24R, serials MC-2 through MC-95, A24R, B24R and C24R Sierra 200, serials MC-96 through MC-772
SI 1250		-	1	53-10	Fuselage - Installation of Improved Cabin Entrance Steps	BEEHCRAFT Skipper 77, serials WA-1 through WA-312

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 54 Nacelles/Pylons						
SI 0108-038	Feb 1969	1	1	54-10	Nacelle (Wing), Strengthening the Nacelle Installation	
SI 0229-063	Oct 1969	-	2	54-10	Nacelle and Side Brace Ribs (Center Section), Installing a Wheel Well Ice Protection Boot	
SI 0251-065	Aug 1969	-	1	54-30	Nacelle, (Center Section), Venting the 120 Volt/Ampere Inverter	
SI 0335-063	May 1970	-	2	54-00	Nacelle and Side Brace Ribs (Center Section), Wheel Well Boots for Ice Protection.	
SI 0391-111	Jul 1970	-	1	54-10	Firewall (Single Engine), Sealing Hole in Firewall	
SI 0817-065	Mar 1976	-	2	54-30	Nacelles/Pylons - Installation of Nacelle Access Cover Insulators	
SI 0835-111	Apr 1976	-	1	54-10	Nacelles - Modification of the Engine Firewall	
SI 0875-038	Dec 1976	-	1	54-40	Nacelle/Pylons - Inspection of the Attach Bolts in the Engine Mount Fittings	
SI 0897	Mar 1977	-	1	54-10	Nacelles/Pylons - Inspection of Main Gear Wheel Well Fender Installation for Possible Loose Rivets and Modification of Wheel Well Fender Brackets	The following Super King Air 200 airplane serials which were manufactured with high flotation landing gears BB-12, BB-15, BB-25, BB-27, BB-33, BB-35, BB-44, BB-47, BB-54, BB-55, BB-61, BB-70, through BB-74, BB-76, BB-77, BB-82 through BB-84, BB-86, BB-87, BB-102, BB-105, BB-107, BB-108, BB-113, BB-116, BB-118, BB-120, BB-123, BB-125, BB-128, BB-132, BB-137, BB-140, BB-142, BB-143, BB-148, BB-150, BB-152, BB-155, BB-161, through BB-163, BB-165, BB-171, BB-174, BB-175, BB-180, BB-181, BB-184, BB-185 and BB-188
SI 0952	Nov 1977	-	2	54-10	Nacelles/Pylons - Modification of Landing Gear Drag Leg Support	BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-318, 200T, serials BT-1 through BT-3

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1004	Aug 1978	-	3	54-10	Nacelle - Installation of a Doubler To Cover Unused Holes In the Left Nacelle Fuel Cell Liner	BEEHCRAFT King Air 100 and A100, serials B-1 through B-240; B100, serials BE-1 through BE-51; Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-393 and BB-396; 200T, serials BT-1, BT-2 and BT-3
SI 1237		-	1	54-10	* Superseded by SB 2018	BEEHCRAFT Duchess 76, serials ME-1 through ME-437

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 55 Stabilizers						
SI 0017-132	Feb 1968	-	3	55-10	Horizontal Stabilizer, Installing Chemical Milled Skins in Place of Original Skins	
SI 0053-133	Jun 1968	-	3	55-10	Stabilator and Tab, Addition of Drain Holes	
SI 0079-135	Jul 1968	-	1	55-40	* Superseded by SB 2365	
SI 0086-131	Aug 1968	-	2	55-00	Empennage Installation, Inspection of Horizontal Stabilizer Skins, Elevator Skins and Torque Tube Collars.	
SI 0093-131	Sep 1969	1	1	55-00	Empennage Installation, Addition of Rivets in the Elevator and Inspection of Rivets in Rudder and Stabilizers	
SI 0131-130	Nov 1968	-	1	55-00	Empennage, Addition of Rivets in the Horizontal Stabilizer and Elevator	
SI 0144-164	Dec 1968	-	1	55-20	Elevator Tab Actuator, Inspection of Rivets in the Mounting Nutplates	
SI 0168-132	Feb 1969	-	3	55-10	Horizontal Stabilizer, Spares Replacement	
SI 0170-131	May 1969	1	1	55-40	Empennage Installation, Inspecting the Lower Rudder Hinge Assembly	
SI 0172-132	Mar 1969	-	1	55-10	Horizontal Stabilizer, Replacement of Horizontal Stabilizer Actuator	
SI 0190-133	Mar 1969	-	1	55-20	Elevator, Inspecting for, and repairing, Cracks in the Spar at the Outboard Hinge Bracket.	
SI 0247-132	Aug 1969	-	1	55-20	Horizontal Stabilizer, Inspection of Elevator Hinge Fittings	
SI 0280-132	Oct 1969	-	2	55-10	Horizontal Stabilizer, Inspection of Bonding on Trailing Edge Skins	
SI 0287-132	Oct 1969	-	1	55-10	Horizontal Stabilizer, Modification of Horizontal Stabilizer Cap Attaching Strap	
SI 0333-131	Feb 1982	2	2	55-20	Stabilizers - Replacement of Elevators and Reinforcement of Elevator Hinge Brackets	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0336-134	Feb 1970	-	1	55-30	Vertical Stabilizer and Dorsal Fin, Inspection of Vertical Stabilizer Forward Spar at Fuselage Attachment Point	
SI 0342-132	Apr 1975	4	1	55-20	Horizontal Stabilizer - Replacement of the Inboard Elevator Hinge Bracket	
SI 0423-133	Apr 1971	-	1	55-20	Elevator, Inspection of Hinge Points for Alignment and Spar for Cracks in Area of Outboard Hinge	
SI 0450-133	Aug 1978	1	2	55-20	Flight Controls - Inspection of Elevator Hinge Points for Alignment and Elevator Spar for Cracks in Area of Outboard Hinge	
SI 0455-152		-	1	55-00	* Superseded by SI 0618-152	
SI 0467-131	Oct 1971	-	2	55-00	Empennage Installation - Modification of Horizontal Stabilizer Trailing Edge to Accommodate Aluminum Elevators	
SI 0496-131	Nov 1977	2	1	55-50	Empennage Installation - Inspection of Elevator Hinges for Condition	
SI 0530-134	Jun 1975	1	1	55-30	Empennage - Vertical Stabilizer - Part I, Inspection of the Vertical Stabilizer Main Spar for Fatigue Cracks and/or Nicks; Part II, Repair of Fatigue Cracks and/or Nicks in the Vertical Stabilizer Main Spar	
SI 0541-133	Dec 1972	-	3	55-20	Empennage - Elevator - Notice of Availability of Beaded Elevator Skins or Smooth Skin Elevator Assemblies for Replacement	
SI 0636-133	Mar 1974	-	2	55-20	Empennage - Elevator - Inspection of Elevator Hinges and Torque Fittings For Proper Attachment and/or Possible Wear	
SI 0695-132	Dec 1974	-	2	55-50	Empennage - Horizontal Stabilizer - Inspect and Repair Horizontal Stabilizer	
SI 0707-133	Feb 1975	-	1	55-20	Empennage - Elevator and Tab - Inspection of Moisture Drain Provisions On Elevators	
SI 0729-130	May 1976	2	1	55-10	Stabilizers - Inspection of Stabilizer Attaching Fitting	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0810-134	Dec 1977	1	1	55-30	Stabilizers - Inspection and Possible Replacement of Rivet in the Forward and Aft Spars of the Vertical Stabilizer	
SI 0841-131	Dec 1977	1	2	55-10	Stabilizers - Inspection and Modification of the Horizontal Stabilizer Wiper Brush Seal Assemblies	
SI 1029	Jun 1979	1	3	55-40	Stabilizers - Close Bird Entrances In the Rudder	BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-407 and BB-409 through BB-493, 200C, serials BL-1 and BL-2, 200T, serials BT-1 through BT-4
SI 1041		-	1	55-20	Stabilizers - Inspection of Elevator Trailing Edge Bond Thickness	BEECHCRAFT Duchess 76, serials ME-1 through ME-6 and ME-8 through ME-62
SI 1111	Jan 1981	1	1	55-20	Stabilizers - Improved Attachment of the Elevator Control Horns To the Elevator Torque Tubes	BEECHCRAFT King Air F90, serials LA-2 through LA-43; Super King Air 200, serials BB-3 through BB-674; 200C, serials BL-1 through BL-8; 200T, serials BT-1 through BT-16
SI 1116		-	1	55-40	Stabilizers - Installation of Drain Holes In the Rudder and Rudder Trim Tab	BEECHCRAFT Duchess 76, serials ME-1 through ME-252, ME-254, ME-256 through ME-261, ME-263 through ME-267, ME-269 through ME-274, ME-279, ME-283, ME-284, ME-286, ME-288 through ME-295, ME-297, ME-299, ME-300, ME-302 through ME-307, ME309, ME-311 through ME-313, ME-315 and ME-316, Skipper 77, serials WA-1 through WA-76
SI 1150	Oct 1981	-	1	55-10	Stabilizers - Inspection and Possible Rework of the Horizontal Stabilizer Rear Spar	BEECHCRAFT 99A and B99 Airliner, serials U-147 through U-164; King Air 100 and A100, serials B-1 through B-247; B100, serials BE-1 through BE-90. BEECHCRAFT 99, 99A, A99A and B99 Airliner, serials U-1 through U-146
SI 1167	Mar 1981	-	2	55-10	Stabilizers - Inspection and/or Replacement of the Horizontal Stabilator Aft Center Spars	BEECHCRAFT A23-19, 19A, M19A and B19, serials MB-1 through MB-520; B19 Sport 150, serials MB-521 through MB-905; 23, A23, A23A, B23 and C23, serials M-1 through M-1361; C23 Sundowner 180, serials M-1362 through M-2270; A23-24 and A24, serials MA-1 through MA-368; A24R, serials MC-2 through MC-95; A24R, B24R and C24R Sierra 200, serials MC-96 through MC-726

