

## QUALITY ASSURANCE INSTRUCTIONS TO SUPPLIERS

### Q.A.I.S. PROFORMA INDEX

Q.A.I.S. No	Q.A.I.S. Title	Proforma Doc. Ref.	Proforma Title
Q5B-000 Sect 0	Introduction and Certificate of Amendments	None	NA
Q5B-000 Sect X	QAIS Proforma Index	None	NA
Q5B-001A	Issue of Mandatory Hawker Beechcraft Documentation to Suppliers	HBIFSAS/QA/SC1  HBIFSAS/QA/SC10, 13a,b,c,d,e and x, 15 17 ,18, 19 and 20b  HBQSC /QA/SC 100 series  Q5B-000 Series  Q7B-519 Series	Hawker Beechcraft Integrated Foreign Supplier Assurance System "Quality Assurance Requirements for Externally Procured Supplies & Services – Foreign Suppliers".  Supplier Assessment and Surveillance Documentation  Special Process Checklists (Various)  Quality Assurance Instructions to Suppliers  Supplier Relationship Plan (MS Access generated)
Q5B-002A	Procurement and Control of Materials and Parts	Q7B-558	Petition for Supply Chain Acceptance – Raw Materials
Q5B-002B	Procedure for the Procurement and Supply of Class 1 and Class 2 Castings	None	NA
Q5B-002C	Procedure for the Procurement and Supply of Forgings	None	NA
Q5B-002D	Sub-Contractor Controls of Subtiers	Q7B-419  Q7B-575	Process Approval Category Codes  Subtier Control Plan
Q5B-003A	Installation and Maintenance of Build and Assembly Jig, Tools, Reference and Acceptance Gauges	None	NA
Q5B-003B	Tool Note (NEW)	Q7B-574	Tool Note
Q5B-004A	Interchangeability	None	NA
Q5B-005B	Control of Subcontractor Workpackage Changes	Q7B-544	Subcontractor Workpackage Change Notice
Q5B-007B	Personal Authorisation	None	NA
Q5B-007B Addendum	Personal Authorisation Delegation Control	Q7B-573a/b	Basic Competence Assessment Checksheet and Corrective Action Planner
Q5B-008E	Control of Hardness Testing – Metallic Materials	None	NA
Q5B-008F	Electrical Conductivity Testing of HeatTreatable Aluminium Alloys	None	NA
Q5B-008G	Etch Inspection for Machine Abuse	None	NA
Q5B-008H	Control of Special Processes	HBQSC /QA/SC 100 series  HBIFSAS/QA/SC3  Q7B-457 (obverse and reverse)	Special Process Checklists (Various)  Firms Application for Approval  Non Conformance/ Corrective Action Request
Q5B-009H	First Article Inspection Report Requirements	See WI 04-04-010	First Article Inspection Report
Q5B-009K	<b>Source Inspection and associated Supplier Corrective Action Plans</b>	Q7B-468 Q7B-470	Source Inspection Report Supplier Remedial and Corrective Action Plan

**QUALITY ASSURANCE INSTRUCTIONS TO SUPPLIERS**

Q.A.I.S. No	Q.A.I.S. Title	Proforma Doc. Ref.	Proforma Title
Q5B-009L	Transition Risk Avoidance Procedure	Q7B-564a,b,c,d, and e	Last Article Inspection Report
Q5B-010A	Concessions	90-31929-1 and -2 Q7B-557	Concession Application Concession Corrective Action Report
Q5B-010B	Corrective Action	Q7B-457 (obverse and reverse)	Non Conformance/ Corrective Action Request
Q5B-010C	Quality Alert/Letter of Disclosure	Q7B-238-1A	Letter of Disclosure/Quality Alert
Q5B-010D	Compilation, Approval and Amendment of a Material Review Board Plan for the Supply of Product to Hawker Beechcraft Corporation	HBIFSAS/QA/SC34	HBC Material Review Board Audit
Q5B-012B	Technical Queries and Change Requests	Q7B-549a,b,c,d, e and f	Technical Query (Excel Workbook)
Q5B-013A	Final Inspection and Release (aka Delegated Source Inspection Authority)	None	NA
Q5B-014B	Process Improvement Notice	Q7B-580	NA
Q5B-015C	Supplier Evaluation and Surveillance (NEW)	HBIFSAS/QA/SC1  HBIFSAS/QA/SC3 HBIFSAS/QA/SC10, 15 17 ,18, 19 and 20b  HBQSC /QA/SC 100 series  Q7B-519 Series  Q7B-457(obverse and reverse)	Hawker Beechcraft Integrated Foreign Supplier Assurance System "Quality Assurance Requirements for Externally Procured Supplies & Services – Foreign Suppliers".  Firms Application for Approval  Supplier Assessment and Surveillance Documentation  Special Process Checklists (Various)  Supplier Relationship Plan (MS Access generated)  Non Conformance/Corrective Action Request
Q5B-015D	Control Requirements for Critical Parts	WI 04-04-024	NA
Q5B-016A	AUK Wing and Fuselage Handover Procedure	Q7B-1035	AUK FW Concession Review Report