

Overhaul and Repair Services



Propeller Exchange Program

If aircraft downtime during propeller overhaul is a problem for you, then our exchange program might be the solution.

PROPS	Beech 1900D	HC-E4A3(I,J)/E10950PC(K,B)
	Beech 200	HC-B3TN-3G/T10178NB-3R
	Beech 1900C	HC-B4MP-3A/M10877K
	Beech C90GT	HC-E4N-3N/D8990SK
	Beech 300/350	HC-B4MP-3(B,C)/M10476(N)SK
	Raisbeck B200	HC-D4N-3A/D9383K
	Beech 200	HC-E4N-3G/D9390SK-1R

For operators who cannot afford to be on the ground, our exchange service offers the ultimate in quality and convenience with absolute minimum downtime for your aircraft.

Please contact Bill McTyer at 316-676-3204 or Bill_McTyer@hawkerbeechcraft.com for details

Overhaul and Repair Services



Propeller Exchange Program

How Does the Exchange Work?

The exchange program is simple and effective. When we receive your order, we will ship the exchange propeller. When you receive the exchange propeller, simply ship the “core” propeller back to us.

Please note that “Time-Since-New” (TSN) is required for each returned core propeller. Without this information, your core material will not qualify for return to overhaul-stock status and you will be charged for these parts.

Our Base Overhaul Always Includes all Expendable Parts Plus:

- Teardown, Degrease, Media Blast
- Search Inspect/Report
- Major Component Overhaul:
 - Blades: Strip, inspect, rework/repair, primer/p-static coatings, paint, balance, final inspection
 - Hub: Strip, NDT, visual/dimensional inspections, shot peen, anodize, paint, install hardware
 - Clamps or Counterweights - strip, visual/dimensional inspections, anodize or plate as required
- Assembly using factory new expendable parts, bench inspection
- Digital Static Balance
- Final inspection and 'Return to Service' Documentation
- Full warranty on parts & workmanship - 1 full year.

Parts beyond expendable (such as the hub, blades, clamps) found to be unserviceable during the overhaul process will be replaced with genuine Hartzell parts and will be invoiced in addition to the base price. Please consider this proposal as a 'base-price' reference only until we receive your propeller core.