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1192	Jul 1981	-	2	55-10	Flight Controls - Inspection of Horizontal Stabilizer Forward Spar Web For Possible Working Rivets	BEECHCRAFT King Air F90, serials LA-2 through LA-101; Super King Air 200 and B200, serials BB-2 through BB-785; 200C, serials BL-1 through BL-17; 200T, serials BT-1 through BT-16 and BT-18
SI 1193		-	1	55-10	Stabilizers - Inspection of Horizontal Stabilizer Attach Bolts	BEECHCRAFT Skipper 77, serials WA-1 through WA-7, WA-9 through WA-29, WA-31 through WA-39, WA-41 through WA-51, WA-53 through WA-70, WA-72 through WA-79, WA-81 through WA-89 and WA-91 through WA-98
SI 1207	Aug 1982	1	1	55-00	Stabilizers - Replacement of Elevators	BEECHCRAFT Baron 95-B55 and 95-B55A, serials TC-2365 through TC-2405, E55 and E55A, serials TE-1185 through TE-1194, 58 and 58A, serials TH-1201 through TH-1275, Pressurized Baron 58P and 58PA, serials TJ-324 through TJ-379, Baron 58TC and 58TCA, serials
SI 1216	Feb 1982	-	1	55-20	Stabilizers - Replacement of Elevators	BEECHCRAFT C99 Airliner, serials U-165 through U-189
SI 1256		-	1	55-00	Stabilizers - Improved Attachment of the Rudder Balance Weight	BEECHCRAFT Skipper 77, serials WA-1 through WA-312

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 56 Windows						
SI 0129-110	Apr 1970	1	3	56-10	Windshield and Windows, Modification to Help Prevent Windshield Delamination	Beechcraft Queen Air 65-88, serials LP-1 through LP-47; King Air 65-90, 65-A90 and B90, serials LJ-1 and after.
SI 0594-110	Apr 1974	2	1	56	Fuselage - Windows - Installation of an Improved Pilot's Side Window	
SI 0735-110	Sep 1975	1	1	56-10	Windows - Inspection of Electronically Heated Windshields For Anti-Static Coating	
SI 0828-110	Aug 1978	1	1	56-20	Windows - Inspection and Reinforcement of the Left Cabin Window Forward of the Rear Cabin Door	
SI 0839-110	Jan 1977	-	3	56-00	Windows, Polarized Window Panes.	
SI 0881-110	Feb 1977	-	3	56-20	Windows - Installation of Curtains or Blinds and Tinted Inner Windows as Replacements for Polarized Windows	
SI 0885	Apr 1977	-	1	56-10	Windshield - Inspection of Anti-Static Tab Bonding	BEEHCRAFT King Air C90, serials LJ-673 through LJ-703; E90, serials LW-152 through LW-203, A100, serials B-223 through B-230; B100, serials BE-2 through BE-18; Super King Air 200, serials BB-77 through BB-189
SI 1214	Dec 1982	-	1	56-00	Windows - Inspection of Fuselage Side Windows To Insure That Multi-Ply Windows are Installed	BEEHCRAFT King Air F90, serials LA-2 through LA-7, Super King Air 200, serials BB-2 through BB-525, 200T, serials BT-1 through BT-7 BEEHCRAFT King Air F90, serials LA-103 through LA-146; Super King Air 200 and B200, serials BB-789 through BB-852, BB-854 through BB-868 and BB-870; 200C and B200C, serials BL-18 through BL-37; 200CT, serial BN-1

