

**REPAIR, OVERHAUL, OR REBUILD PURCHASE ORDER CONDITIONS**

Any work requiring an 8130-3 must be in compliance with Title 14, Chapter 1, Part 43, and EASA Part 145.

1. **REPAIR.** Repairing or replacing parts as necessary to eliminate a specific unserviceable condition, followed by functional testing in accordance with technical data developed by the holder of the applicable approval under CFR Title 14, Part 21 and EASA Part 145 sufficient to return the part to service in a condition at least equal in function to its original or properly altered condition with regard to qualities affecting airworthiness..
2. **OVERHAUL.** The disassembly, cleaning, inspection, and repair as necessary, reassembly, and testing in accordance with approved standards and technical data which have been developed and documented by the holder of the applicable approval under CFR Title 14, Part 21.305 and EASA Part 145.
3. **REBUILD.** The disassembly, cleaning, inspection, and repair as necessary, reassembly, and testing to the same tolerances and limits as a new part, using either new or used parts that conform to new part tolerances and limits, or approved over and under size dimensions as established by the holder of the applicable approval under CFR Title 14, Part 21.305 and EASA Part 145
4. Update to latest configuration, functional test and recertify airworthiness to approved specifications.
5. Identify as repaired, overhauled, or rebuilt by stamping or writing on the part itself the abbreviation – REP, OVH, or RBL – (whichever is appropriate to the work performed) together with a certification date matching that entered in Block 23 of the related FAA Airworthiness Tag. Marking must be in contrasting color indelible ink, as near as practical to the items part number, in letter size equal or larger than the part number. (Example marking: OVH 29JUNE1995)
6. Completed FAA Form 8130-3 Airworthiness Approval Tag supplemented by a detailed statement of work performed listing any service bulletins or modifications complied with is required. Part time and cycles since new (T.S.N. and C.S.N.) must be shown in Block 13 for repair or overhaul items (not required if rebuilt). The appropriate word **REPAIRED, OVERHAULED, or REBUILT**, must also appear in Block 12.
7. Recalibration/recertification data document required.
8. Supplier shall furnish failure analysis report to the attention of buyer for each returned unit..
9. Contact buyer before proceeding if costs will exceed the charge limit shown on the purchase order.
10. Advise buyer price and delivery before proceeding with purchase order requirements.
11. Supplier is not authorized to incur any costs to Hawker Beechcraft Corporation on this unit(s). If warranty responsibility is in dispute, contact the Buyer.
12. Supplier is not authorized to change the Part Number or Serial Number or change the requested level of service (i.e., Repair, Overhaul, Rebuilt, or Replace) without buyer approval.
13. Finished unit shall have a like new appearance and meet new part requirements.
14. Parts scrapped at the supplier shall be mutilated to prevent future usage.
105. (Same as HBC 1022, Clause 105) Functional testing must be performed in presence of Hawker Beechcraft Inspection Department Representative.
108. (Same as HBC 1022, Clause 108) All instruments are to be 100% functional tested. Instrument identification is to be supplied as follows:
  - (a) On the instrument itself before shipment:
    - (1) Part number (may be on instrument placard)

**ATTACHMENT HBC 1067**

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- (2) Supplier's inspector acceptance stamp and supplier's functional test stamp
  - (3) Manufacturing date
  - (4) Functional test date
  - (5) Serial number (as applicable)
- (b) On the outside of the individual carton before shipment:
- (1) Part Number
  - (2) Any stamp of the supplier's (stamp on the carton must be located in such a manner that the stamp will be destroyed when the carton is opened)
  - (3) Manufacturing date
  - (4) Functional test date
  - (5) Serial number (as applicable)
125. (Same as HBC 1022, Clause 125) Hawker Beechcraft Source Inspection is required prior to shipment from your plant. The supplier will furnish drawings, specification, pertinent data and adequate facilities and grant free access to all phases of the work to the Hawker Beechcraft Inspection Department Representative.
137. (Same as HBC 1022, Clause 137) Certificate of Compliance to applicable specification(s) is required and must accompany shipment.