

QUALITY ASSURANCE INSTRUCTIONS TO SUPPLIERS

QAIS No.Q5B-015D

SUBJECT: CONTROL REQUIREMENTS FOR CRITICAL PARTS

1. Purpose

- 1.1 HBC are committed to making safe and reliable aircraft. As such, to ensure continued airworthiness and flight safety of its products, HBC Engineering have identified those parts which should they fail, will result in a hazardous type event - such parts are defined as Category I Critical Parts. These parts are required to be designed, manufactured and tested/inspected in a well defined, understood and approved manner.
- 1.2 The purpose of this QAIS is to detail additional mandatory requirements for Suppliers involved with the manufacture of HBC defined Critical Parts. These additional requirements centre on the control of the manufacturing processing methods, its associated documentation and changes thereto. Similarly, assuring Critical Parts mandates traceability and identification of material and manufacturing data through all stages of manufacture, assembly and service.

2. Scope

This Instruction applies to ALL Suppliers irrespective where they lie within the Supply Chain.

3 REFERENCES

HBC Work Instruction Ref 04-04-024 "Control Requirements for Critical Parts"

4 PROCEDURE

- 4.1 As part of the HBC UK and US Operations Unification Policy, HBC UK now utilise specific HBC US procedure and instructions. To correctly control HBC defined Critical Parts, refer to HBC Work Instruction Ref. 04-04-024 "Control Requirements for Critical Parts" located at www.hawkerbeechcraft.com/supply_chain/contractual_flowdown/procedures/04-04-024.pdf