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 57 Wings						
SI 0039-035	Apr 1968	-	3	57-00	Wing Front Spar, Use of Proper Wrench on Nut for the Lower Forward Attachment Bolt	
SI 0064-067	Dec 1968	1	1	57-10	Center Section, Reinforcement Of Rear Spar Jack Pad	
SI 0094-063	Sep 1968	-	1	57-10	Nacelle and Side Brace Ribs (Center Section), Installation of Side Brace Rib Doublers	
SI 0165-039	Mar 1969	-	2	57-20	Wing Tip, Installation of New Strobe Light Glareshield.	
SI 0218-036	Jun 1969	-	3	57-10	Wing Box Section, Cutting an Access Hole	
SI 0239-012	Jan 1971	3	1	57-30	Wing Skins, Inspecting Wings and Flaps for Corrosion Aft of the Exhaust Stack	
SI 0373-036	Feb 1977	2	2	57-10	Wing Box Section - Inspection for Stringer Clips at Wing Root Rib and Wing Skin Cracks if Clips are Missing	
SI 0408-032	Dec 1970	-	1	57-10	Wing Assembly, Installation of Piano Wire Pin Retaining Plate	
SI 0427-032	Apr 1971	-	1	57-10	Wing Assembly, Installation of Piano Wire Pin Retaining Clamps	
SI 0444-033	May 1971	-	1	57-30	Center Section Leading Edge, Installation of Louvered Skins	
SI 0510-032	Jul 1972	-	2	57-30	Wing - Wing Assembly - Installation of Strap Below Wing Aileron Push Rod Opening	
SI 0514-035		-	1	57-00	* Superseded by SB 2538	
SI 0572-031	May 1973	-	1	57-40	Wing Installation - Part I and Part II, Inspection of Upper Forward Wing Bolts for Correct Washers; Part III, Inspection of Lower Forward Wing Fittings for Impressions Caused by Incorrect Radius on Torque Washers	
SI 0577-034	May 1973	-	2	57-30	Wing Lead Edge (Outboard) - Inspection of Stall Strip Location	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0605-039	Oct 1973	-	1	57-20	Wing Tip - Installation of Nonmagnetic Hardware In the Vicinity of Flux Valve	
SI 0626-032	Jan 1974	-	1	57-00	Wing - Wing Assembly - Part I, Inspection and Replacement of Jo-Bolts on the Main Landing Gear Forward Support Castings; Part II, Inspection and Replacement of the Main Landing Gear Aft Support Castings	
SI 0713-037	Feb 1975	-	2	57-40	Wing - Wing Rear Spar - Inspect Rear Spar Landing Gear Adapter Assembly	
SI 0732-417	May 1975	-	3	57-22	Wings - Auxiliary Structure - Replacement of the Leading Edge Heat Exchanger Inlet Duct Assembly in the Wing Center Section	
SI 0775-062	Nov 1975	-	1	57-40	Wings - Inspection of Wing To Center Section Attachment At the Lower Forward Spar Cap	
SI 0804-012	Feb 1976	-	2	57-30	Wings - Improved Wing Tank Access Covers	
SI 0819-033	Jan 1978	1	2	57-30	Wings - Installation of a Reinforcement on the Lower Inboard Wing Leading Edge Skin	
SI 0824-035	Nov 1977	2	1	57-10	Wings - Inspection of the Main Spar	
SI 0827-041	Apr 1976	-	2	57-50	Wings - Installation of Aileron Weight Dampeners	
SI 0930	Feb 1979	1	1	57-20	Wings - Replacement of the Scuff Pad in Wet Wing Tips	BEECHCRAFT Baron 58 and 58A, serials TH-1 through TH-927; 58P and 58PA, serials TJ-2 through TJ-146, 58TC and 58TCA, serials TK-1 through TK-74; Duke B60, serials P-3 through P-479
SI 0944	Dec 1977	-	1	57-50	Wings - Reduction of Precipitation Static Noise	BEECHCRAFT Super King Air 200 serials, BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-297, and BB-300 through BB-306
SI 0995		-	2	57-30	Wing - Inspect the Upper Wing Surface for Cracks and Repair if Necessary	BEECHCRAFT Duke 60, A60, B60, serials P-3 through P-486
SI 1016	Oct 1978	-	2	57-30	Wings - Installation of a Wedge Strip To Improve Aileron Centering	BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-407 and BB-409 through BB-414, 200T, serials BT-1, through BT-4

Service Instructions (sorted by ATA Chapter/SI Number)						
SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1061		-	1	57-10	Wings - Inspection of Fuel Tank Outboard Rib Attach Bolts	BEECHCRAFT Duchess 76, serials ME-2 through ME-6, ME-8 through ME-63, ME-71 and ME-72
SI 1063	May 1979	-	2	57-50	Wings - Inspection and/or Replacement of the Aileron Trim Tab Outboard Hinge Assembly	BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-407, BB-409 through BB-468; 200C, serial BL-1; 200T, serials BT-1 through BT-3
SI 1071		-	1	57-10	Wings - Inspection and Repair Wing of the Spar Center Splice Plates	BEECHCRAFT Duchess 76, serials ME-1 through ME-6 and ME-8 through ME-185
SI 1088		-	1	57-40	Wings - Inspection of Wing Attach Bolts and Attach Bolt Nut Plate Threads	BEECHCRAFT Skipper 77, serials WA-1 through WA-39, WA-41, WA-42 and WA-44 through WA-46
SI 1100		-	1	57-40	Wings - Installation of Improved Nuts and Torque Indicating Washer Assemblies on the Lower Forward Wing Attach Bolts	BEECHCRAFT Duke 60, A60 and B60, serials P-4 through P-485 BEECHCRAFT Duke B60, serials P-486 through P-519, P-521 and P-522
SI 1140	Dec 1981	-	1	57-40	Wings - Inspection and/or Replacement of Wing Attach Bolts, Nuts and Inspection of Wing Attach Fittings	See Service Instructions for full details
SI 1188		-	1	57-50	Wings - Inspection and Possible Rework of the Flap Hinge Brackets	BEECHCRAFT Duchess 76, serials ME-1, ME-2, ME-4 through ME-286, ME-288 through ME-295, ME-297 through ME-313, ME-315 through ME-324, ME-326 through ME-339, ME-341 through ME-347, ME-349, ME-351 through ME-359, ME-362 through ME-367, ME-372 through ME-377, ME-382 and ME-383
SI 1208	Dec 1981	-	1	57-40	Wings - Inspection and/or Replacement of Wing Attach Bolts, Nuts and Inspection of Wing Attach Fittings	BEECHCRAFT Queen Air 65, A65 and A65-8200, serials L-1, L-2, L-6, LF-7, LF-8 and LC-1 through LC-335; 70, serials LB-1 through LB-35; 65-80, 65-A80, 65-A80-8800 and 65-B80, serials LD-1 through LD-511, 65-88, serials LP-1 through LP-47, King Air 65-90, 65-A90, B90 and C90, serials LJ-1 through LJ-929, E90, serials LW-1 through LW-342; 99, 99A, A99A and B99 Airliners, serials U-1 through U-164; King Air 100 and A100, serials B-1 through B-247, B100, serials BE-1 through BE-102 and BE-104

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1235	Nov 1982	-	1	57-40	Wings - Installation of Inconel Wing Attach Bolts and Nuts and Inspection of Wing Attach Fittings	BEECHCRAFT King Air 65-90, 65-A90, B90 and C90, serials LJ-1 through LJ-993, LJ-995 through LJ-1007, LJ-1009 through LJ-1034, LJ-1037 and LJ-1039 through LJ-1044; E90, serials LW-1 through LW-347; F90, serials LA-2 through LA-90, LA-92 through LA-156, LA-158 through LA-169, LA-171, LA-173, LA-175 through LA-182, LA-185, LA-187, LA-189 through LA-191, LA-193 through LA-196 and LA-199; 99, 99A, A99A, B99 and C99 Airliner, serials U-1 through U-179, U-181 through U-184, U-186 through U-192 and U-194 through U-196; King Air 100 and A100, serials B-1 through B-247; B100, serials BE-2 through BE-131 and BE-135; Super King Air 200 and B200, serials BB-2 through BB-342, BB-344 through BB-983, BB-985 through BB-1038, BB-1040 through BB-1045, BB-1047 through BB-1049, BB-1053 through BB-1078 and BB-1080; 200C and B200C, serials BL-1 through BL-51, BL-53 and BL-55; 200CT, serial BN-1; 200T, serials BT-1 through BT-22

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 61 Propellers/Propulsion						
SI 0012-254	Feb 1968	-	3	61-20	Propeller Governor, Icing Protection for Control Rod	
SI 0021-248	Sep 1971	1	1	61-10	Propeller - 2-Bladed and 3-Bladed - Revision 93-3 to McCauley Service Bulletin No. 93, Counterweight Attachment Improvement	
SI 0021-249	Sep 1971	1	1	61-10	Propeller - 2-Bladed and 3-Bladed - Revision 93-3 to McCauley Service Bulletin No. 93, Counterweight Attachment Improvement	
SI 0027-247	Oct 1968	-	2	61-20	Propeller, Reversing, Installation of Proximity Switch and Sensor for Secondary Low Pitch Propeller Stop.	
SI 0214-241	Jun 1969	-	1	61-30	Power Plant, Inspection and Rework of the Propeller Overspeed Governor	
SI 0302-248	Nov 1969	-	1	61-10	Propeller (2-Bladed), Inspection and Replacement of Pitch Control Bolts and Yoke	
SI 0355-253	Apr 1970	-	1	61-20	Synchrophaser, Alter and Replace existing Synchrophaser Parts.	
SI 0357-248	Jun 1970	1	1	61-20	Propeller (Two-Blade), Reconditioning of Sensenich Propellers	
SI 0401-254	Jan 1971	1	1	61-20	Propeller Governor, Inspection of Control Linkage	
SI 0453-256	Jun 1971	-	1	61-20	Propeller Unfeathering Accumulator, Replacing Aluminum Fitting with Steel Fitting	
SI 0480-241	Jan 1972	-	2	61-20	Power Plant - Modification of Low Pitch Stop Sensor Installation	
SI 0524-254	Oct 1972	-	3	61-20	Power Plant - Propeller Governor - Notice of Up-Date of Propeller Primary Speed Control Governor Replacements	Beechcraft King Air 65-A90, B90 and C90, serials LJ-76, LJ-114 and after which are equipped with reversing propellers.
SI 0551-241	Jan 1973	-	1	61-20	Power Plant Installation - Inspection of the Propeller Governor Oil Line	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0553-254	Jan 1973	-	2	61-20	Power Plant - Propeller Governor - Inspection of the Speed Adjusting Levers	
SI 0625-248	Jan 1974	-	3	61-00	Power Plant - Propeller, Two Bladed - Installation of McCauley Propellers As Alternate Replacements On Earlier Debonair/Bonanza Aircraft	
SI 0647-247	May 1975	1	3	61-00	Propeller - Reversing - Installation of New Improved Secondary Low Pitch Stop Electro-Optic Switches.	
SI 0657-250	May 1974	-	2	61-10	Power Plant - Propeller, Electric Deice, Two Bladed - Inspection of Propeller Hubs for Correct Modification	
SI 0745-354		-	1	61-20	* Superseded by SI 0808-247	
SI 0753-240	Jul 1975	-	2	61-10	Propellers - Installation of Fiber Spacer Washer On Hartzell Spinner Assemblies	
SI 0765-254	Sep 1975	-	1	61-20	Propellers - Replacement of Propeller Governor	
SI 0770-247		-	1	61-20	* Superseded by SI 0808-247, and SI 0844-247	
SI 0805-247	Oct 1979	1	1	61-20	Propellers - Installation of an Improver Propeller Secondary Low Pitch System	
SI 0806-247	Feb 1977	1	1	61-20	Propellers - Modification of the Propeller Secondary Low Pitch Proximity Box Assembly	
SI 0808-247	Mar 1978	2	1	61-20	Propeller - Part I, Removal of Secondary Low Pitch Stop System; Part II, Reidentification to Propeller Governor	
SI 0844-247	Oct 1976	1	1	61-20	Propeller - Removal of Secondary Low Pitch Stop System	
SI 0878-248	May 1981	1	3	61-10	Propellers - Procedure for Dome Installation of Hartzell Feathering Compact Propellers	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0928	Sep 1978	-	2	61-00	Propellers - Provisions for Dynamic Propeller Balancing	BEECHCRAFT King Air 65-90, 65-A90, B90 and C90, serials LJ-1 and after; E90, serials LW-1 and after, 99, 99A, A99A and B99 Airliners, serials U-1 through U-164; King Air 100 and A100, serials B-1 and after; B100, serials BE-1 through BE-18; Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269 and BB-271 and after; 200T, serials BT-1 and after
SI 0975		1	3	61-20	Propellers - Removal of the Two Speed Propeller Governor System	BEECHCRAFT Baron 58TC and 58TCA, serials TK-1 through TK-60
SI 1186	Jan 1968	-	2	61-10	Propellers - Reidentification of Blades On Hartzell Propeller Equipped With Deicer Blades	BEECHCRAFT Bonanza F33A, serials CE-913 through CE-916, CE-918 and CE-920 through CE- 943; V35B, serials D-10350 through D-10370; A36, serials E-1716 through E-1837; A36TC, serials EA-106 through EA-109, EA-111 through EA-117 and EA-119 through EA-204
SI 1189	Jul 1981	-	2	61-20	Propellers - Installation of an Improved Propeller Ground Idle Stop System	BEECHCRAFT King Air F90, serials LA-2 through LA-19, LA-21 through LA-79, LA-82 through LA-96, LA-98, LA-99, LA-101 through LA-110 and LA-112 through LA-120

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 71 Power Plant						
SI 0008-258	Jun 1968	1	1	71-60	Induction System, Installation of New Air Filter Retainers	
SI 0010-258	Feb 1968	-	3	71-60	Inlet Air Box, Sealing the Corner Openings.	
SI 0022-241	Aug 1968	1	3	71-20	Power Plant, Ordering Engine Mounts.	
SI 0028-258	Mar 1968	-	2	71-60	Induction System, Simplification	
SI 0031-243	May 1968	-	3	71-10	Cowling, Improved Rods for Doors	
SI 0034-242	Mar 1968	-	3	71-10	Cowling (Aft), Application of New Seal Cement to Oil Cooler Scoop Seals	
SI 0045-241	May 1968	-	1	71-30	Power Plant, Installation of Exhaust Heat Shield	
SI 0065-241	May 1968	-	1	71-00	Power Plant, Installation of New Bolt and Washer On Generator/Alternator Adjustment Arm	
SI 0066-258	Jan 1969	2	2	71-10	Induction System, Installing a New Hinge Assembly on the Inertial Separator Vane and Improving Vane Rigging	
SI 0070-355	Apr 1969	-	2	71-50	Electrical (Wing and Engine Section), Servicing of Magneto and Egt Wiring	
SI 0071-241	Jul 1968	-	3	71-10	Power Plant, Replacement of Cowl Flap Actuator and Bracket	
SI 0084-258	Dec 1968	-	1	71-10	Induction System, Installing Seal Strips and a Spring Assembly on the Internal Separator Vane.	
SI 0109-242	Nov 1968	-	2	71-10	* Superseded by SB 2640	
SI 0118-243	Sep 1969	-	2	71-10	Cowling (Forward), Installation of Engine Cowl Nose Bug Tie Plate	
SI 0158-242	Jan 1972	1	2	71-10	Cowling (Aft), Modification of Oil Cooler Scoop Fasteners	

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0159-241	Dec 1969	1	3	71-50	Power Plant, Magneto Ignition Harness Improvement	
SI 0164-242	Jan 1972	1	2	71-10	Cowling (Aft), Modification of Oil Cooler Scoop Fasteners	
SI 0166-258	Aug 1971	1	1	71-60	Power Plant - Induction System - Inspection of Flexible Air Ducts	
SI 0179-258	Apr 1969	-	3	71-60	Induction System, Improved Carburetor Air Box Assembly	
SI 0189-241	Jun 1969	-	1	71-30	Power Plant, Inspecting Fuel Hose Firesleeves and Installing Oil Line Firesleeving	
SI 0199-355	May 1969	-	3	71-50	Electrical (Engine Section), Improving the Ignition Harness Installation	
SI 0225-241	Jul 1969	-	3	71-60	Power Plant, Rerouting of Starter-Generator Air Cooling Duct	
SI 0226-243	Aug 1969	-	2	71-10	Cowling, Installing a Divider Vane in the Induction System Intake Duct	
SI 0245-243	Aug 1969	-	1	71-10	Cowling, Adding a Doubler to the Oil Filler Door Opening	
SI 0282-243	Feb 1970	-	2	71-10	Cowling (Forward), Flushing the Anti-Ice Inertial Vane Control Cables	Beechcraft King Air 90 series and 99 and 99A Airliners which have experienced difficulty in anti-ice inertial vane control cable operation at low ambient temperatures.
SI 0301-242	Nov 1969	-	1	71-10	Cowling (Aft), Inspection of Inertial Anti-Icer Bypass Duct	
SI 0304-258	Nov 1969	-	1	71-60	Induction System, Inspection and/or Replacement of the Main and Alternate Air Valve Assembly	
SI 0327-258	Jan 1970	-	1	71-60	Induction System, Replacement of the Fiberglass Alternate Air Ducts with Metal Ducts	
SI 0376-241	May 1970	-	1	71-00	Power Plant, Installation of a Manifold Sump Drain Check Valve	
SI 0396-241	Jan 1973	1	1	71-20	Power Plant, Inspection of the Engine Mount Bolt Nuts	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0421-242	Dec 1970	-	1	71-10	Cowling (Aft), Operation of Cowl Flaps	
SI 0428-190	Jan 1971	-	1	71-00	Pressure System, Service Exchange Program for Airborne Model 200CW Dry Air Pumps.	
SI 0432-241	Mar 1971	-	2	71-70	Power Plant, Improvement of Combustion Chamber and Manifold Dump Valve Drain Installations	
SI 0434-241	Mar 1971	-	2	71-70	Power Plant, Improvement of Combustion Chamber and Manifold Dump Valve Drain Installations	
SI 0439-242	Dec 1971	-	2	71-10	Power Plant - Cowling - Part I, Installation of Urethane Adhesive Rub Strips on Cowl Doors and Nose Cowl Bulkhead Flange; Part II, Increase of Flange Width at Forward End of Engine Compartment Side Panel Longerons	
SI 0458-241	Sep 1971	-	2	71-70	Power Plant - Engine Bleed Air Pneumatic System - Installation of Improved Pressure Regulator	
SI 0471-241		-	1	71-00	* Superseded by SI 0574-241	
SI 0481-241	Feb 1972	-	1	71-40	Power Plant - Attach Fittings - Modification of Throttle Control Installation	
SI 0506-242	Mar 1973	1	1	71-10	Power Plant - Cowling - Modification to Provide a Reinforced Cowling	
SI 0525-241	Aug 1978	1	2	71-00	Power Plant - Prevention of Oil Line Chafing on Left Hand Engine Installation	
SI 0542-257	Jan 1973	-	3	71-60	Power Plant - Oil System - Installation of an Engine Oil Cooler Baffle	
SI 0548-241	May 1973	1	1	71-00	Power Plant - Relocation and Modification of the Oil Cooler Installation	
SI 0566-241	Apr 1981	1	1	71-60	Power Plant - Inspection and Replacement of Induction Air Ducts	
SI 0574-241	May 1973	-	1	71-00	Power Plant - Modification of Carburetor Airbox Valve	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0597-242	Sep 1973	-	2	71-10	Power Plant - Aft Cowling - Inspection of the Latches on the Aft Cowling Doors	Beechcraft King Air 65-90, 65-A90, B90 and C90, serials LJ-1 and after; E90, serials LW-1 and after; 99, 99A, A99A and B99 Airliners, serials U-1 and after; King Air 100 and A100, serials B-1 and after; with 500 or more of time in service.
SI 0652-242	Nov 1976	1	3	71-10	Power Plant - Cowling (Aft) - Installation of Manually Operated Cowl Flap Actuators	
SI 0673-282	Jan 1978	1	1	71-70	Fuel System (Engine Section) - Part I, Installation of Fuel Drain Collector; Part II, Installation of Separate Power Source for Fuel Drain Collector Pumps	
SI 0681-258	Apr 1977	1	2	71-60	Power Plant - Induction Air System - Inspection For the Fuel Flow Indicator Vent Line Hole	
SI 0692-258	Jan 1975	-	2	71-60	Power Plant - Induction System - Installation of a Clamp on the Induction Air Hose	
SI 0705-242	Feb 1975	-	2	71-10	Power Plant - Cowling - Installation of Overboard Port For Low Pressure Bleed Air Valve	
SI 0710-245	Feb 1975	-	1	71-00	Power Plant - Exhaust System - Inspection and Modification of the Turbocharger Wastegate Elbow	
SI 0750-243	Jul 1975	-	2	71-10	Power Plant - Inspection and Modification of Engine Cowling For Propeller Clearance	
SI 0783-282	Feb 1976	-	1	71-70	Power Plant - Replacement of the Engine Fuel Drain Collector Float Switch	
SI 0784-241	Dec 1975	-	1	71-00	Power Plant - Relocation of Tachometer Drive Cable Housing	
SI 0816-241	Mar 1976	-	2	71-20	Power Plant - Inspection of the Engine Mounts	
SI 0856-258	Aug 1976	-	3	71-60	Power Plant - Inspection of the Alternate Air Doors	
SI 0870-243	Jul 1981	1	1	71-10	Power Plant - Inspection of Forward Latch Pin Installation on the Aft Cowling Doors	
SI 0876-257	Jan 1977	-	1	71-70	Power Plant - Installation of Improved Wastegate Actuator Drain Tubes	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0883	Jan 1977	-	1	71-60	Power Plant - Inspection of the Induction Air Filter Installation	BEECHCRAFT B19, serials MB-481 through MB-520, B19 Sport 150, serials MB-521 through MB-722, and MB-724 through MB-813 C23, serials M-1285 through M-1361, C23 Sundowner 180, serials M-1362 through M-1874 A24, serials MA-364 through MA-368, A24R, serials MC-2 through MC-95, A24R and B24R Sierra 200, serials MC-96 through MC-446
SI 0884-242	Feb 1977	-	2	71-10	Power Plant - Installation of Skin Reinforcement at the Lower Cowling Air Bypass Outlet	
SI 0903		2	1	71-20	Power Plant - Inspection of Engine Mount Truss Tubes	BEECHCRAFT Baron 58P and 58PA, serials TJ-2 through TJ-117; 58TC and 58TCA, serials TK-1 through TK-58
SI 0926		-	3	71-00	Power Plant - Improved Grounding of Unfeathering Pump	BEECHCRAFT King Air B100, serials BE-1 through BE-29
SI 0954	Oct 1977	-	3	71-00	Power Plant - Inspection of Engine Bleed Air Outlet Duct Seals	BEECHCRAFT Super King Air 200, serials BB-2 through BB-124
SI 0959		-	2	71-00	Power Plant - Inspection and Replacement of the Turbocharger Air-Oil Separators	BEECHCRAFT Baron 58P and 58PA, serials TJ-2 through TJ-131, 58TC and 58TCA, serials TK-1 through TK-61
SI 0985		-	2	71-70	Power Plant - Installation of a Fuel Drain Firesleeve	BEECHCRAFT King Air B100, serials BE-1 through BE-34
SI 0998	Jun 1978	-	1	71-00	Power Plant - Inspection and/or Replacement of Hose Assemblies	BEECHCRAFT B19 Sport 150, serials MB-844 through MB-890; C23 Sundowner 180, serials M-1935 through M-2015, M-2017 through M-2029 and M-2031 through M-2038; Duke B60, serials P-421 through P-478; Super King Air 200, serials BB-248 through BB-364 and BB-371
SI 1013	Jul 1979	1	2	71-70	Power Plant - Installation of Improved Fuel Drain Lines	BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269 and BB-271, 200T, serials BT-1, BT-2 and BT-3
SI 1044		-	1	71-10	Power Plant - Replacement of Cowl Flap Hinge Assemblies	BEECHCRAFT Duchess 76, serials ME-1 through ME-6 and ME-8 through ME-79

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1132	Apr 1980	-	2	71-60	Power Plant - Modification of the Alternate Air Door	BEECHCRAFT A24, serials MA-363 through MA-368; A24R, serials MC-2 through MC-95, A24R, B24R and C24R Sierra 200, serials MC-96 through MC-150 and MC-152 through MC-711
SI 1147		1	1	71-20	Powerplant - Inspection and/or Replacement of the Engine Mount Assemblies	BEECHCRAFT Duchess 76, serials ME-1 through ME-415
SI 1153		-	1	71-20	Power Plant - Inspection of the Engine Mount Assembly To Firewall Attach Bolts	BEECHCRAFT Skipper 77, serials WA-1 through WA-156, WA-158 through WA-161, WA-163 through WA-171, WA-173, WA-174, WA-177 and WA-178
SI 1220		-	1	71-00	Power Plant - Modification of the Crankcase Breather Tube	BEECHCRAFT Skipper 77, serials WA-1 through WA-312. BEECHCRAFT Duchess 76, serials ME-1 through ME-437
SI 1233		1	1	71-20	Powerplant - Replacement of the Engine Mount Assembly and Modification of the Engine Control Linkage	BEECHCRAFT Skipper 77, serials WA-1 through WA-312
SI 1243	Jan 1983	-	1	71-00	Power Plant - Installation of Washers On Engine Control Rod Ends	BEECHCRAFT A23-19, 19A, M19A and B19, serials MB-1 through MB-520, B19 Sport 150, serials MB-521 through MB-905, 23, A23, A23A, B23 and C23, serials M-2 through M-1361, C23 Sundowner 180, serials M-1362 through M-2348, A23-24 and A24, serials MA-1 through MA-368, A24R, serials MC-2 through MC-95, A24R, B24R and C24R Sierra 200, serials MC-96 through MC-769, Duchess 76, serials ME-1 through ME-434, Skipper 77, serials WA-1 through WA-312

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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 72 Engine Turbine/Turbo-Prop						
SI 0003-454	Jan 1968	-	1	72-40	Pressurization Supercharger, Modification Induction Air System	
SI 0011-455	Feb 1968	-	2	72-30	Compressor Drive, Installation of New Drive Seals	
SI 0075-241	Jun 1968	-	3	72-30	Power Plant, Washing PT6 Engine Compressor	
SI 0085-241	Jun 1972	1	2	72-00	Power Plant, Installation of Improved Voltage Regulator	
SI 0163-258	Mar 1969	-	1	72-20	Induction System, Installing a Larger Flex Boot on the Inertial Separation Vane Control Linkage	
SI 0390-241	Jul 1970	-	1	72-00	Power Plant, Inspection of the Propeller Governor Drive Accessory Housing	
SI 0457-257	Sep 1971	-	2	72-50	Power Plant - Oil System - Oil Filter Housing Seal Modification	
SI 0473-241	Nov 1971	-	1	72-50	Power Plant - Removal of Oil Drain Hose	
SI 0483-241	Apr 1972	1	1	72-50	Power Plant - Removal of Oil Drain Hose	
SI 0512-241	Aug 1972	-	1	72-00	Power Plant - Inspection and Replacement of Power Control Cable Seals and Power Plant Washing Instructions	All Beechcraft King Air 65-90 series, LJ-1 and after; 99 Airliner series, serials U-1 and after; King Air 100 series, serials B-1 and after.
SI 0769-241	Jan 1978	1	3	72-10	Engine Turbine/Turbo-Prop - Installation of Drain Lines From the Propeller Shaft Seals	
SI 0836-241	Apr 1977	1	3	72-00	Power Plant - Replacement of PTA-20A Engines	
SI 0976	Mar 1978	-	1	72-00	Engine - Replacement of Bearing Oil Pressure Lines	BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269 and BB-271 through BB-277, BB-279, BB-291 through BB-315 and BB-317; 200T, serials BT-1 through BT-3

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1011		-	1	72-00	Engine - Part I, Turbine Wheel Life Limits; Part II, Propeller Pitch Control Assembly	BEEHCRAFT King Air B100, serials BE-1 and after BEEHCRAFT King Air B100, serials BE-2 through BE-14, BE-16, BE-17, BE-18, the left engine only on BE-20, BE-22 and BE-24, and the right engine only on BE-21

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 73 Engine Fuel and Control						
SI 0056-293	May 1968	-	1	73-10	Fuel Injection System, Inspection of Nozzle Assembly on Bendix RS-10FB1 System	
SI 0091-282	Oct 1968	-	2	73-00	Fuel System, Engine Section, Replacing Engine Primer Solenoid Valves and Fuel Heater Solenoid Valves	
SI 0175-281	Feb 1969	-	1	73-10	Fuel System, Sealing and Pressure Testing the Fuel Tank Vent Assemblies	
SI 0307-282	Nov 1969	-	1	73-10	Fuel System (Engine Section), Draining and Flushing of Marvel-Schebler Carburetors	
SI 0349-282	Jan 1973	2	1	73-10	Fuel System (Engine Section), Improved Fuel Return Line	
SI 0392-282	Jul 1970	-	1	73-10	Fuel System (Engine Section), Installation of Clamp on Flexible Fuel Hose	
SI 0411-240	Jul 1971	1	1	73-30	Power Plant, Installation of Restrictors in Fuel Pressure and Oil Pressure Lines	
SI 0446-281	May 1971	-	1	73-30	Fuel System, Installation of Improved Fuel Quantity Sensors and Insulation of Sensors at Fuel Cell Liners	
SI 0520-285	Sep 1972	-	3	73-10	Fuel System - Fuel Boost Pump - Safety Wiring of Screws on Engine Driven Fuel Boost Pumps	
SI 0570-391	Nov 1973	1	2	73-30	Instrument Panel (Floating) - Modification of the Fuel Flow Indicator	
SI 0588-285	Jul 1973	-	2	73-10	Fuel System - Fuel Boost Pump - Use of Low Fuel Boost in Cruise Flight	
SI 0608-159	Nov 1974	1	1	73-20	Flight Controls - Engine Controls - Inspection and/or Replacement of Fuel Mixture and Carburetor Heat Control	
SI 0609-240	Jul 1974	1	3	73-00	Power Plant - Modification for Manifold Pressure Relief Valve Installation	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0635-159	Jul 1974	1	2	73-20	Flight Controls - Engine Controls - Installation of Spacer Between Bracket and Mixture Control Cable Clamp	
SI 0667-241	Apr 1979	1	2	73-00	Power Plant - Replacement of the Carburetor and Modification of the Carburetor Air Box	
SI 0668-281	Aug 1974	-	1	73-00	Fuel System - Replacement of Fuel Drain Lines For Clearance of Heat Sinks	
SI 0717-159	Jun 1975	-	1	73-20	Flight Controls - Engine Controls - Inspection of Mixture Control and Carburetor Heat Control Cables	
SI 0739-282	Sep 1976	-	3	73-30	Engine Fuel and Control - Part I, Installation of Improved Fuel Pressure Switch; Part II, Installation of Improved Fuel Pressure Switch With Restrictor	
SI 0802-288	Feb 1976	-	2	73-10	Fuel System - Installation of Decals on Fuel Strainers	
SI 0833-293	Aug 1976	-	1	73-20	Engine Fuel and Control - Inspection of Manual Mixture Control Shaft	
SI 1045		-	1	73-00	Engine Fuel And Control - Modification of Carburetor	BEECHCRAFT Duchess 76, serials ME-1, ME-3 through ME-6, ME-8 through ME-135, ME-137 through ME-147, ME-149 through ME-152, ME-154, ME-156 and ME-159
SI 1055		-	1	73-00	Engine Fuel & Control - Installation of Improved Carburetor Airboxes	BEECHCRAFT Duchess 76, serials ME-1 through ME-6 and ME-8 through ME-76
SI 1058	May 1979	-	1	73-10	Engine Fuel and Control - Inspection of Bendix Fuel Injector Assemblies On Avco Lycoming Engines	BEECHCRAFT A23-24 and A24, serials MA-1 through MA-368, A24R, serials MC-2 through MC-95, A24R, B24R and C24R Sierra 200, serials MC-96 through MC-559; Travel Air B95A, D95A and E95, serials TD-506 and TD-534 through TD-721
SI 1101		1	2	73-10	Engine Fuel and Control - Replacement of the Engine Driven Fuel Pump	BEECHCRAFT B23 and C23, serials M-1095 through M-1361; C23 Sundowner 180, serials M-1362 through M-2165, M-2167, M-2169 and M-2171. BEECHCRAFT Duchess 76, serials ME-1 through ME-176
SI 1103		-	2	73-30	Engine Fuel and Control - Relocation of the RH Fuel Flow Transmitter	BEECHCRAFT King Air B100, serials BE-1 through BE-79

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1182		1	1	73-00	Engine and Fuel Control - Installation of a Gasket Between the Carburetor Air Box and the Carburetor	BEEHCRAFT Duchess 76, serials ME-1 through ME-403
SI 1200	Aug 1981	-	1	73-20	Engine Fuel and Control - Installation of New Deck Pressure Reference Lines	BEEHCRAFT Bonanza A36TC, serials EA-1 through EA-164

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 74 Ignition						
SI 1025		-	1	74-10	Ignition - Installation of an Improved Ignition Power Relay	BEEHCRAFT King Air B100, serials BE-1 through BE-61
SI 1085		-	2	74-20	Ignition - Installation of a Cap On the Unused Magneto Tachometer Contact	BEEHCRAFT Duchess 76, serials ME-97 through ME-232

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 75						
Air						
SI 0384-241	Jan 1974	1	1	75-40	Power Plant, Manifold Pressure Line Modification	
SI 0688-258	Nov 1974	-	2	75-00	Power Plant - Induction System - Installation of Airbox Vibration Isolator	
SI 0742-241	Jun 1975	-	2	75-40	Power Plant - Manifold Pressure Fitting Modification	
SI 0866-282	Nov 1976	-	3	75-20	Fuel System - Modification of the Fuel Pump Air Cooling System When a New Engine or a New Fuel Pump is Installed	
SI 0919	Jun 1977	-	2	75-10	Air - Improved Engine Bleed Air Regulator Installation	BEECHCRAFT 99, 99A, A99A and B99 Airliners, serials U-1 through U-152

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 76 Engine Controls						
SI 0063-159	Dec 1968	-	3	76-10	Engine Controls, Inspection of the Routing and Clamping of Cables in the Cabin Area	
SI 0081-159	Aug 1968	-	3	76-10	Engine Controls, Cable Routing and Support	
SI 0130-159	Apr 1969	1	1	76-10	Engine Controls, Inspecting and Rigging the Throttle Control	
SI 0252-158	Jun 1970	2	1	76-10	Pedestal Controls, Replacing the Idle Control Catch Plate	
SI 0329-159	Oct 1970	-	2	76-10	Engine Controls, Installation of Improved Throttle Control Bracket	
SI 0370-354	May 1970	-	1	76-10	Electrical (Fuselage Section), Securing the Cigarette Lighter Wire	
SI 0399-159	Oct 1970	-	2	76-10	Engine Controls, Installation of Power Control Return Spring	
SI 0406-159	Nov 1970	-	2	76-10	Engine Controls, Installation of Power Control Return Spring	
SI 0589-159	Nov 1973	1	1	76-10	Engine Controls - Modification of Carburetor Throttle Arm Attachment	
SI 0596-159	Sep 1973	-	1	76-00	Engine Controls - Replacement of Sedco Engine Control Cables With American Chain And Cable Company Engine Control Cables	
SI 0617-159	Nov 1973	-	2	76-00	Flight Controls - Engine Controls - Inspection of Vernier Controls For Proper Rigging	
SI 0627-159	Jan 1974	-	2	76-10	Engine Controls - Power Control - Modification of Engine Quadrant Controls Friction Mechanism	
SI 0734-159	Mar 1976	1	1	76-10	Engine Controls - Inspection and Installation of Moisture Protection For Power Control Linkage	
SI 0863-159	Feb 1977	-	2	76-10	Engine Controls - Installation of Heater on Engine Power Control Cables	

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0890-159	Mar 1977	-	1	76-10	Engine Controls - Modification of Power Control Arm	
SI 0951		1	2	76-10	Engine Controls - Modification of Engine Fuel Condition and Underspeed Governor Control	BEECHCRAFT King Air B100, serials BE-1 through BE-21
SI 0978	Mar 1978	-	2	76-10	Engine Controls - Replacement of Fuel Control Unit Diaphragm	BEECHCRAFT Super King Air 200, serials BB-2 through BB-181, BB-183 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-341 and the LH engine only on BB-344; 200T, serials BT-1 through BT-3
SI 1008	Sep 1978	-	1	76-10	Engine Controls - Modification of the Engine Control Lever Friction Brake Assemblies	BEECHCRAFT King Air C90, serials LJ-783, LJ-785, LJ-787 through LJ-789 and LJ-791, E90, serials LW-285 through LW-288 and LW-290 through LW-292; B100, serials BE-47 through BE-51, Super King Air 200, serials BB-377, BB-378, BB-380, BB-382, BB-384 BB-385,
SI 1031	Jan 1979	-	2	76-10	Engine Controls - Replacement of the Engine Control Lever Friction Brake Assemblies	BEECHCRAFT King Air A90, B90 and C90, serials LJ-114 through LJ-668, E90, serials LW-1 through LW-150, 99, 99A, A99A and B99 Airliners, serials U-1 through U-163, King Air 100 and A100, serials B-1 through B-221, B100, serial BE-1, Super King Air 200, serials BB-2 through BB-67 BEECHCRAFT King Air C90, serials LJ-669 through LJ-781; E90, serials LW-151 through LW-284; B99 Airliner, serial U-164; King Air A100, serials B-222 through B-240; B100, serials BE-2 through BE-46; Super King Air 200, serials BB-68 through BB-185, BB-187 through BB-202, BB-204 through BB-269 and BB-271 through BB-376; 200T, serials BT-1, BT-2 and BT-3
SI 1052		-	2	76-10	Engine Controls - Installation of Ice Shields For Engine Fuel Mixture Controls	BEECHCRAFT Duke 60, A60 and B60, serials P-3 through P-484 and P-486 through P-496
SI 1066		-	2	76-10	Engine Controls - Installation of an Improved Engine Control Quadrant Cover	BEECHCRAFT Duchess 76, serials ME-1 through ME-6 and ME-8 through ME-93
SI 1086	Oct 1979	-	2	76-10	Engine Controls - Replacement of Engine Control Cable Half-ball Grommets	BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-407, BB-409 through BB-468, BB-470 through BB-488, BB-490 through BB-509, BB-511 through BB-529 and BB-531 through BB-543; 200C, serials BL-1 and BL-2; 200T, serials BT-1 through BT-4

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 1122		-	1	76-10	Engine Controls - Installation of Improved Feathering Stop Spring	BEEHCRAFT Duchess 76, serials ME-1 through ME-299
SI 1123		-	2	76-10	* Superseded by SB 2165	BEEHCRAFT B19 Sport 150 and B19 Sport 180, serials MB-558 through MB-905; C23 Sundowner 180, serials M-1413, M-1414, M-1416 through M-1418, M-1420 through M-1422, M-1424 through M-1438, M-1440 through M-1446, M-1448 through M-2016, and M-2018 through M-2143; B24R and C24R Sierra 200, serials MC-152 through MC-539 and MC-541 through MC-650
SI 1180		-	1	76-10	Engine Controls - Modification of the Carburetor Mixture Control Arm	BEEHCRAFT C23 Sundowner 180, serials M-2144 through M-2260
SI 1234		-	2	76-10	Engine Controls - Installation of an Improved Carburetor Heat Control Spring Detent	BEEHCRAFT Duchess 76, serials ME-1 through ME-437

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 77 Engine Indicating						
SI 0076-017	Mar 1978	1	3	77-20	Special Tools, Calibration Equipment For Tit Indicator System	
SI 0723-241	Apr 1975	-	1	77-10	Power Plant - Calibration and Functional Test of Tachometers and Manifold Pressure Indicators and Installation of Limitation Placard	
SI 1065		-	1	77-00	* Superseded by SI 1175	BEEHCRAFT Duchess 76, serials ME-1 through ME-6 and ME-8 through ME-152
SI 1081		-	2	77-10	Engine Indicating - Replacement of Manifold Pressure Fitting	BEEHCRAFT Duchess 76, serials ME-1 through ME-183
SI 1175		-	2	77-00	Engine Indicating - Modification and Calibration of Aircraft Instrument and Development Incorporated Engine Instrument Clusters	BEEHCRAFT Duchess 76, serials ME-1 through ME-349; Skipper 77, serials WA-1 through WA-101 and WA-104; and any other Duchess 76 and Skipper 77 airplanes which may have installed a replacement engine instrument cluster manufactured by Aircraft Instrument
SI 1252		1	2	77-20	Engine Indicating - Installation of Isolators For the ITT Indicators	BEEHCRAFT King Air B100, serials BE-2 through BE-135

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 78 Exhaust						
SI 0040-245	May 1968	1	2	78-00	Exhaust System Installation of Heat Muff	
SI 0054-245	May 1968	-	2	78-00	Exhaust System, Removal of Vanes from Exhaust Stacks	
SI 0069-245	Sep 1968	-	1	78-00	Exhaust System, Changing Clamp on the TurboCharger/Exhaust Connection	
SI 0205-245	Jun 1969	-	1	78-00	Exhaust System, Inspection and Maintenance of the Turbocharger Wastegate Butterfly	
SI 0362-245	May 1970	-	3	78-00	Exhaust System, Use of Kano Kroil Penetrating Penetrating Oil or Mouse Milk to free Turbocharger Shafts Restricted by Rust Deposits	
SI 0865-245	Aug 1978	1	1	78-10	Exhaust - Inspection of Rear Exhaust Stacks and Turbocharger "Y" Adapters	
SI 0907	May 1977	-	3	78-10	Exhaust System - Installation of Improved Exhaust Pipes	BEEHCRAFT Super King Air 200, serials BB-2 through BB-229
SI 0918	Jun 1977	-	3	78-00	Exhaust - Extension of Engine Turbocharger Exhaust Stacks	BEEHCRAFT Turbo-Baron 56TC and A56TC, serials TG-2 through TG-94; Duke 60, A60 and B60, serials P-3 through P-277
SI 1142		-	1	78-00	Exhaust - Inspection and/or Replacement of the Muffler Assembly and Installation of a Carbon Monoxide Detector and Decal	BEEHCRAFT Skipper 77, serials WA-1 through WA-116. BEEHCRAFT Skipper 77, serials WA-1 and after. BEEHCRAFT Skipper 77, serials WA-1 through WA-118, WA-123 and WA-124
SI 1206		-	1	78-10	Exhaust - Installation of an Improved Exhaust Pipe Coupling, Bracket and Clamp	BEEHCRAFT Pressurized Baron 58P and 58PA, serials TJ-3 through TJ-409, Baron 58TC and 58TCA, serials TK-1 through TK-149

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 79						
Oil						
SI 0035-257	Apr 1968	-	2	79-20	Oil System, Improved Plumbing	
SI 0062-015	May 1968	-	1	79-30	Placards (Exterior), Installation of Oil Dipstick Warning	
SI 0105-241	Sep 1968	-	3	79-20	Power Plant, Installation of Oil Filter on Lycoming Engine	
SI 0322-257	Jan 1970	-	1	79-30	Oil System, Installation of Restrictor In Oil Pressure Transmitter	
SI 0323-257	Jan 1970	-	1	79-30	Oil System, Installation of Restrictor In Oil Pressure Transmitter	
SI 0332-241	Mar 1970	-	1	79-20	Power Plant, Replacing Turbocharger Oil Line	
SI 0377-257	Jun 1970	-	1	79-20	Oil System, Inspection of Oil Return Line	
SI 0435-241		-	1	79-00	* Superseded by SI 0548-241	
SI 0733-257	Jan 1977	1	1	79-30	Oil - Chip Detector Installation	
SI 0748-257	Dec 1975	-	3	79-20	Engine Turbine/Turbo Prop - Improved Oil Drain Installation	
SI 0777-257	Nov 1975	-	2	79-10	Oil System - Inspection of Oil Tanks For Propeller Feathering Reserve Provision	
SI 0791-257	Aug 1976	-	2	79-10	Oil System - Relocation of the Oil Exhaust Vent	
SI 0993	Aug 1978	-	2	79-30	Oil - Remote Mounting of the Oil Pressure Transducer and Installation of an Improved Oil Pressure Snubber	BEECHCRAFT King Air C90, serials LJ-572 through LJ-773 and LJ-776; E90, serials LW-39 through LW-263, LW-265 through LW-271, LW-273, LW-274, LW-276 through LW-278 and LW-281; A100, serials B-151 through B-204 and B-206 through B-240. BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-309, BB-311 through BB-324, BB-326 through BB-335, BB-337 through BB-339, BB-341 through BB-352, BB-354 through BB-357 and BB-362; 200T, serials BT-1, BT-2 and BT-3

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
SI 0996	May 1978	-	2	79-20	Engine Turbine/Turboprop - Installation of an Improved Oil Pressure Relief Valve Assembly	BEECHCRAFT Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-277, BB-279 through BB-304, BB-306 through BB-309, BB-311 through BB-324, BB-326 through BB-328, BB-332 through BB-334, BB-336 through BB-343 and the LH engine only of BB-335; 200T, serials BT-1, BT-2 and BT-3
SI 1012		-	1	79-20	Oil System - Installation of Support For Oil Supply Tube	BEECHCRAFT King Air B100, serials BE-1 through BE-42
SI 1039		-	1	79-30	Oil - Improved Grounding of the Oil Pressure Transducers	BEECHCRAFT Duchess 76, serials ME-1 through ME-6 and ME-8 through ME-74
SI 1072	Jan 1980	1	3	79-30	Oil - Installation of an Improved Oil Pressure Transducer and Indicator	BEECHCRAFT King Air C90, serials LJ-572 through LJ-773 and LJ-776, E90, serials LW-39 through LW-263, LW-265 through LW-271, LW-273, LW-274, LW-276 through LW-278 and LW-281; A100, serials B-151 through B-204 and B-206 through B-240; Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-309, BB-311 through BB-324, BB-326 through BB-335, BB-337 through BB-339, BB-341 through BB-352, BB-354 through BB-357 and BB-362; 200T, serials BT-1, BT-2 and BT-3. BEECHCRAFT King Air C90, serials LJ-774, LJ-775 and LJ-777 through LJ-829; E90, serials LW-264, LW-272, LW-275, LW-279, LW-280 and LW-282 through LW-324; A100, serials B-241 through B-247; Super King Air 200, serials BB-310, BB-325, BB-336, BB-340, BB-353, BB-358 through BB-361, BB-363 through BB-407, BB-409 through BB-468, BB-470 through BB-476 and BB-488, 200T, serials BT-4 and BT-5. BEECHCRAFT King Air B100, serials BE-1 through BE-64

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
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ATA Chapter 80
Starting

SI 0330-355	Apr 1977	5	1	80-10	Electrical - Inspection and Replacement of the Starter Relays and the Installation of Transzorbs	
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SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 81 Turbines						
SI 0114-241	Oct 1968	-	1	81-10	Power Plant, Addition of Auto-Ignition System	
SI 1191	Jul 1981	-	2	81-00	Turbines - Modification of the Turbocharger Oil System	BEEHCRAFT Bonanza A36TC, serials EA-1 through EA-241

Service Instructions (sorted by ATA Chapter/SI Number)

SI No.	Date	Rev No	Class	Chapter	Description	Effectivity
ATA Chapter 82 Water Injection						
SI 1254	Aug 1983	-	2	82-00	Water Injection - Availability of Water/Methanol Injection Kit	BEECHCRAFT C99 Airliner, serials U-50, U-165 through U-227